

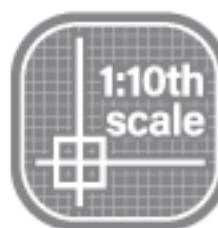


# ULTIMATE TRAIL TRUCK

## INSTRUCTION MANUAL

### GS02 CHASSIS

ASSEMBLE KIT



# 주의 사항



제품의 조립, 유지·보수, 안전한 작동은 사용자에게 책임이 있습니다.

반드시 해당 제품을 작동하는데 필요한 모든 안전사항을 준수하시기 바랍니다.

**이 제품은 어린이용 장난감이 아닙니다. 사용 가능 연령을 꼭 확인하시기 바랍니다.**

이 제품은 만 14세 이상의 사용자에게 적합한 제품입니다. 어린아이의 손에 닿지 않도록 주의하시기 바랍니다.

또한, 만 18세 미만의 사용자는 제품의 주의사항을 충분히 숙지한 성인의 지도하에 제품을 조립·작동하여 주시기 바랍니다.

## 1. 제품을 조립하기 전에 설명서 전체를 읽고 숙지하도록 하십시오.

- 제품을 조립하기 전에 반드시 매뉴얼 전체를 숙지한 후 제품을 조립하도록 하십시오.
- 나이프나 가위, 리머 등 날카로운 도구를 사용할 경우 부상의 위험이 있습니다. 도구의 사용에 주의하시기 바랍니다.
- 본 제품은 작고 날카로운 부품이 많습니다. 사용 부주의로 인한 상해나, 부품을 삼켜 질식하는 등, 사고의 위험이 있으므로 조립시 어린아이의 손이 닿지 않도록 주의하십시오.
- 본 제품은 전자장비 및 배터리가 포함되어 있지 않은 제품입니다. 전자장비 및 배터리 등 구동에 필요한 장비는 별도로 구매하여 주시기 바랍니다.
- 전자장비 및 배터리의 경우 해당 제품의 제조사에서 지시하는 사용 방법 및 주의 사항에 따라 주시기 바랍니다.
- 본 제품에 들어있지 않은 별도의 제품이나 도구(페인트 또는 접착제, 공구등)를 사용 할 경우 해당 제품의 사용 방법 및 주의 사항에 따라 주시기 바랍니다.
- 별도로 구매한 전자장비 및 배터리, 페인트, 접착제 등의 오작동 및 사용 미숙으로 인한 문제 발생시 본 회사에서 책임지지 않습니다.

## 2. 작동 전 제품의 상태를 점검하여 주십시오.

- 제품 조립 후 블트와 너트가 잘 조여있는지 확인해주십시오.
- 제품의 오작동을 피하기 위해 송신기와 수신기에는 새 배터리 또는 완전하게 충전된 배터리를 사용해주십시오.  
소모된 배터리는 송,수신 기능을 저하시키고, 심할 경우 조종불능이 되어 심각한 사고를 일으킬 수 있습니다.
- 전선이 손상된 배터리를 사용하지 마십시오.  
배터리의 전선이 마모되었거나, 찢힌 부분이 있을 경우, 회로에 합선을 일으킬 수 있습니다. 심각할 경우 화재를 유발할 수 있습니다.
- 규격에 맞는 알카라인 건전지 혹은 충전지를 사용하십시오.  
부적합한 건전지 또는 충전지의 사용은 차의 전자장비에 손상을 줄 수 있습니다.
- 모든 모터의 작동 방향이 조작한 방향으로 작동하는지 확인해 주십시오. 만약 다르다면 방향부터 조정해주십시오.
- 본 제품에는 회전하는 부분과 날카로운 금속 부품이 많습니다. 상해를 입지 않도록 주의하십시오.
- 사용하기에 앞서 항상 작동 범위 체크를 수행하십시오. 무선 조종 시스템의 문제 또는 제품에 적합하지 않은 설정은 작동 불능을 일으킬 수 있습니다.

### 간단한 범위 테스트 방법

- 친구가 제품을 잡고 있게 하거나, 휠이 거치대나 다른 물체와 닿지 않게 고정하거나 놓아두십시오.
- 멀리 떨어지면서 송신기의 조작대로 서보가 움직이는지 체크하십시오.
- 비 정상적인 작동을 발견하면 범위 체크를 마무리 하십시오.

## 3. 제품을 작동시키기 위해 적합한 장소를 선정하십시오.

- 저녁이나 시야가 보이지 않는 상황에서 작동시키지 마십시오.
- 다음과 같은 장소에서 작동하지 마십시오.
  - 근처의 다른 지역에서 무선 조종 활동이 발생하고 있는 곳.
  - 일반 도로나 고속 도로
  - 고압선, 방송 통신용 안테나
  - 사람이나 동물 근처
  - 집안이나 좁고 막힌 장소
  - 병원이나, 주거 지역, 공원 등 제품 소음이 다른 이에게 방해를 줄 수 있는 지역
- 물이 흐르거나 고인장소에서 주행 시 전자 부품이 물에 젖지 않도록 주의 하십시오.
- 제품을 레이스 트랙이나 확 트이고 안전한 공간에서 작동하시는 것을 권장합니다. 적합하지 않은 장소에서 작동 시 심각한 교통사고, 인적 상해, 대물 손실을 일으킬 수 있습니다.

## 4. 순서에 맞게 제품을 작동하십시오.

- 순서에 맞게 송신기의 전원을 켜고 끄도록 하십시오.
  - 시작시엔 송신기의 전원을 먼저 켜고 배터리를 연결 한 후 변속기의 전원을 켜도록하십시오 .
  - 종료시엔 변속기의 전원을 끄고 배터리를 제거 한 후 송신기의 전원을 끄도록 하십시오.
- 전선을 거꾸로 연결하거나, 배터리를 분해하지 마십시오. 제품 손상이나 누전을 일으킬 수 있습니다.
- 제품의 오작동을 피하기 위해 주행 전에 스티어링과 스로틀이 정상 작동하는지 확인해주십시오.
- 작동 후 모터, 변속기, 배터리가 뜨거울 수가 있습니다. 화상에 주의하십시오.

## 5. 제품의 사용 후 깨끗하게 정비하고 안전한 장소에 보관하십시오.

- 사용 후 모든 블트, 너트 등은 풀림이 없는 정상적인 상태인지 체크해주십시오.
- 제품을 사용하지 않을 때는 배터리를 제거 해주십시오. 과 방전, 누전 등으로 배터리와 변속기에 손상을 줄 수 있습니다.
- 제품에 과도한 먼지나 이물질이 없도록 깨끗하게 유지해주십시오, 이를 통해 차체 수명을 연장시킬 수 있습니다.
- 모든 공구를 사용할 때 항상 주의하십시오, 상해를 막기 위해 세심한 주의가 요구됩니다.
- 제품을 뜨거운 곳이나 습한 곳에 보관하지 마십시오. 직사광선도 피해주세요.
- 제품의 손상을 막기 위해서 (주)지메이드코리아에서 출시하는 옵션파트나 부품 외의 것으로 개조하지 마십시오.

## CAUTIONS

- ⚠** In order to avoid personal injury or property damage, you have to act in a responsible manner and follow these directions.  
RC models can operate at over 40Km/h but can not stop immediately

### Safety Precautions

- Check the surrounding area before you operate RC model.
- Choose a good place to operate your RC model
- Do not operate your RC model on the street or highway. It can cause a serious damage or a serious accident.
- Do not operate your RC model in confined or crowded areas, in order to avoid accident.
- Never operate your RC model near people or animals, and never use people or animals as an obstacle.
- A collision between your RC model and stationary objects can cause damage to either
- Do not operate your RC model in public places like hospital and residential areas. It can cause great noise
- Never operate your RC model indoor. There is a higher possibility of fire or damage

### Safety Precautions (Before assembling)

- Before you start assembling this model, read the instructions carefully and make sure you understand them thoroughly.
- If a child assembles this model, an adult must also read the instructions carefully and understand them thoroughly.
- Always be careful when using tools like knives. Extra care should be taken to prevent injuries.
- If you use paint or cement (not included in the RC model), read the instructions supplied with them.
- Keep the parts out of reach of children, small parts can cause choking and vinyl bags can suffocate.

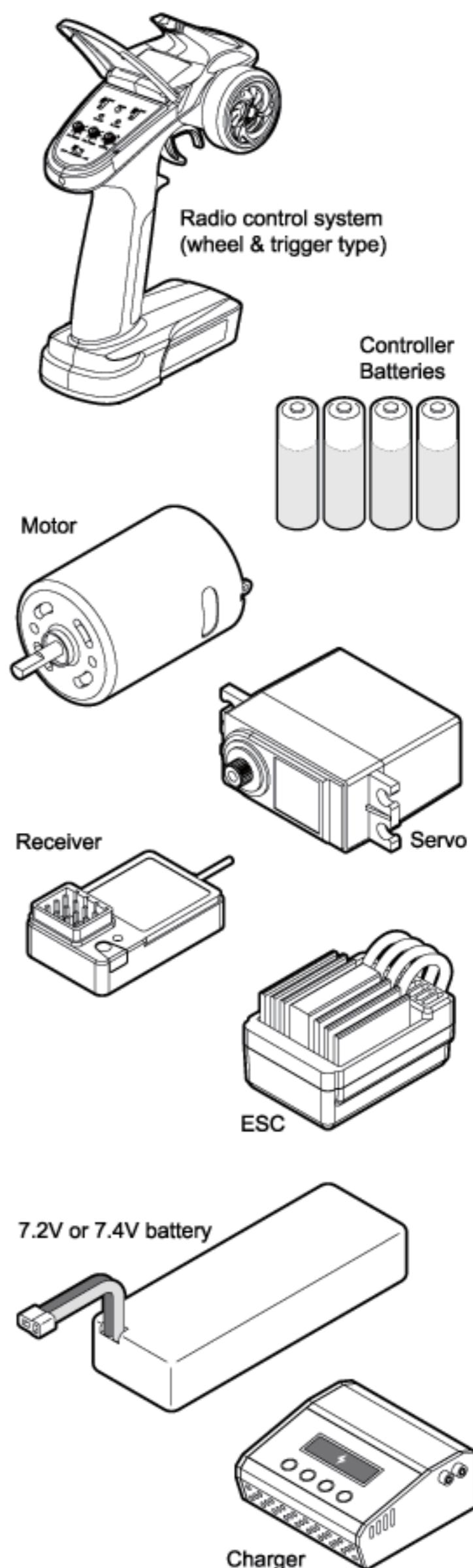
### Safety Precautions (Before you operate RC model, check the following.)

- Check to ensure nuts bolts are tightened appropriately.
- Check that no one else is using your radio frequency.
- Use new batteries to avoid losing control of the transmitter and receiver.
- You will need a 2 channel radio system which includes a servo, a receiver, an ON/OFF switch, and an electronic speed control.
- Be sure to use a radio frequency for ground model – Do not use airplane frequencies.
- Always check the brakes and throttle before you operate your RC model, in order to avoid losing control of the model.
- To prevent unexpected movements of your RC model, do not connect the batteries to receiver before turning on the transmitter.
- Always turn on the transmitter first, and then connect the batteries to the receiver.
  1. Switch on the transmitter.
  2. Check that the speed control, the transmitter control, and trims are set to the neutral position.
  3. Connect the RC model to the receiver's batteries.
  4. Switch on the model and the receiver.
- When you using rechargeable batteries, make sure you read and follow the instructions carefully.
- Inappropriate handling or usage of rechargeable batteries can cause serious injuries or accidents.

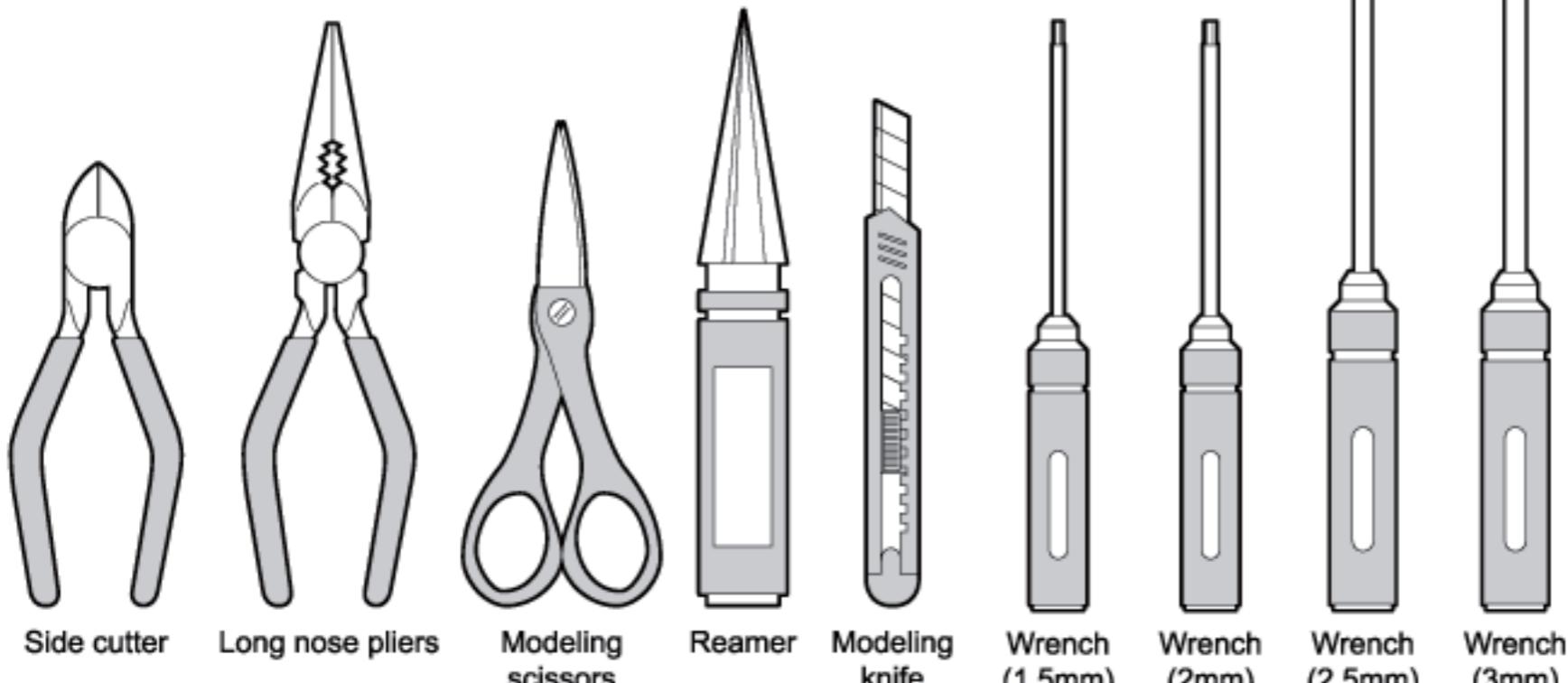
### Cautions While Operating

- When the RC model is operating, do not touch the moving parts like the drive shaft and wheels.
- The moving parts can cause serious injuries.
- Always turn the model or receiver off and disconnect the batteries before turning off the transmitter, in order to avoid unexpected movements of your RC model.
  1. Turn off the model or receiver.
  2. Disconnect the batteries.
  3. Turn off the transmitter.
- Do not touch the vehicle's speed control resistor while operating of the RC model. The resistor may be very hot, especially after running at lower speeds.
- To prevent damage to the RC model, remove the batteries from the model and transmitter when you don't intend to run the RC model for some time.
- After operating your RC model, batteries become hot, so please be careful when handling.
- In order to prolong the life of your RC model, please keep it free from dirt and grease.
- Before you start assembling this model, read the instruction carefully and make sure you understand them fully.
- If a child assembles this model, an adult must also read the instructions carefully and understand them thoroughly.

## EQUIPMENT NEEDED



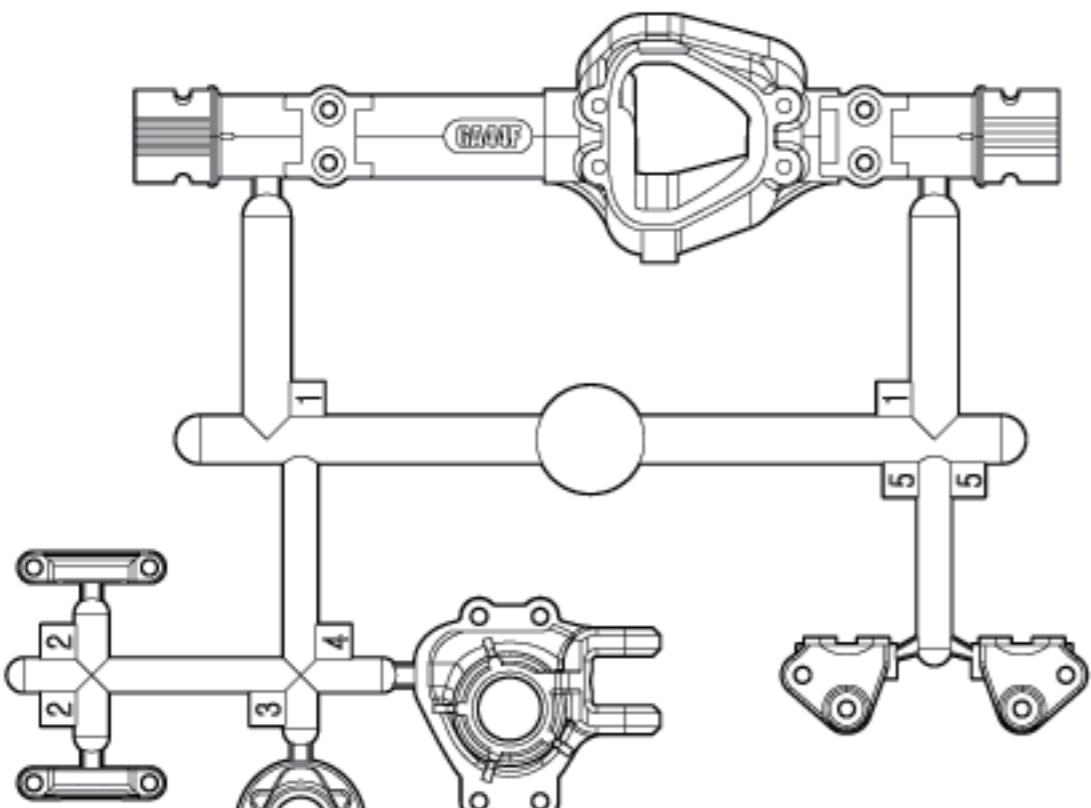
## TOOLS NEEDED



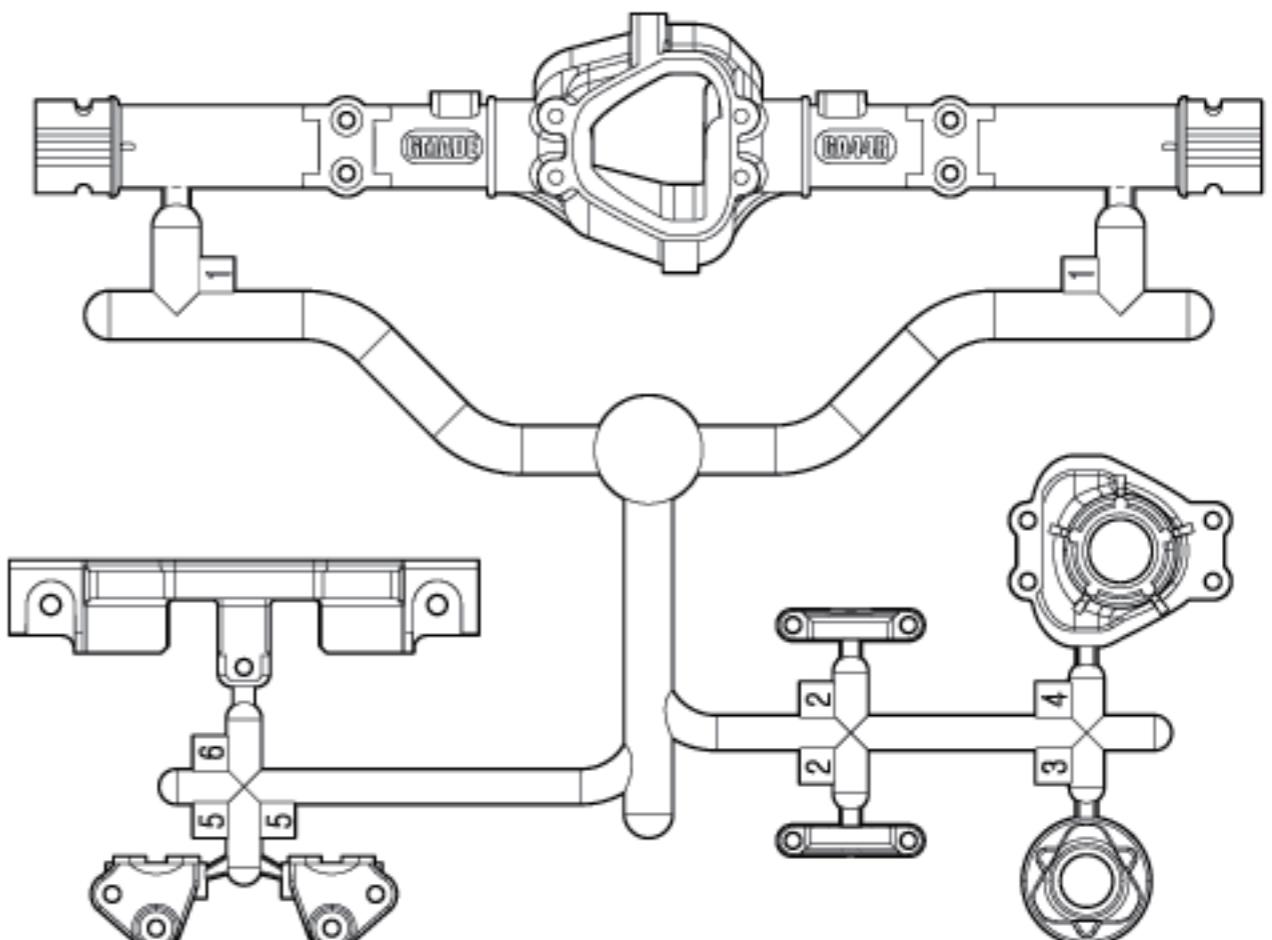
## TOOLS INCLUDED



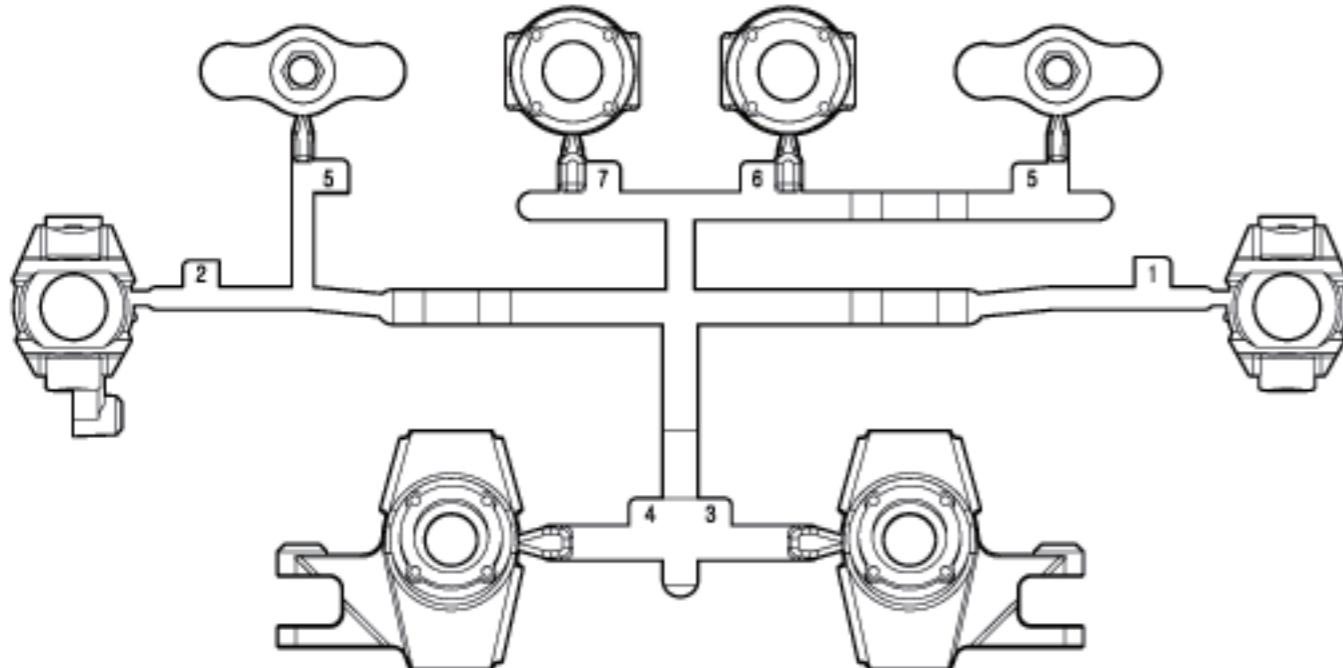
## PARTS REFERENCE



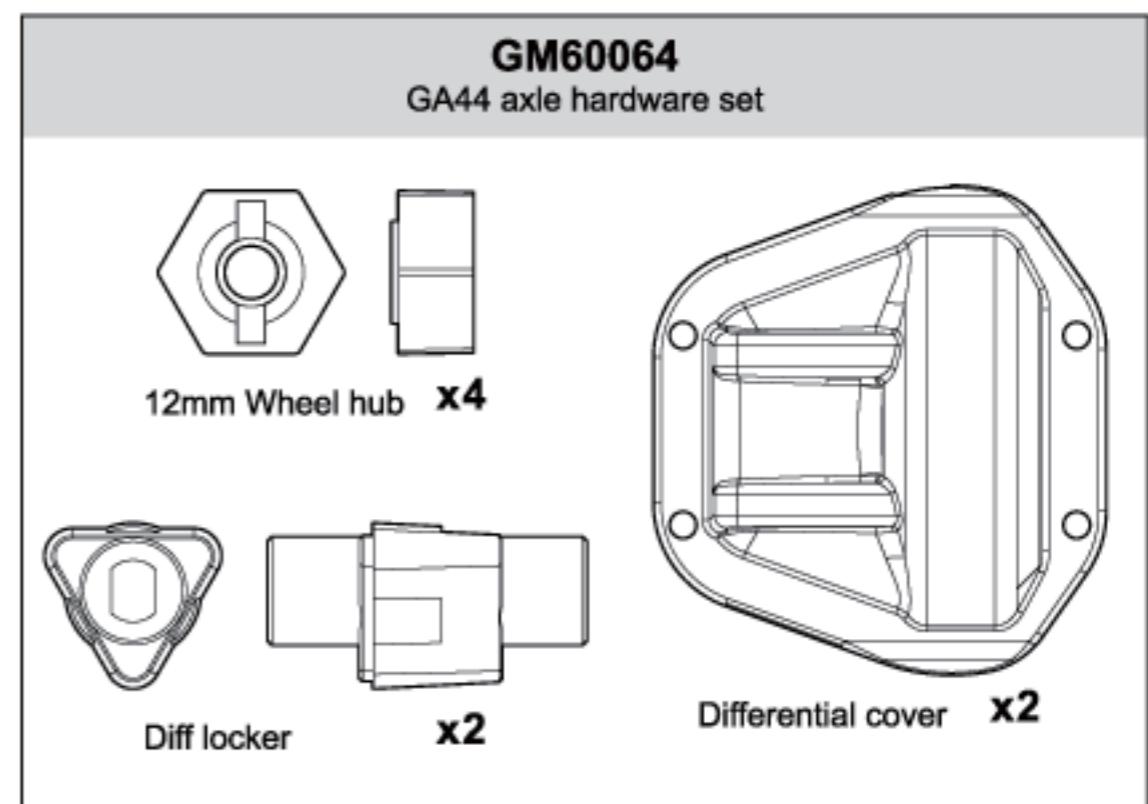
**GM60061**  
GA44 front axle housing parts tree **x1**



**GM60062**  
GA44 rear axle housing parts tree **x1**



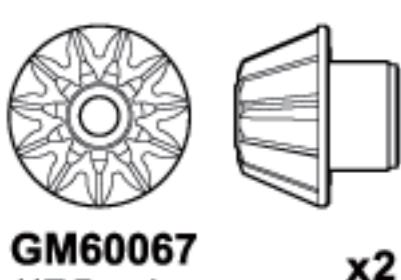
**GM60063**  
GA44 axle parts tree **x1**



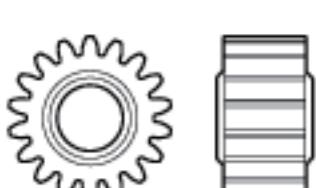
12mm Wheel hub **x4**

Diff locker **x2**

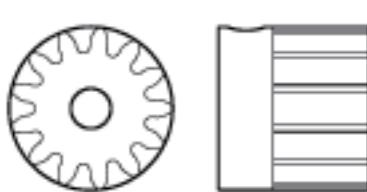
Differential cover **x2**



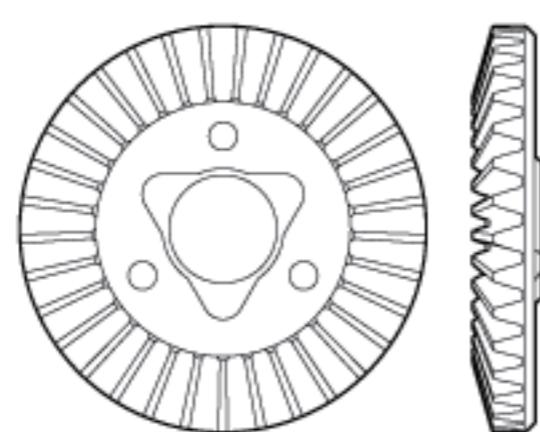
**GM60067**  
11T Bevelgear



**GM60069**  
48P 18T gear



**GM60072**  
32P 13T pinion gear



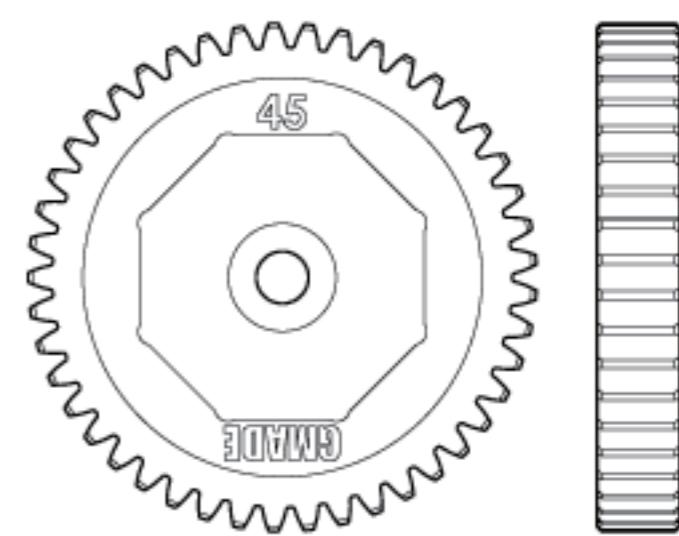
**GM60068**  
33T Bevelgear



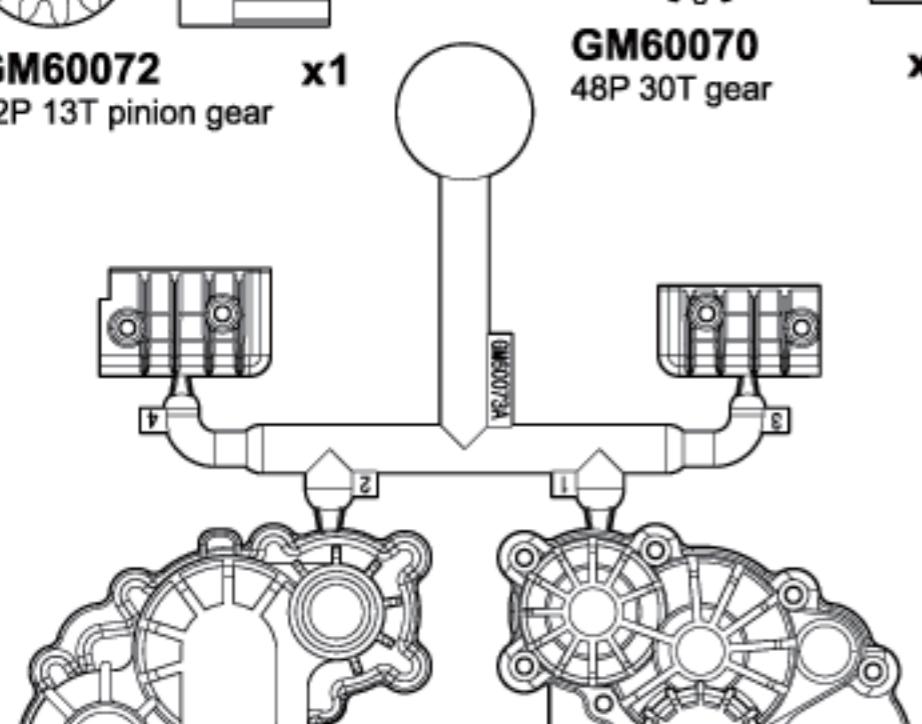
**GM60071**  
48P 38T 1st gear (LO)



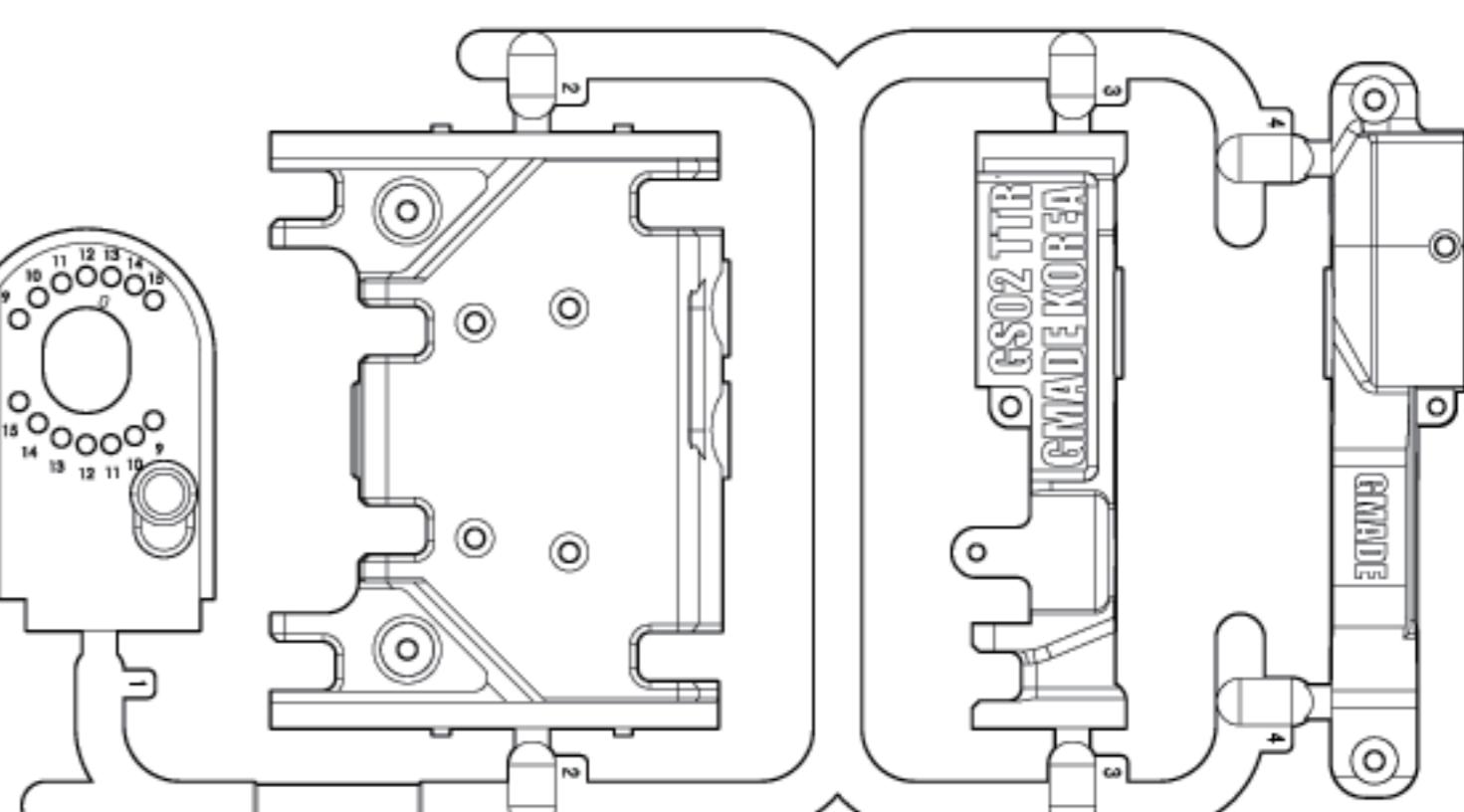
**GM60070**  
48P 30T gear



**GM60080A**  
32P 45T Spur gear

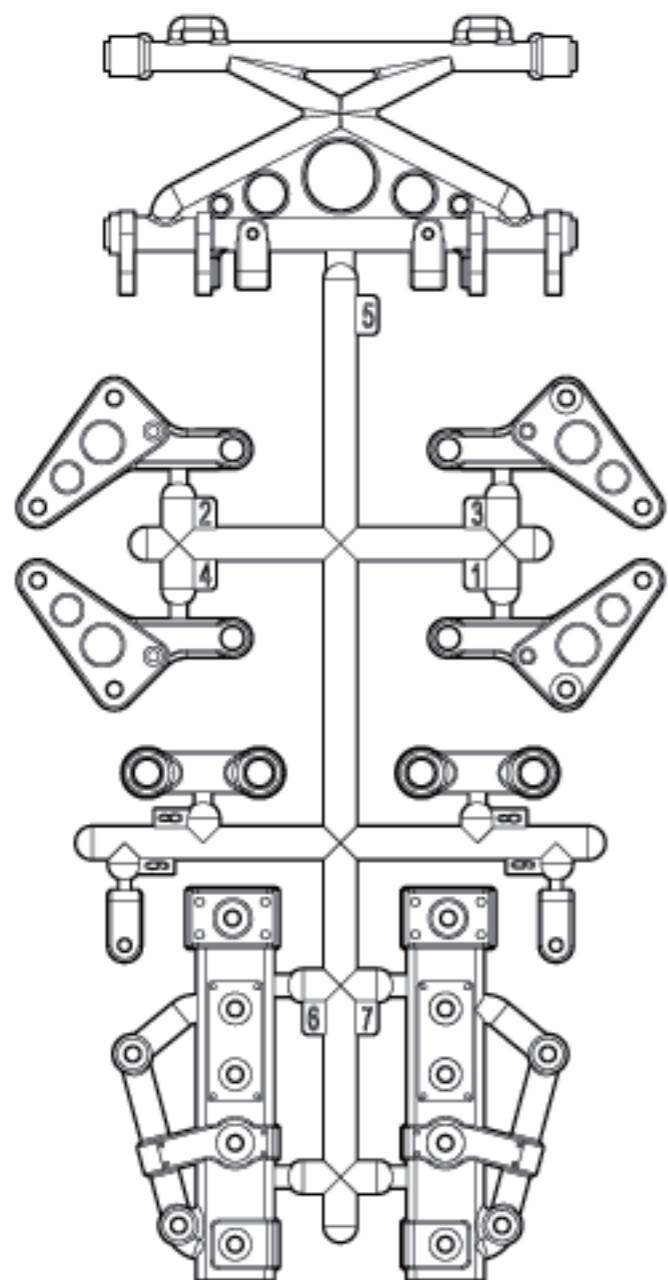


**GM60073**  
TTR transmission housing parts tree **x1**

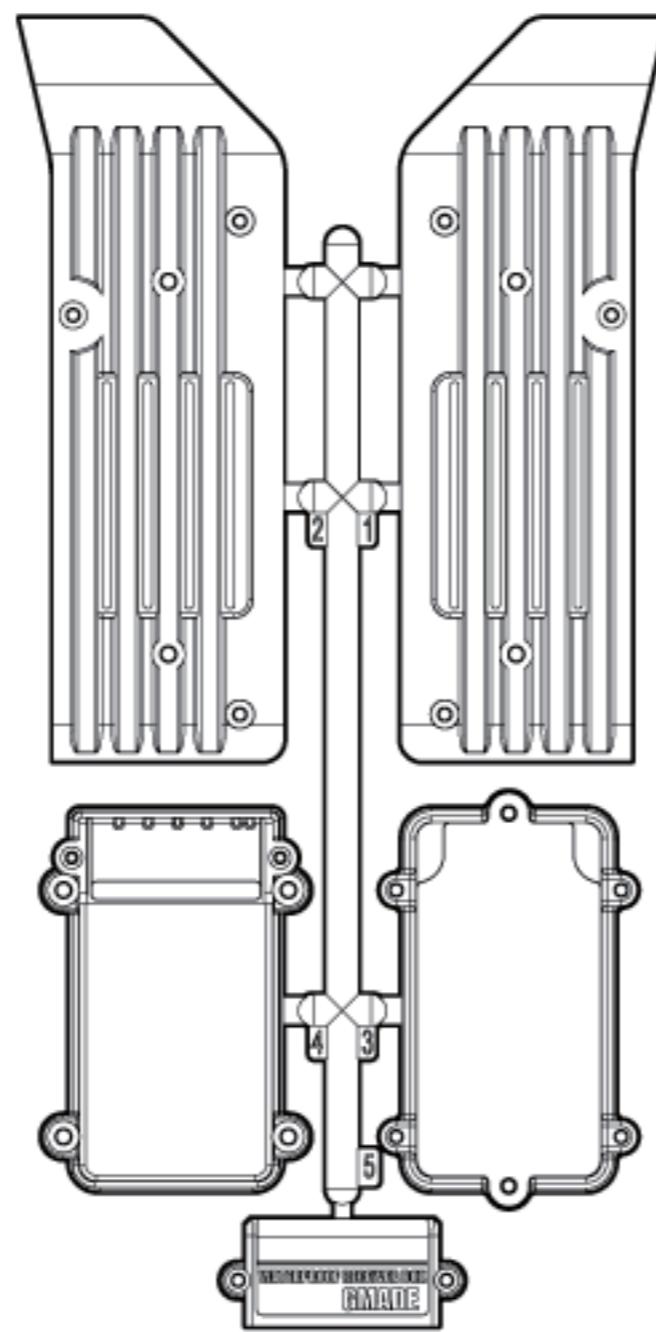


**GM60074**  
TTR transmission motor mount parts tree **x1**

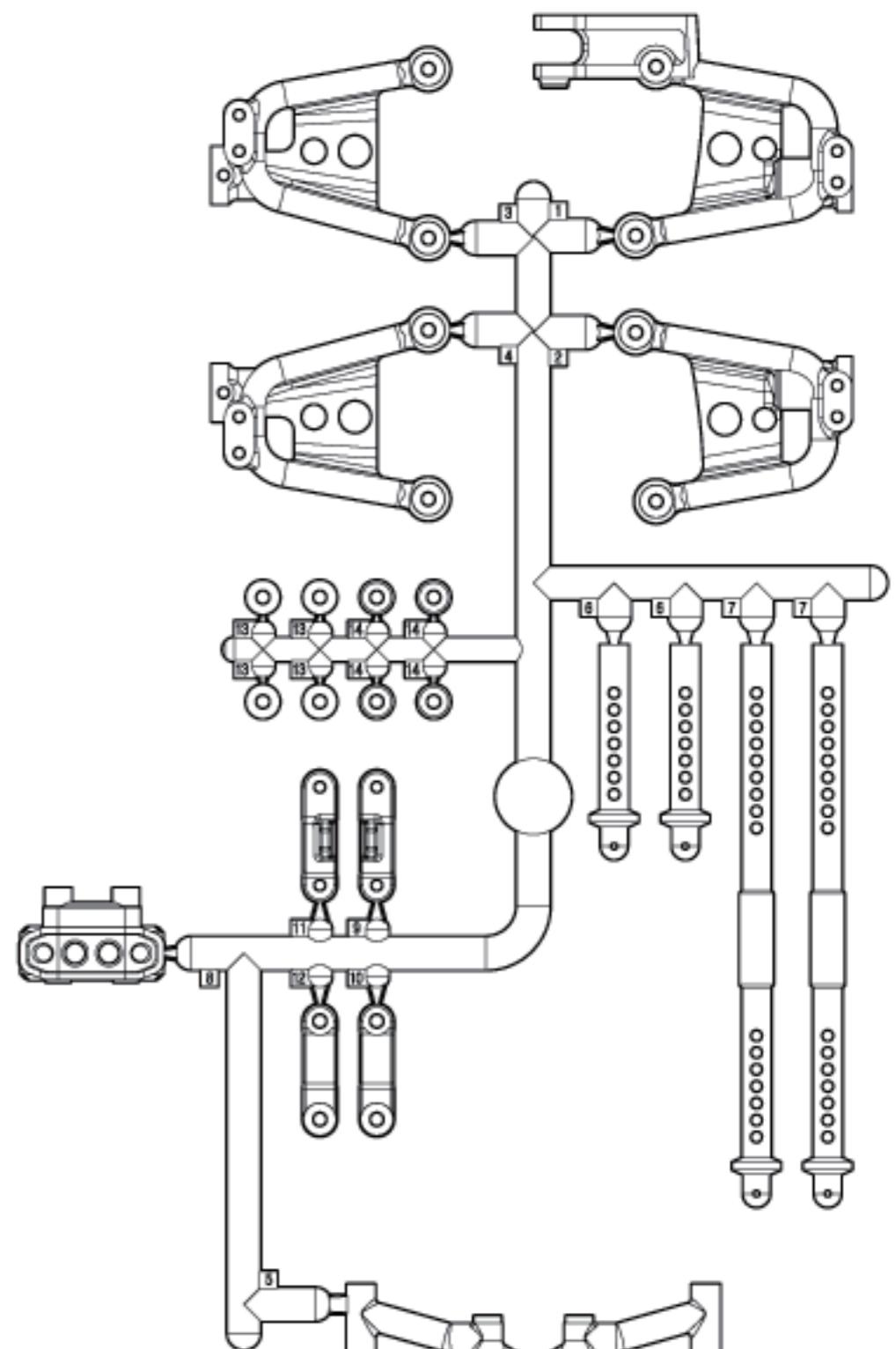
## PARTS REFERENCE



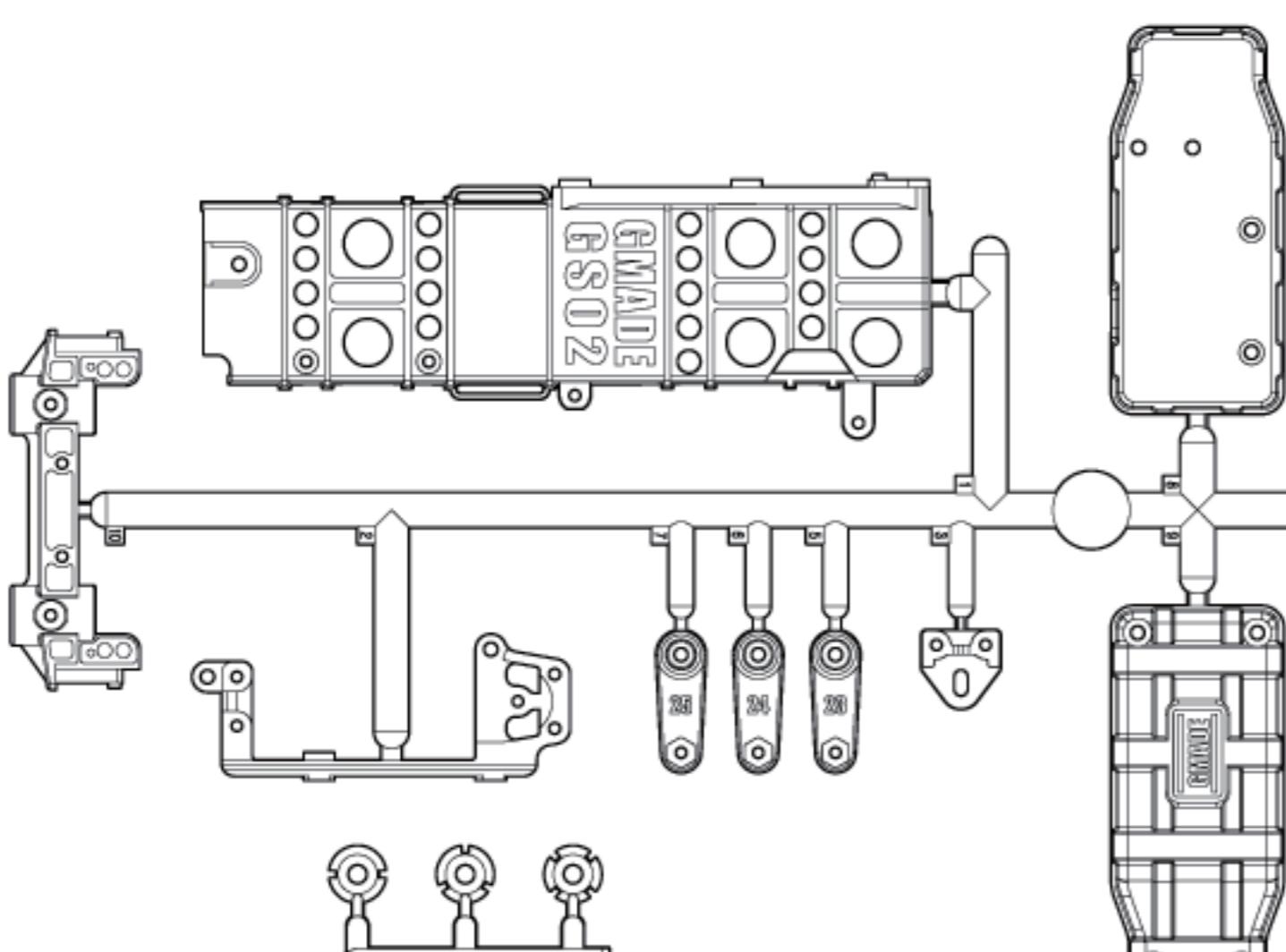
**GM60075**  
GS02 rear cantilever suspension parts tree **x1**



**GM60076**  
GS02 side plate parts tree **x1**

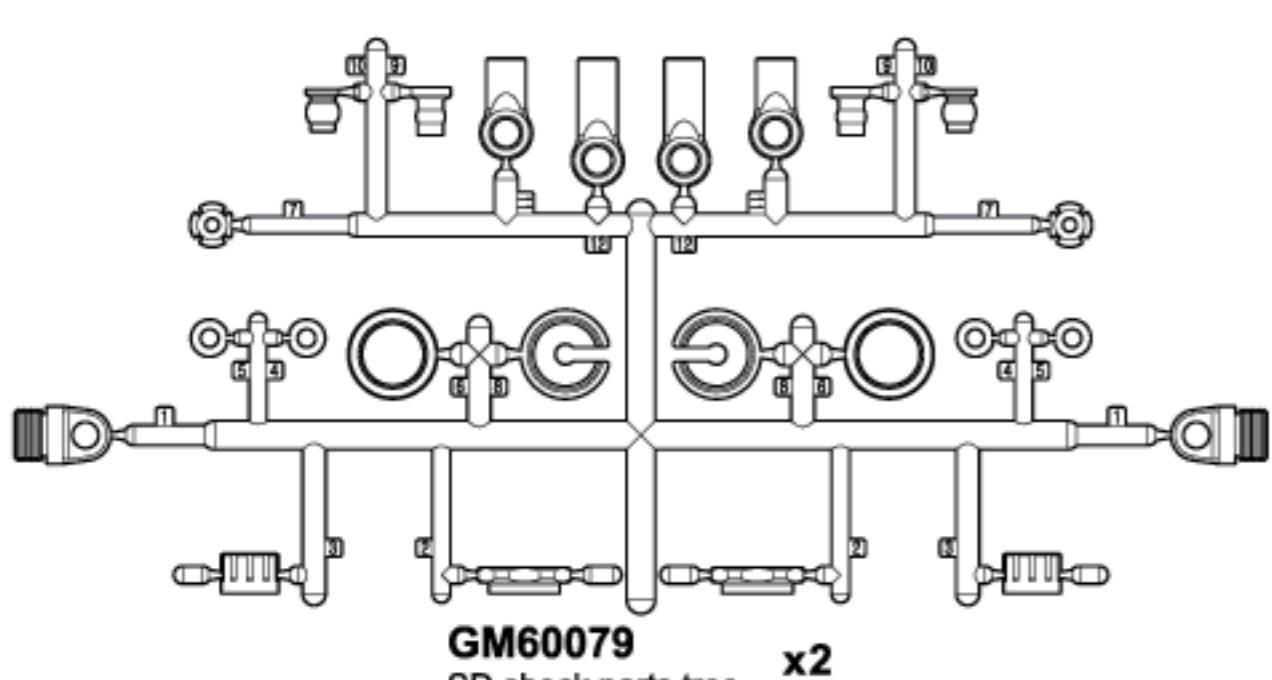


**GM60077**  
GS02 shock hoop & body post parts tree **x1**

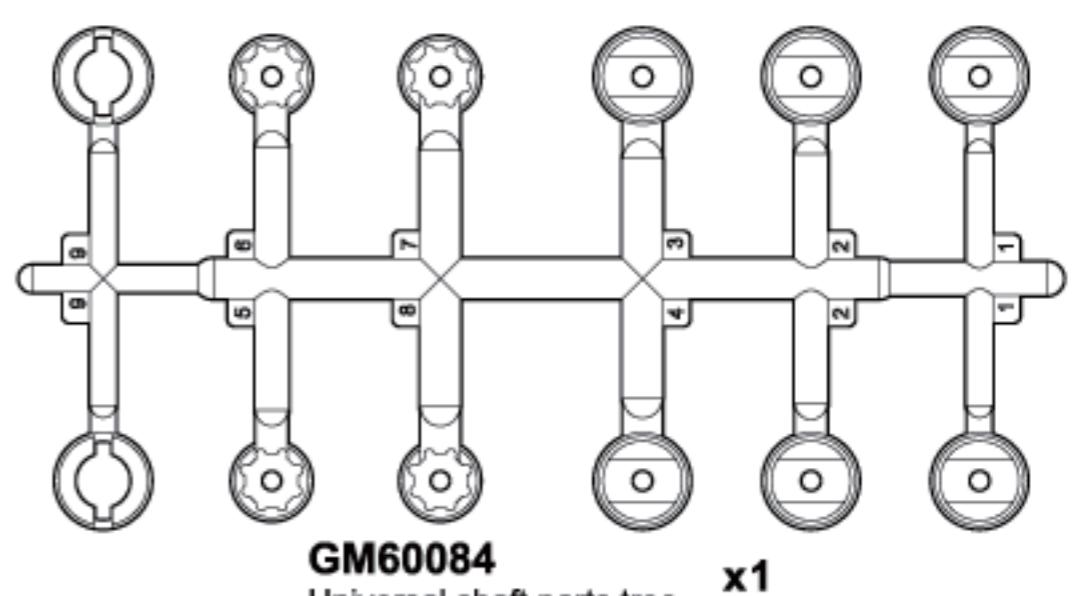


**GM60078**  
GS02 battery tray & cross member parts tree **x1**

**GM0020078**  
RSD shock delrin pistons **x2**

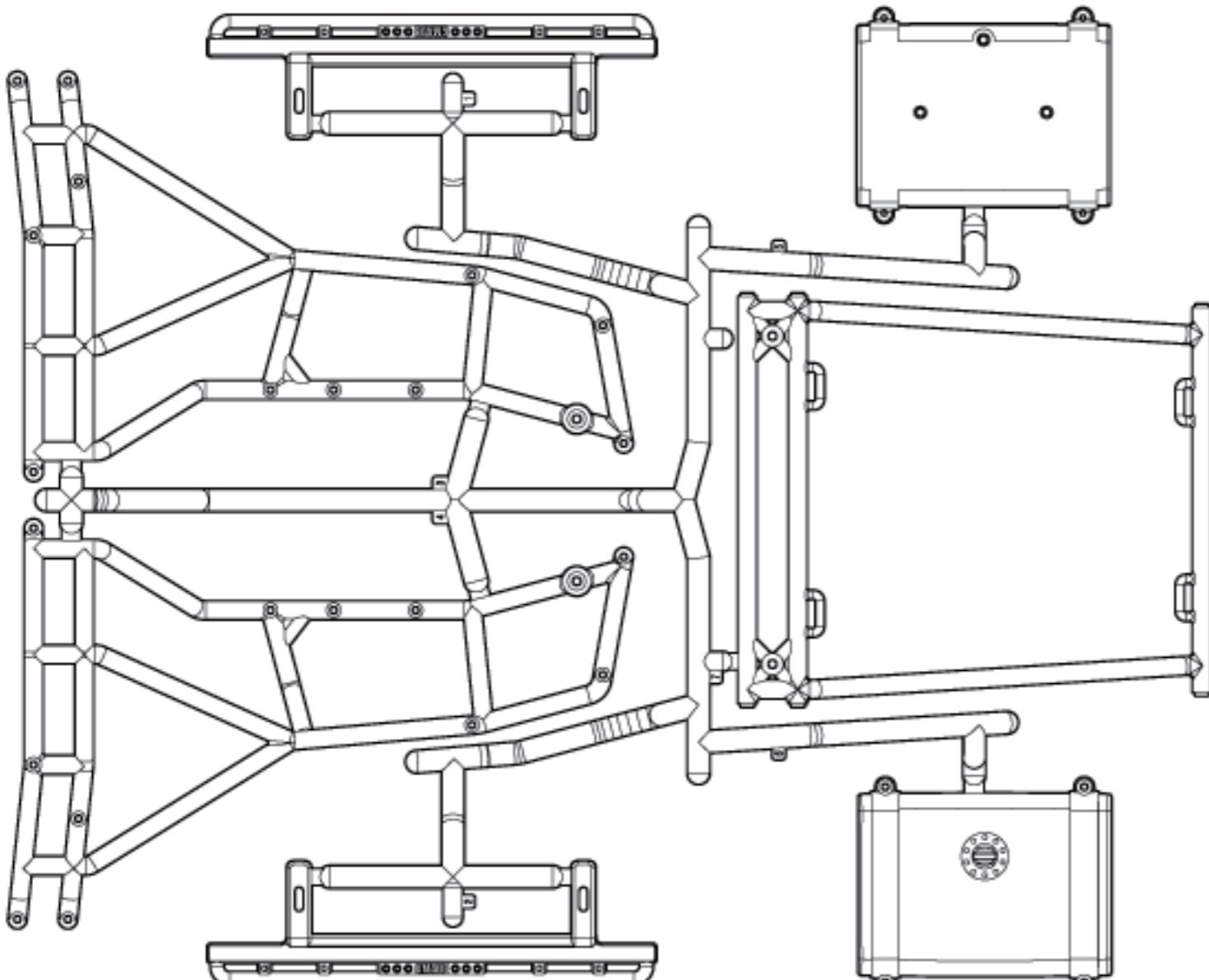


**GM60079**  
SD shock parts tree **x2**

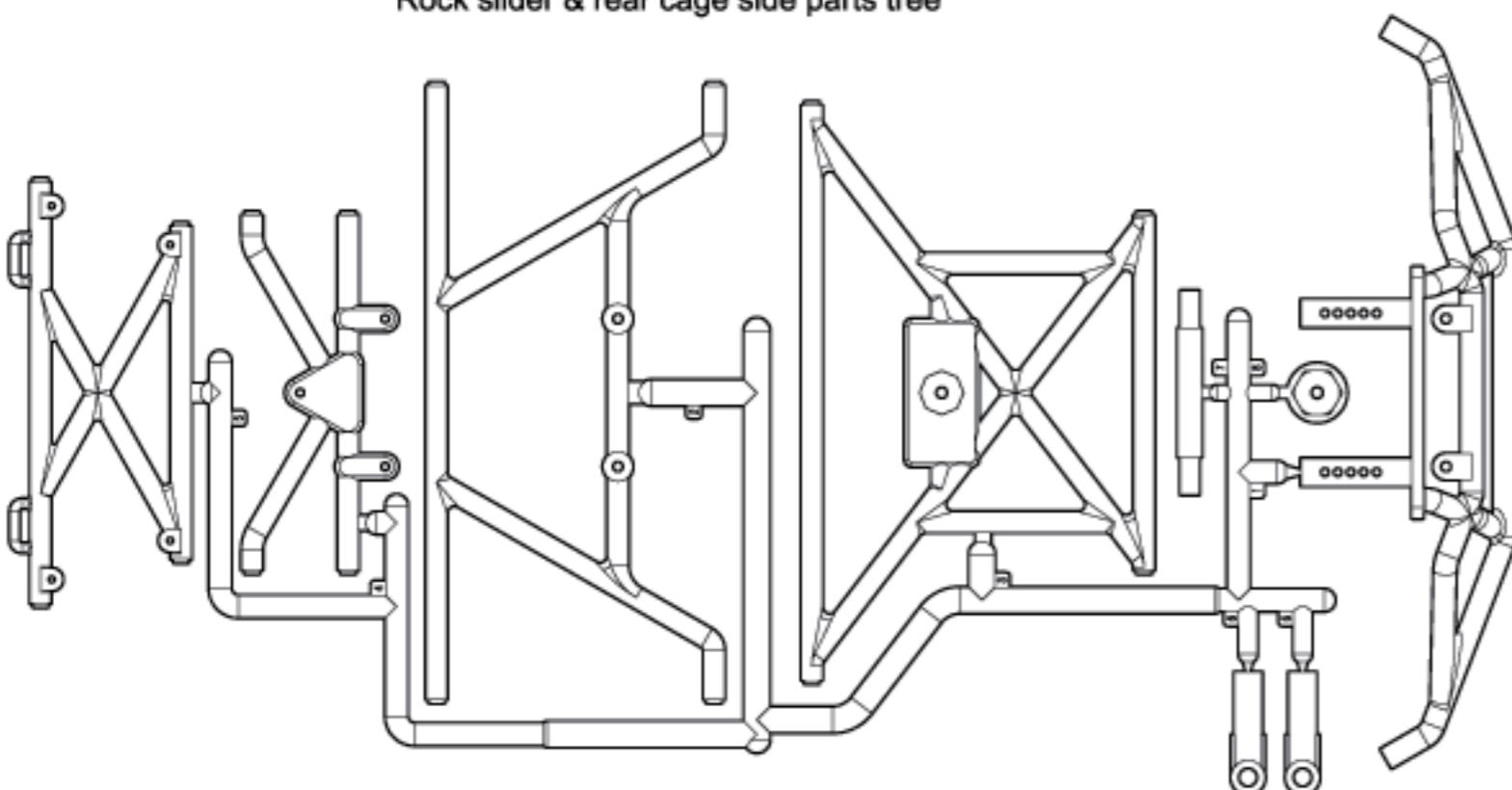


**GM60084**  
Universal shaft parts tree **x1**

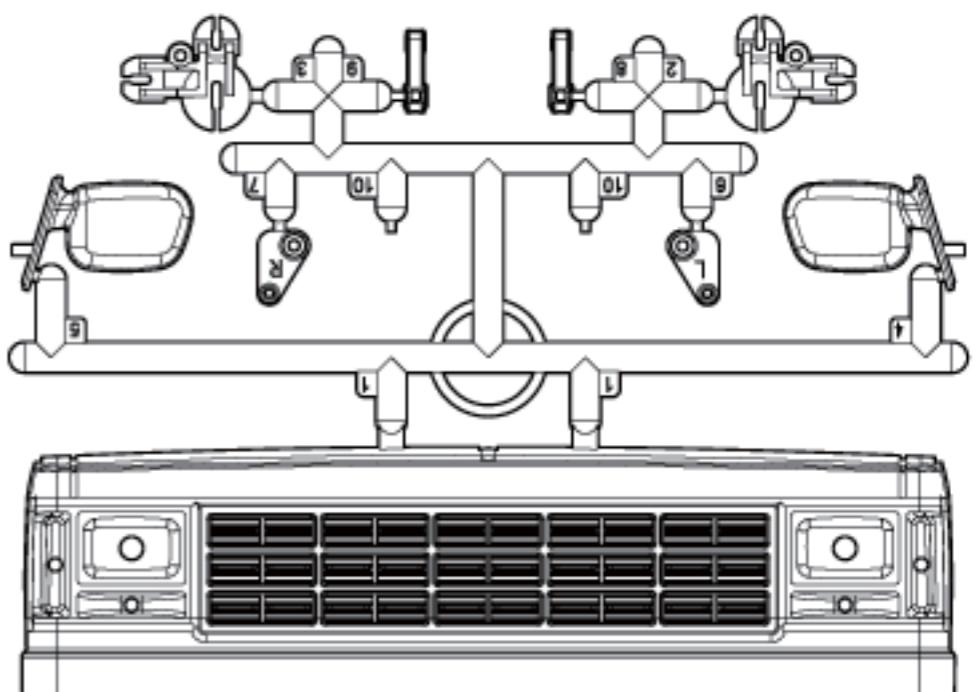
## PARTS REFERENCE



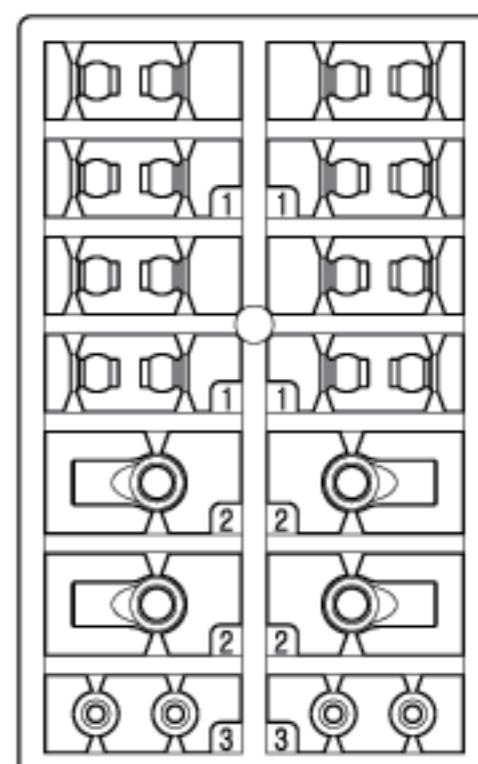
**GM60082**  
Rock slider & rear cage side parts tree **x1**



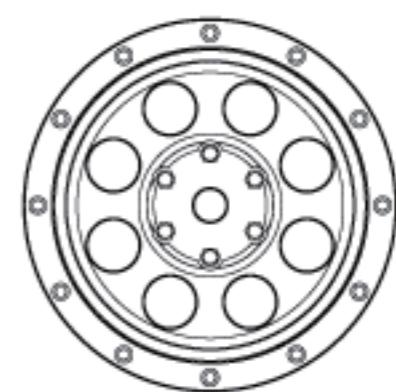
**GM60083**  
Front tube bumper & Rear cage parts tree **x1**



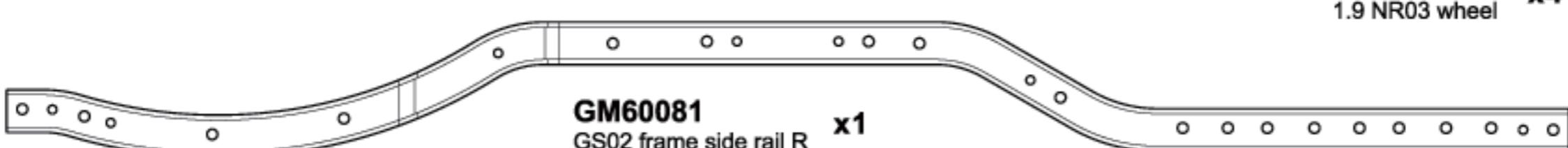
**GM60085**  
BOM exterior detail parts tree **x1**



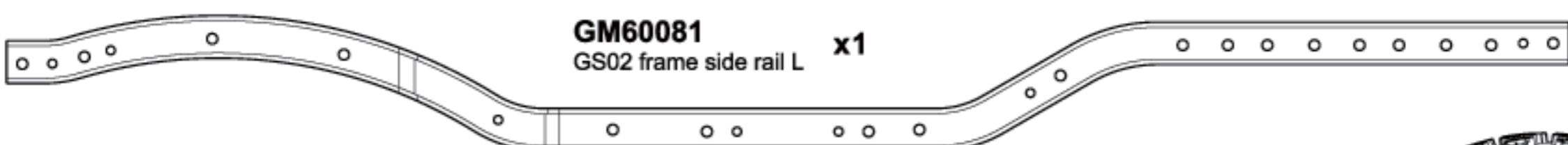
**GM60023**  
5.8mm ball parts tree **x2**



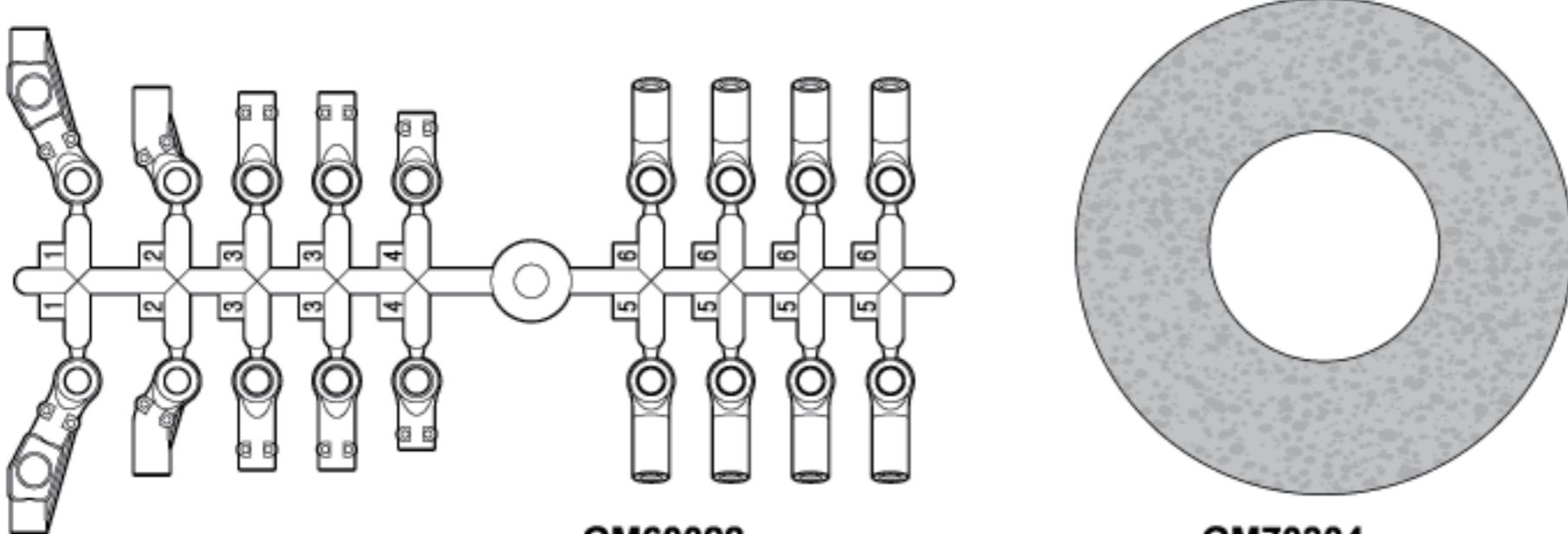
**GM70574**  
1.9 NR03 wheel **x4**



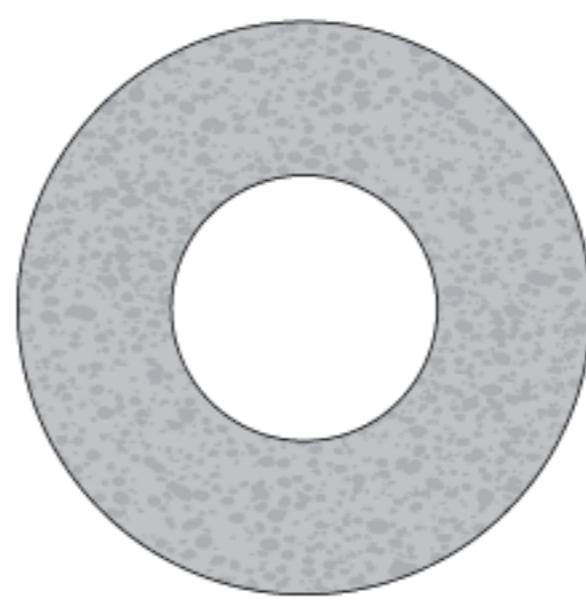
**GM60081**  
GS02 frame side rail R **x1**



**GM60081**  
GS02 frame side rail L **x1**



**GM60022**  
M4 5.8mm rod end set **x2**

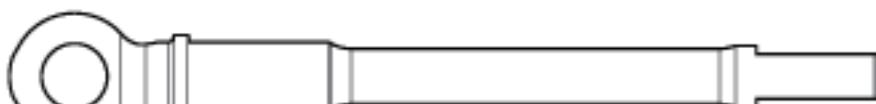


**GM70304**  
Inner foam **x4**



**GM70304**  
1.9 MT 1904 off-road tire **x4**

## PARTS REFERENCE



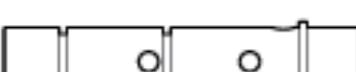
**GM60109**  
CVA drive shaft 64mm **x1**



**GM60109**  
CVA drive shaft 92mm **x1**



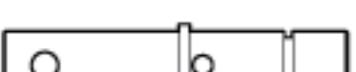
**GM60112**  
Straight drive shaft 107mm **x2**



**GM60113**  
Transmission shaft 26mm **x1**



**GM60114**  
Slipper shaft 46mm **x1**



**GM60115**  
Transmission output  
front shaft 25mm **x1**



**GM60116**  
Transmission output  
rear shaft 63mm **x1**



**GM60089**  
Upper link M4x6.8x55mm **x1**



**GM60090**  
Lower link M4x6.8x80mm **x2**



**GM60091**  
Upper link M4x6.8x98mm **x2**



**GM60092**  
Lower link M4x6.8x100mm **x2**



**GM60099**  
Panhard rod 86mm **x1**



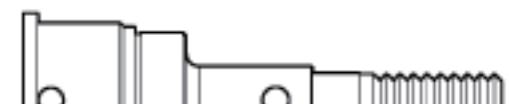
**GM60100**  
Steering rod M4x6.8x69mm **x1**



**GM60093**  
5.8mm ball stud M3x5mm **x1**



**GM60102**  
CVA drive coupler **x2**



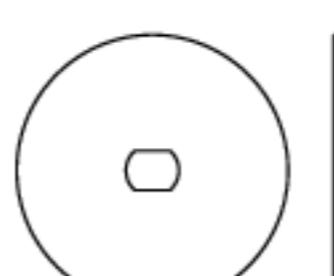
**GM60109**  
CVA wheel axle shaft 35mm **x2**



**GM60110**  
CVA pin retaining ring **x2**



**GM60111**  
Input universal joint 28mm **x2**



**GM60087**  
Slipper disk 20x1.5mm **x2**



**GM60088**  
Slipper pad **x2**



**GM60097**  
Shock spring 15.2x61mm **x2**



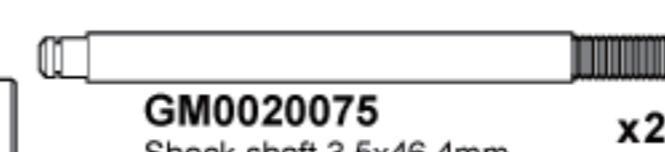
**GM60098**  
Shock spring 16.2x36mm **x2**



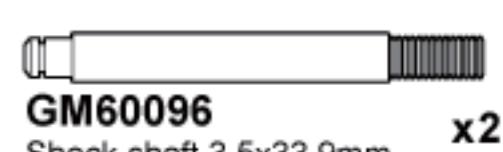
**GM60094**  
SD 90mm shock body **x2**



**GM60095**  
SD 67mm shock body **x2**



**GM0020075**  
Shock shaft 3.5x46.4mm **x2**



**GM60096**  
Shock shaft 3.5x33.9mm **x2**



**GM60101**  
Universal joint **x2**



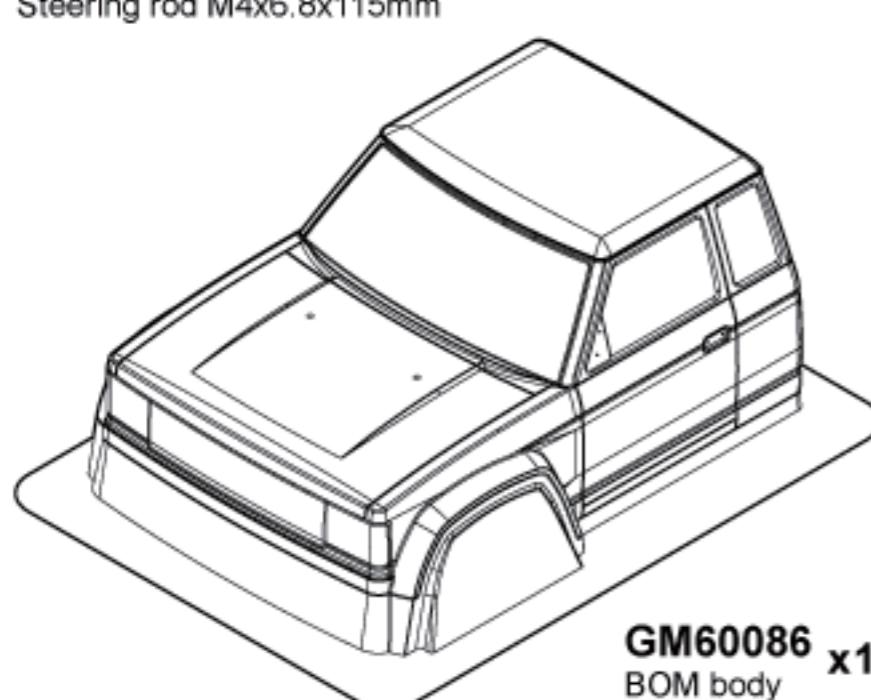
**GM60101**  
Universal joint cup **x4**



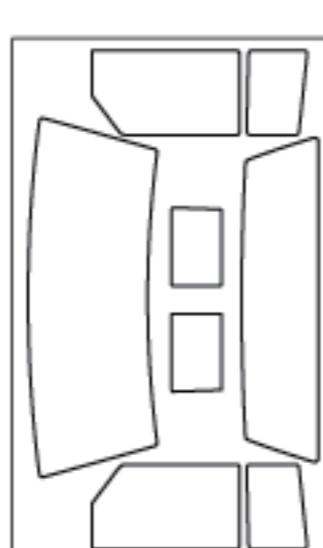
**GM60119**  
Universal joint drive coupler **x4**



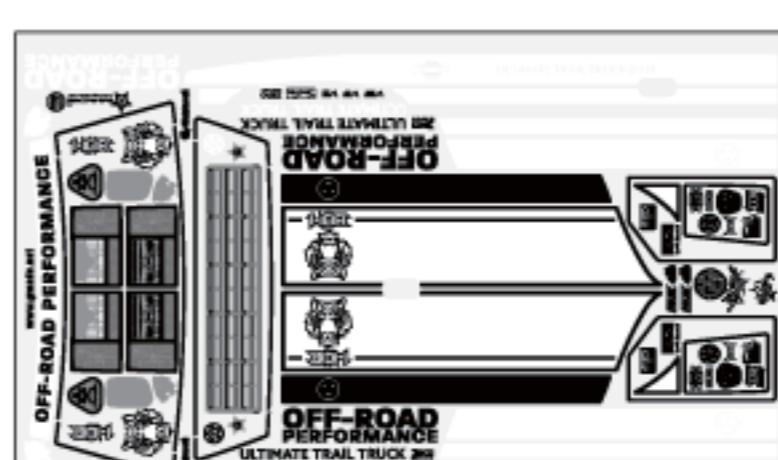
**GM60117**  
Velcro strap 16x220mm **x1**



**GM60086** **x1**



**GM60086** **x1**

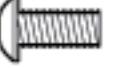
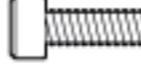
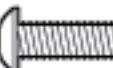
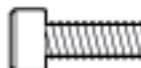
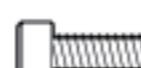
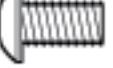
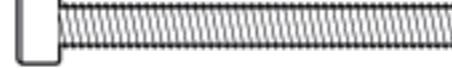
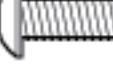
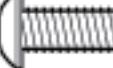
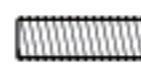
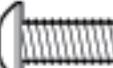
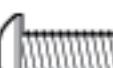
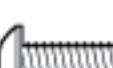
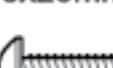
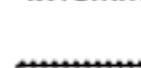
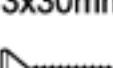
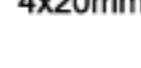
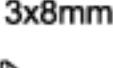
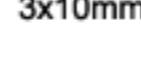
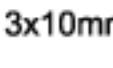
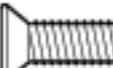
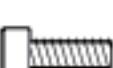
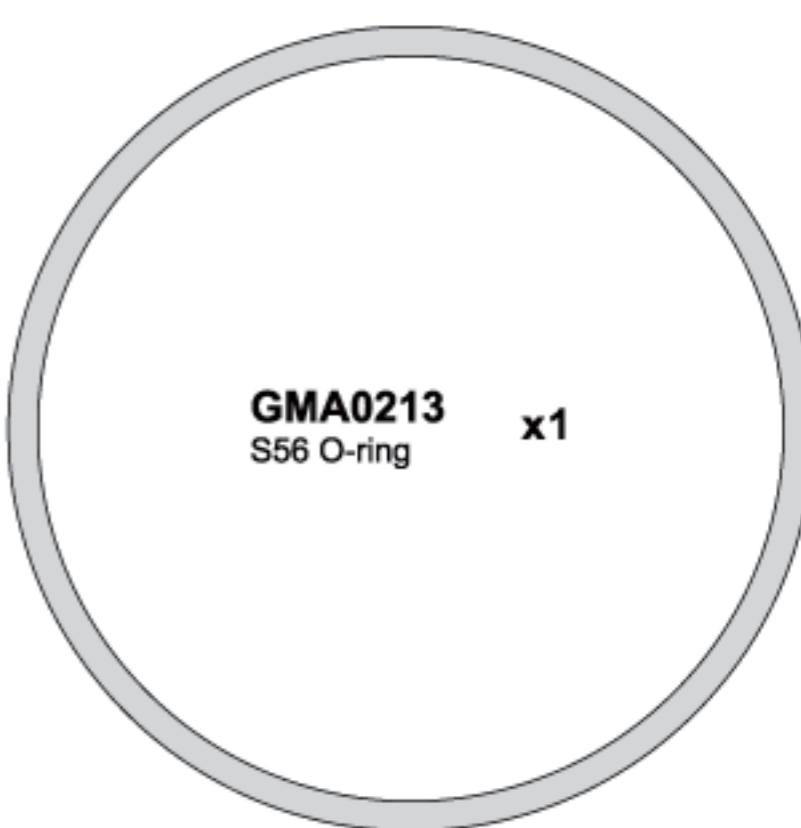


**GM60105** **x1**



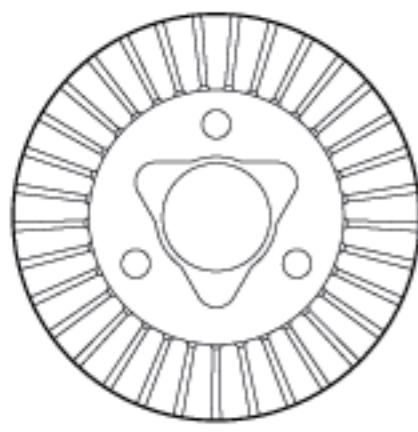
**GM60104**  
Foam seal **x1**

## PARTS REFERENCE

	<b>GMA0011</b> 2.5x6mm round head wrench bolt	x8		<b>GMA0093</b> 2.5x8mm Wrench bolt	x22		<b>GMA0210</b> 4mm conical spring washer	x4
	<b>GMA0012</b> 2.5x8mm Round head wrench bolt	x2		<b>GMA0094</b> 2.5x10mm Wrench bolt	x1		<b>GMA0163</b> Ball bearing 5x8x2.5mm	x3
	<b>GMA0013</b> 2.5x10mm Round head wrench bolt	x22		<b>GMA0095</b> 2.5x12mm Wrench bolt	x8		<b>GMA0165</b> Ball bearing 5x11x4mm	x17
	<b>GMA0017</b> 3x6mm Round head wrench bolt	x9		<b>GMA0109</b> 3x30mm Wrench bolt	x2		<b>GMA0205</b> Ball bearing 8x12x3.5mm	x6
	<b>GMA0018</b> 3x8mm Round head wrench bolt	x28		<b>GMA0121</b> 4x30mm Wrench bolt	x1		<b>GMA0167</b> Ball bearing 10x15x4mm	x2
	<b>GMA0019</b> 3x10mm Round head wrench bolt	x19		<b>GMA0126</b> 3x3mm Socket set screw	x5		<b>GMA0169</b> P3 O-ring	x8
	<b>GMA0020</b> 3x12mm Round head wrench bolt	x11		<b>GMA0127</b> 3x4mm Socket set screw	x1		<b>GMA0170</b> P5 O-ring	x2
	<b>GMA0021</b> 3x15mm Round head wrench bolt	x11		<b>GMA0131</b> 3x10mm Socket set screw	x8		<b>GMA0212</b> 7x1 O-ring	x4
	<b>GMA0172</b> 3x18mm Round head wrench bolt	x9		<b>GMA0132</b> 3x12mm Socket set screw	x2		<b>GMA0160</b> 2mm E-ring	x6
	<b>GMA0022</b> 3x20mm Round head wrench bolt	x2		<b>GMA0133</b> 3x15mm Socket set screw	x4		<b>GMA0162</b> 4mm E-ring	x6
	<b>GMA0023</b> 3x25mm Round head wrench bolt	x1		<b>GMA0144</b> 4x15mm Socket set screw	x2		<b>GM60033</b> Pin 1.5x7.2mm	x5
	<b>GMA0024</b> 3x30mm Round head wrench bolt	x1		<b>GMA0145</b> 4x20mm Socket set screw	x16		<b>GM51603</b> Pin 2x10.3mm	x4
	<b>GMA0057</b> 3x8mm Flat head wrench bolt	x7		<b>GM60103</b> 3x10mm Screw pin	x2		<b>GM60065</b> Pin 2x11.4mm	x6
	<b>GMA0058</b> 3x10mm Flat head wrench bolt	x3		<b>GMA0154</b> M3 Nut	x1		<b>GM50116</b> R6 snap pin	x2
	<b>GMA0060</b> 3x15mm Flat head wrench bolt	x1		<b>GMA0156</b> M3 Nylon lock nut	x4			
	<b>GMA0211</b> 3x18mm Flat head wrench bolt	x6		<b>GMA0157</b> M4 nylon lock nut	x7			
	<b>GMA0082</b> 2x6mm Wrench bolt	x14		<b>GMA0158</b> 3mm Washer	x6			
	<b>GMA0092</b> 2.5x6mm Wrench bolt	x4		<b>GMA0159</b> 4mm Washer	x1			
							<b>GMA0213</b> S56 O-ring	x1

**AXLE**

1 ▲ MAKE X 2

**GM60068**  
33T Bevelgear**GM60064**  
Diff locker

x2

**GMA0205**  
Ball bearing 8x12x3.5mm**GMA0082**  
2x6mm Wrench bolt

x2

x4

x6

**GM60061** 3, **GM60062** 3**GM60064**

x2

**GMA0205**  
8x12x3.5mm**GM60068**

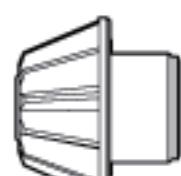
x2

**GMA0082**  
2x6mm

x2

**GMA0205**  
8x12x3.5mm**FRONT AXLE**

2

**GM60067**  
11T Bevelgear**GM60111**  
Input universal joint 28mm**GMA0205**  
Ball bearing 8x12x3.5mm

x1

x1

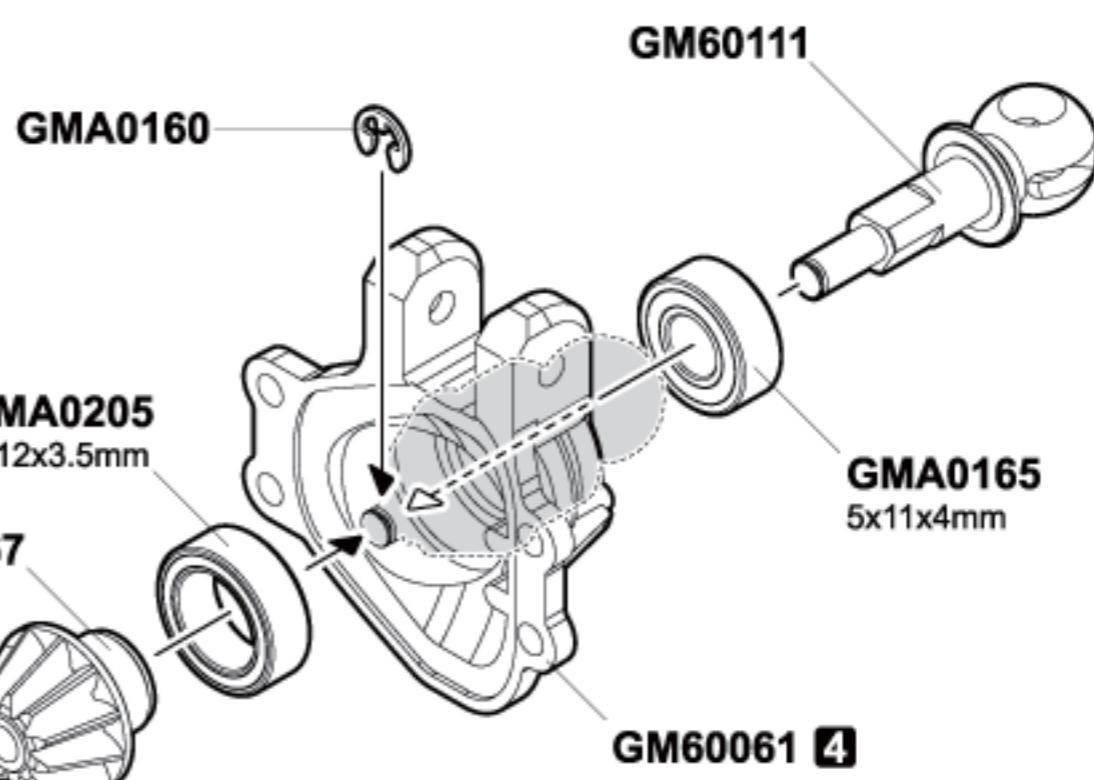
**GMA0165**  
Ball bearing 5x11x4mm

x1

x1

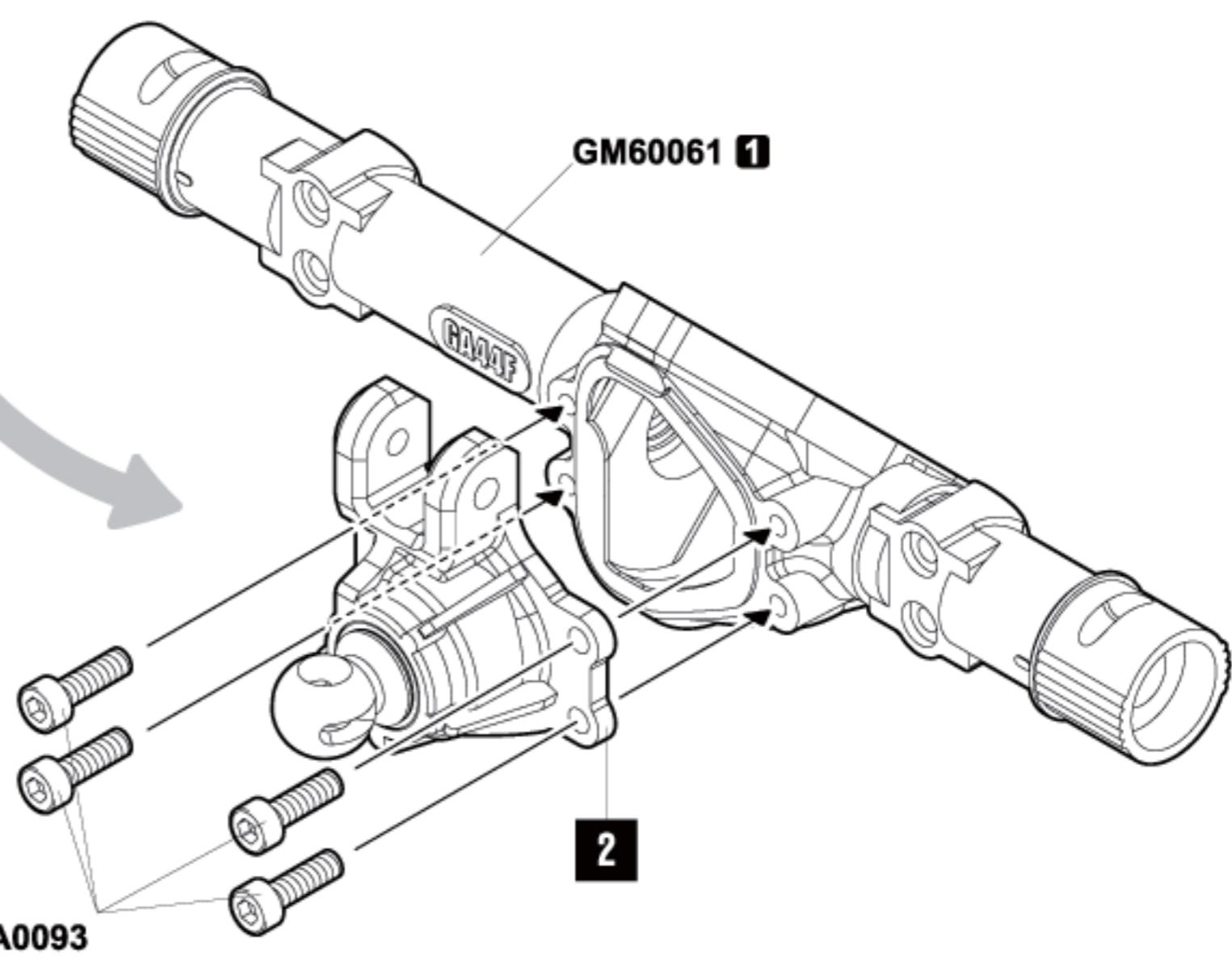
**GMA0160**  
2mm E-ring

x1



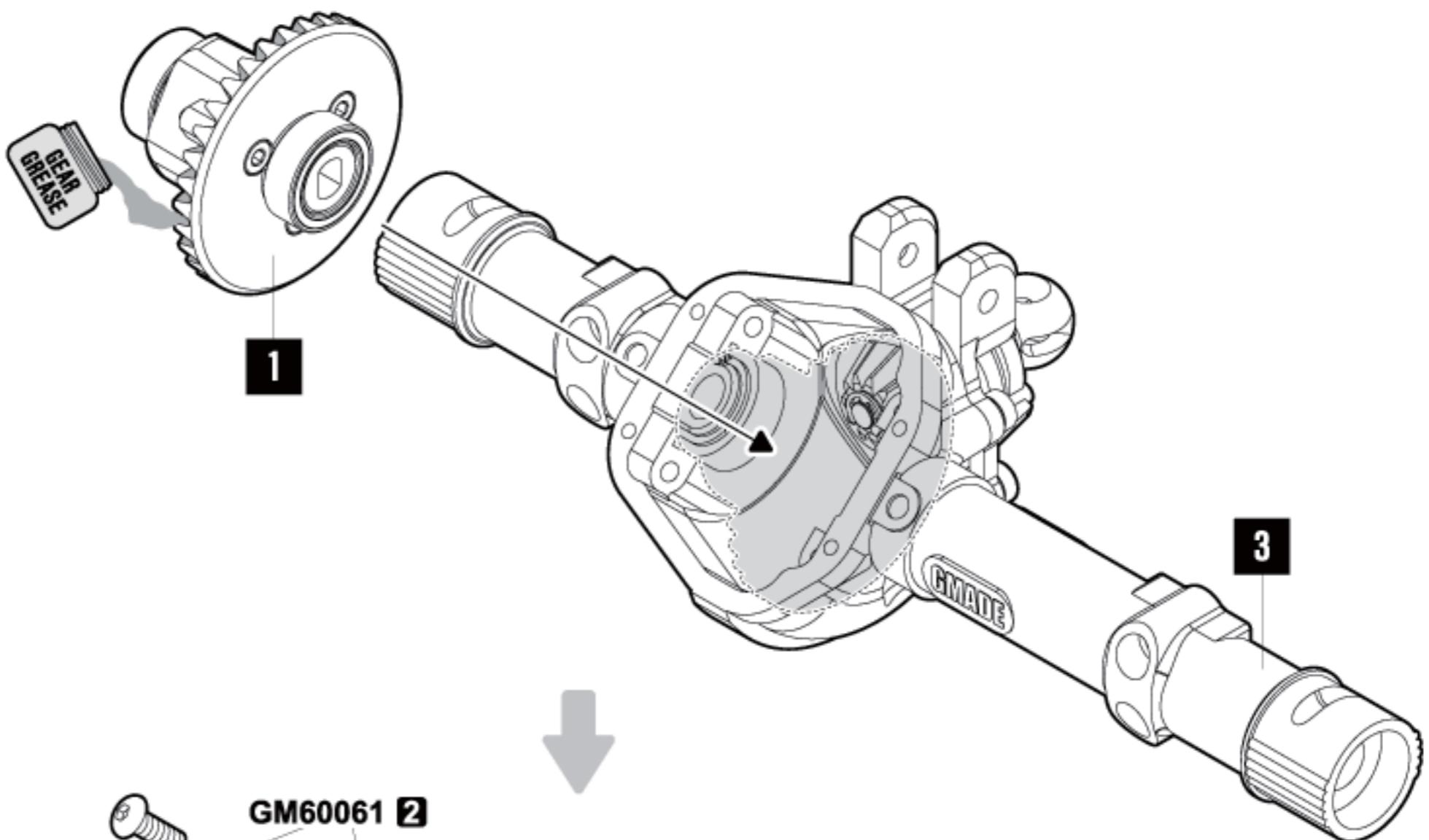
3

x4

**GMA0093**  
2.5x8mm Wrench bolt

## FRONT AXLE

4

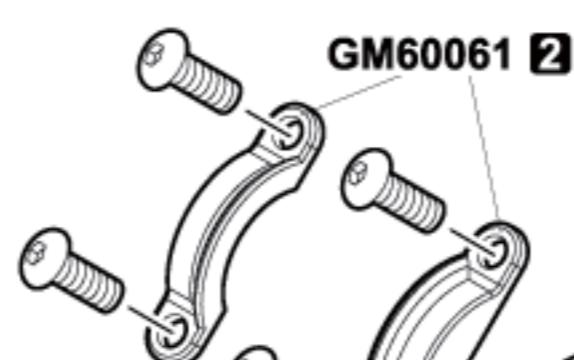


**GMA0011**

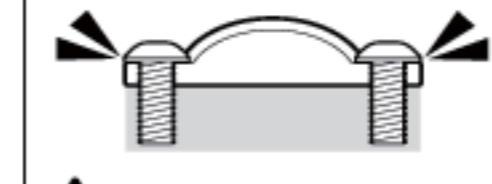
2.5x6mm

Round head wrench bolt

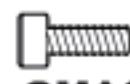
x4



**GMA0011**  
2.5x6mm



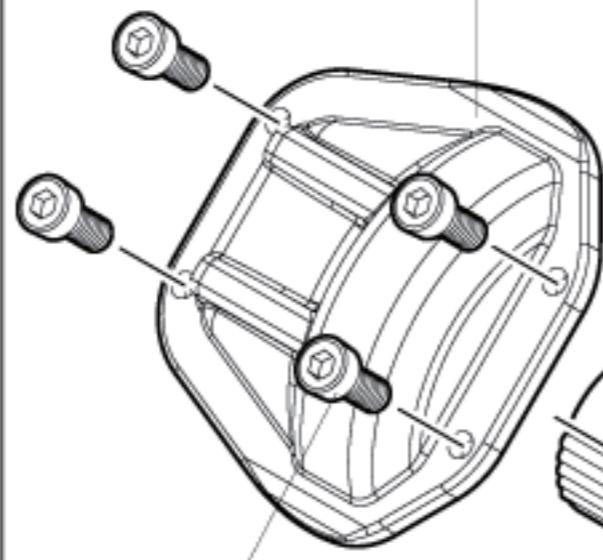
**⚠ Do not over tighten.**



**GMA0082**

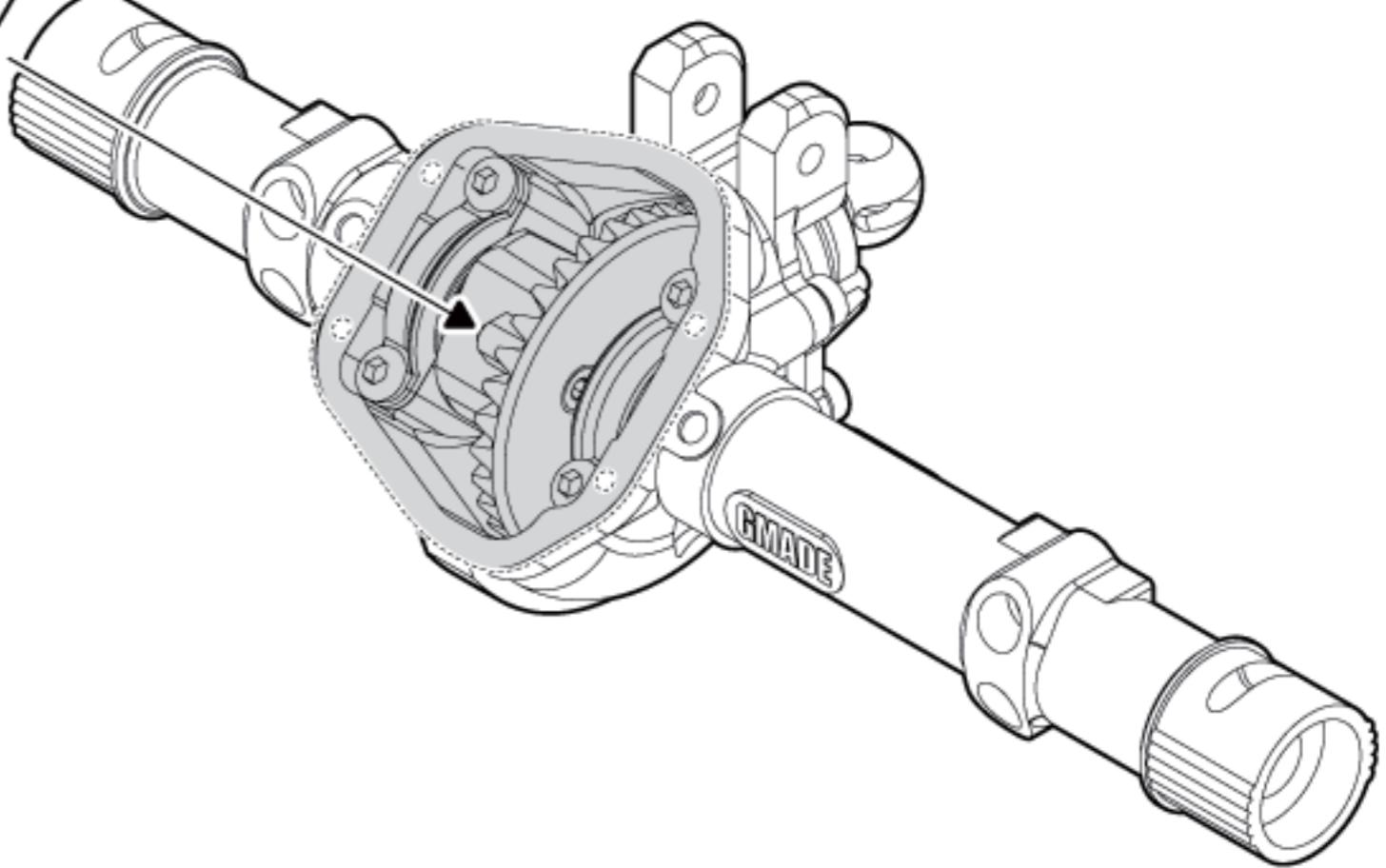
2x6mm Wrench bolt

x4



**GMA0082**  
2x6mm

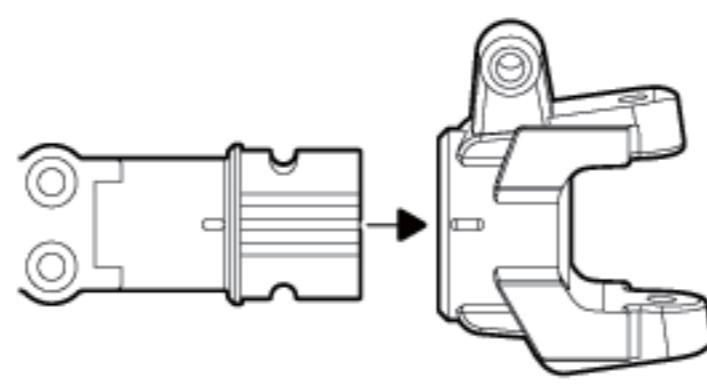
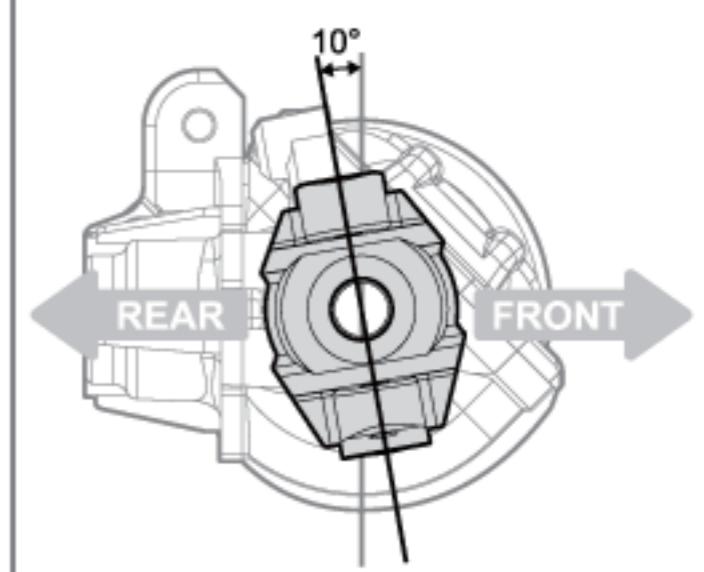
**GM60064**



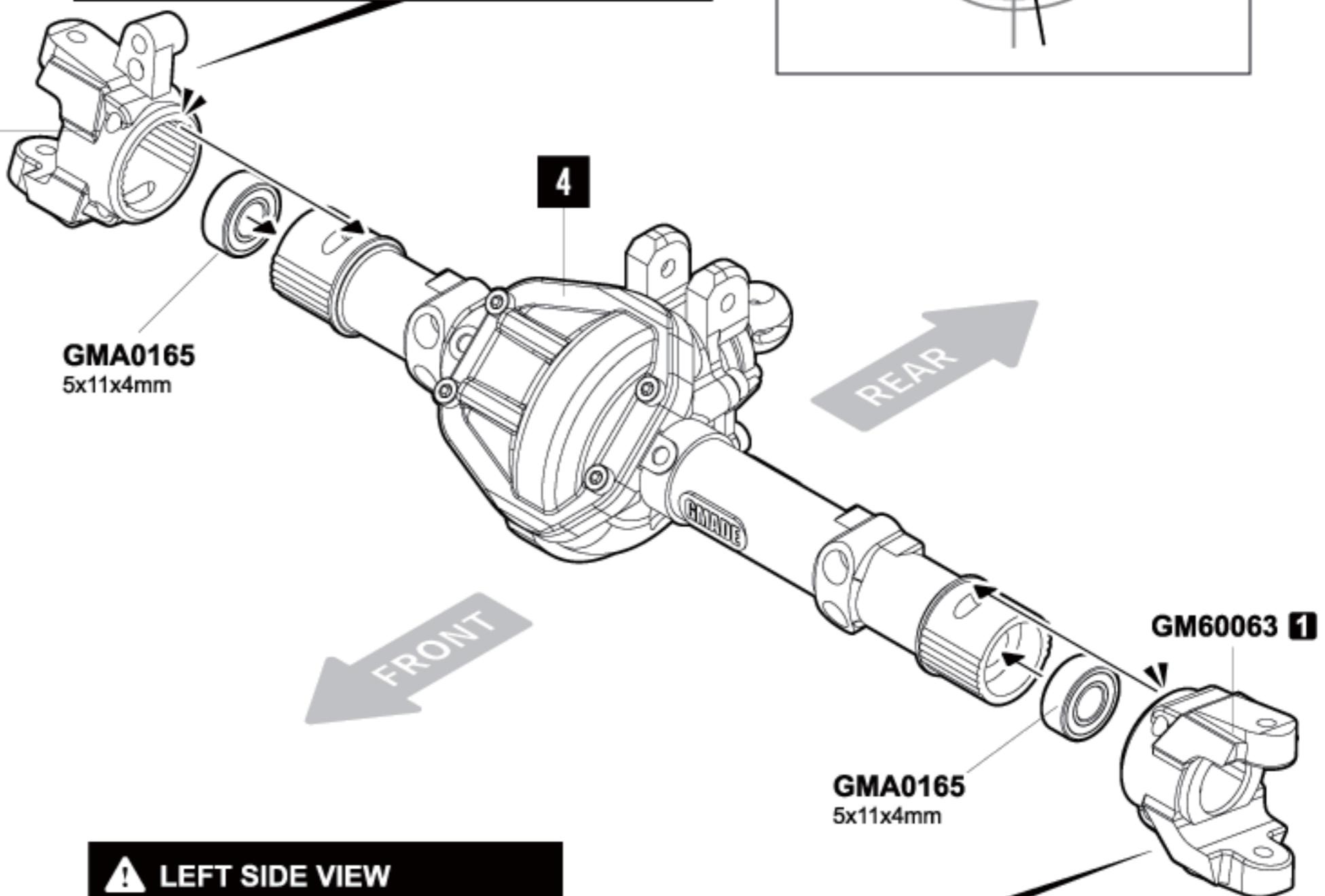
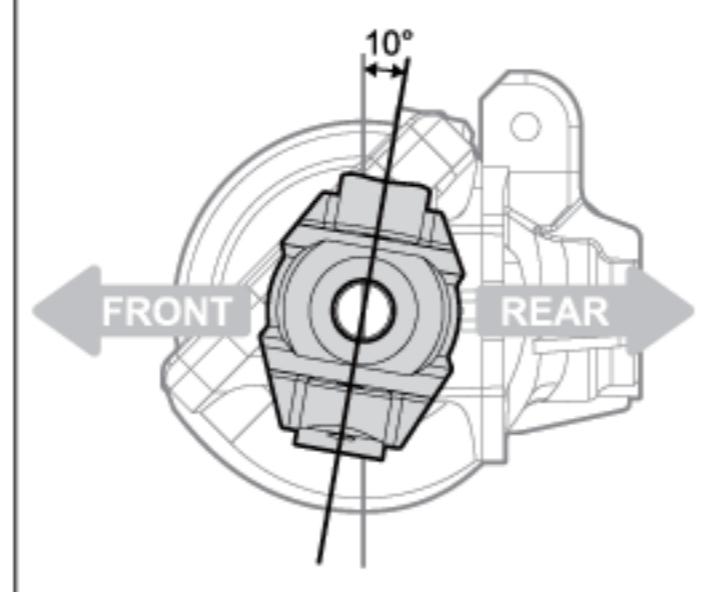
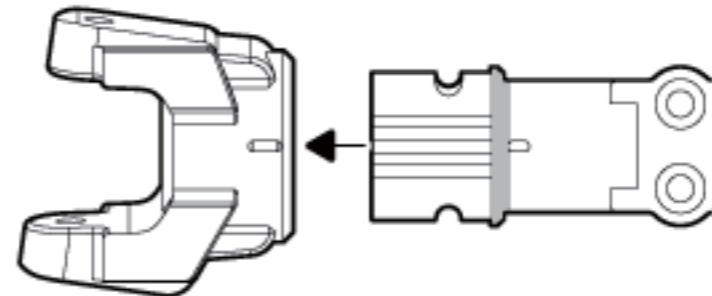
**FRONT AXLE**

**GMA0165**  
Ball bearing 5x11x4mm

x2

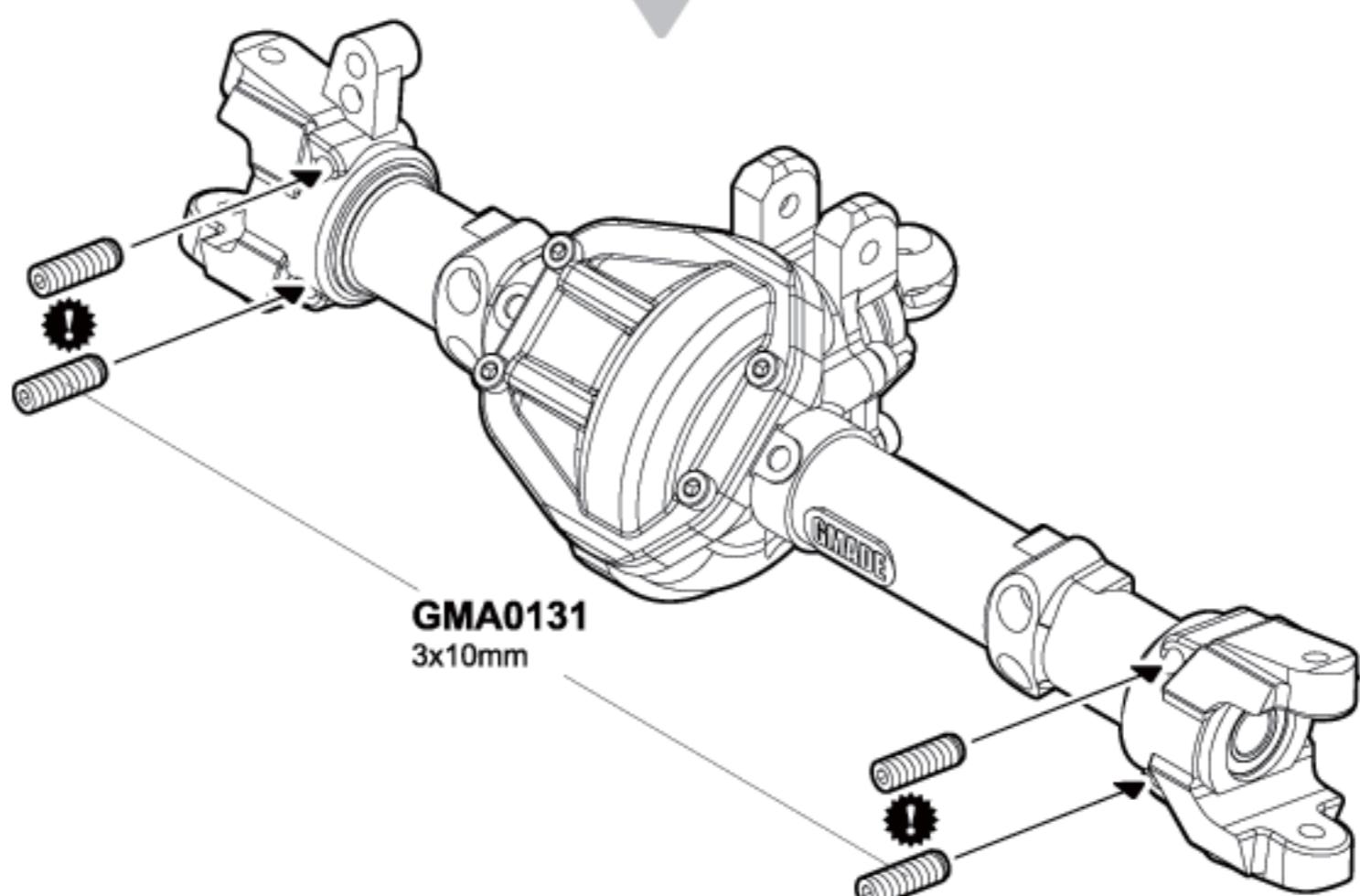
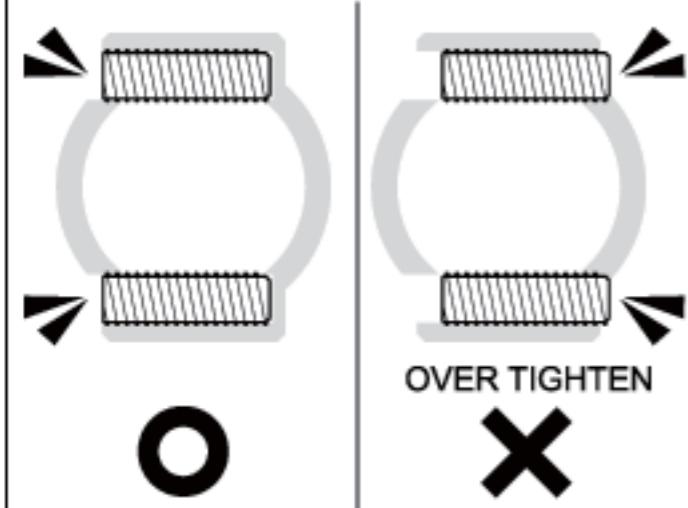
**5****RIGHT C-HUB CASTER ANGLE SETUP****RIGHT SIDE VIEW**

GM60063 2

**LEFT SIDE VIEW****LEFT C-HUB CASTER ANGLE SETUP**

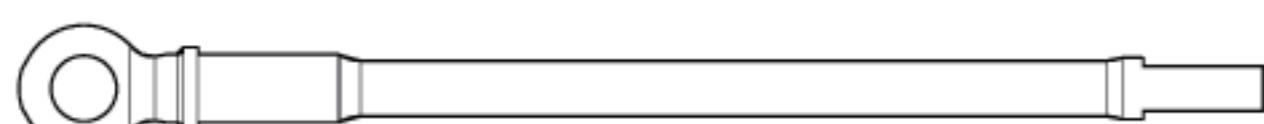
**GMA0131**  
3x10mm Socket set screw

x4

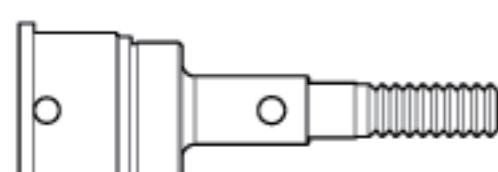
**CAUTION**

**FRONT AXLE****6-A**

**GM60109**  
CVA drive shaft 64mm

**x1**

**GM60109**  
CVA drive shaft 92mm

**x1**

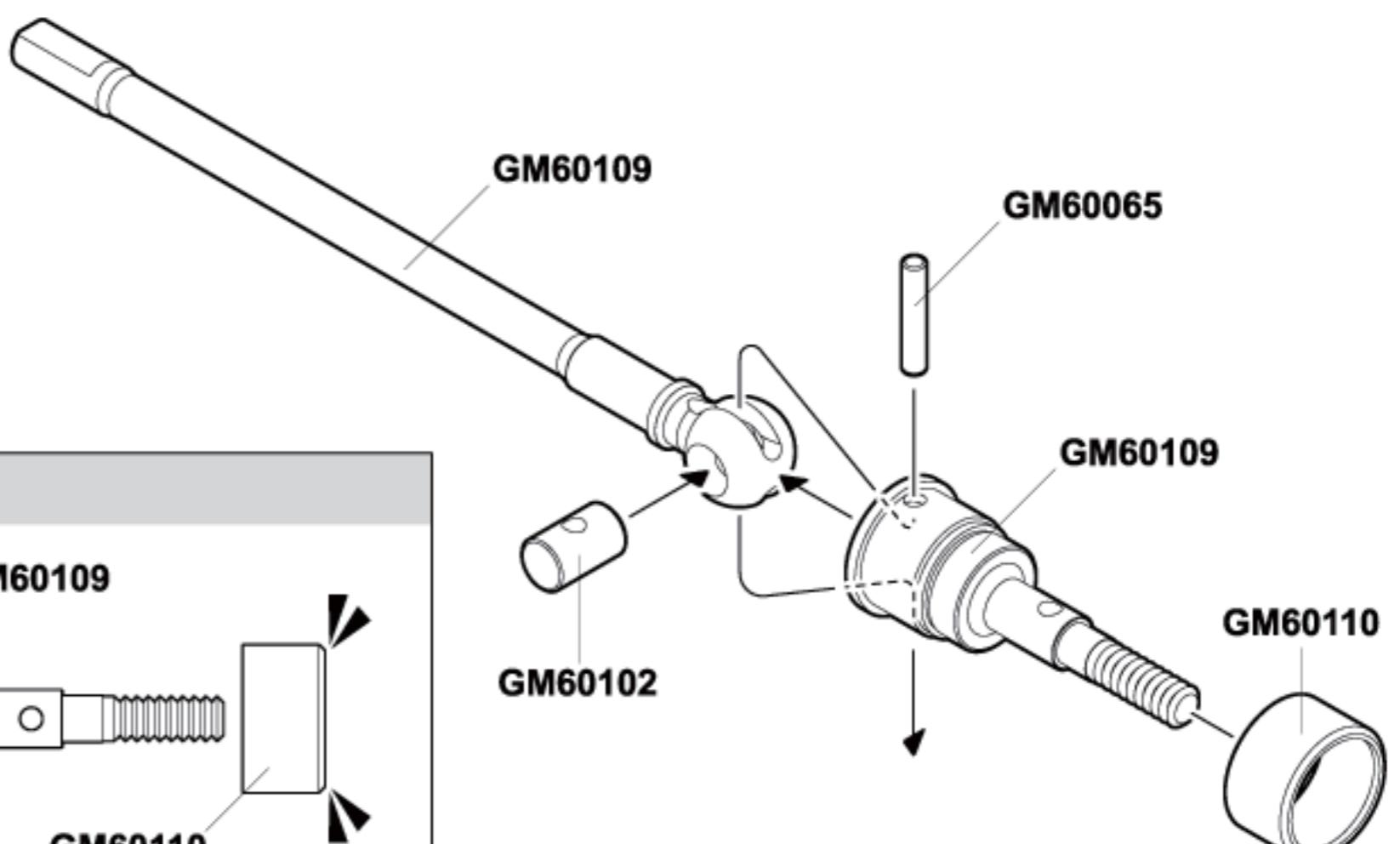
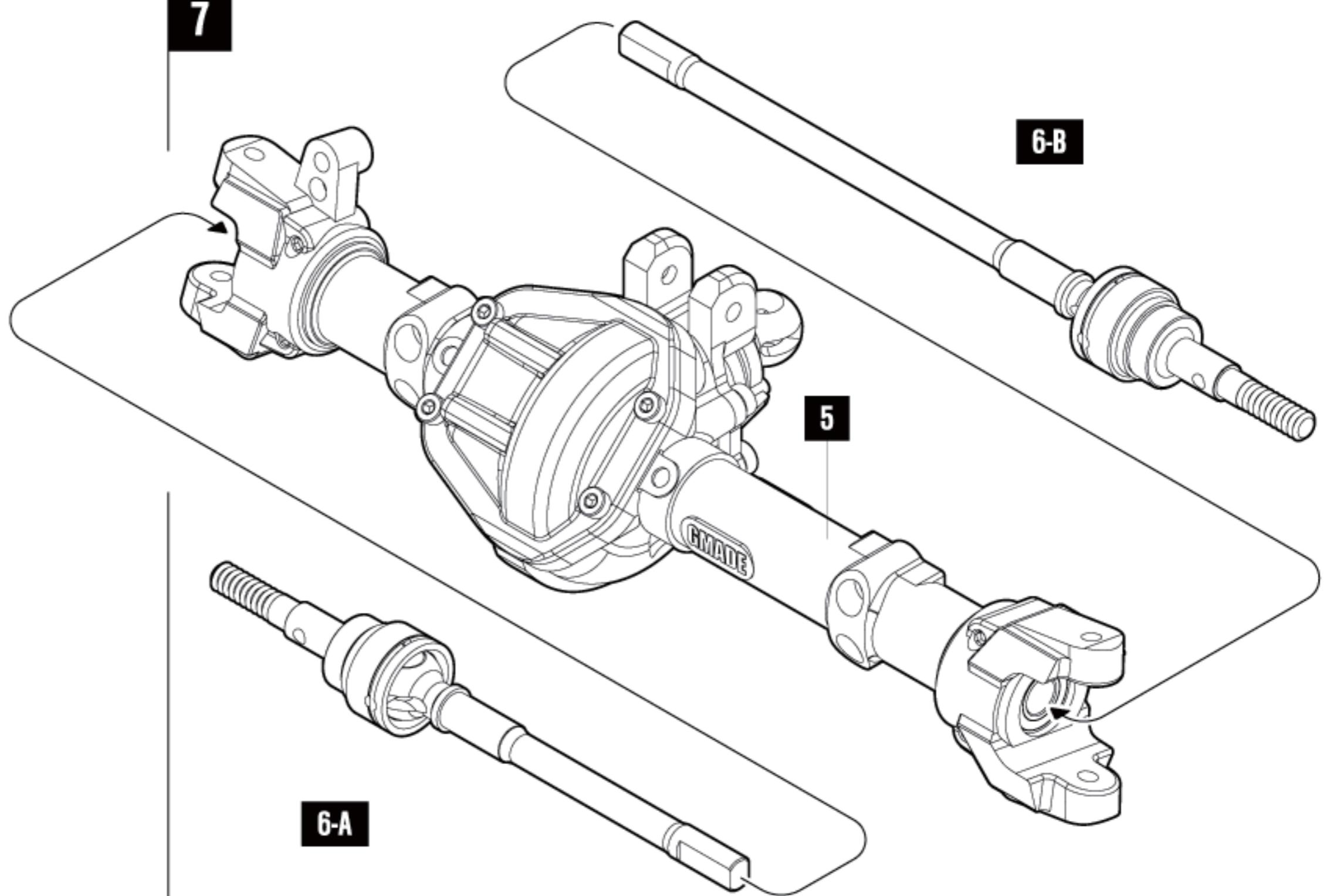
**GM60109**  
CVA wheel axle shaft 35mm

**x2**

**GM60110**  
CVA pin retaining ring

**x2**

**GM60102**  
CVA drive coupler

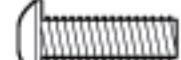
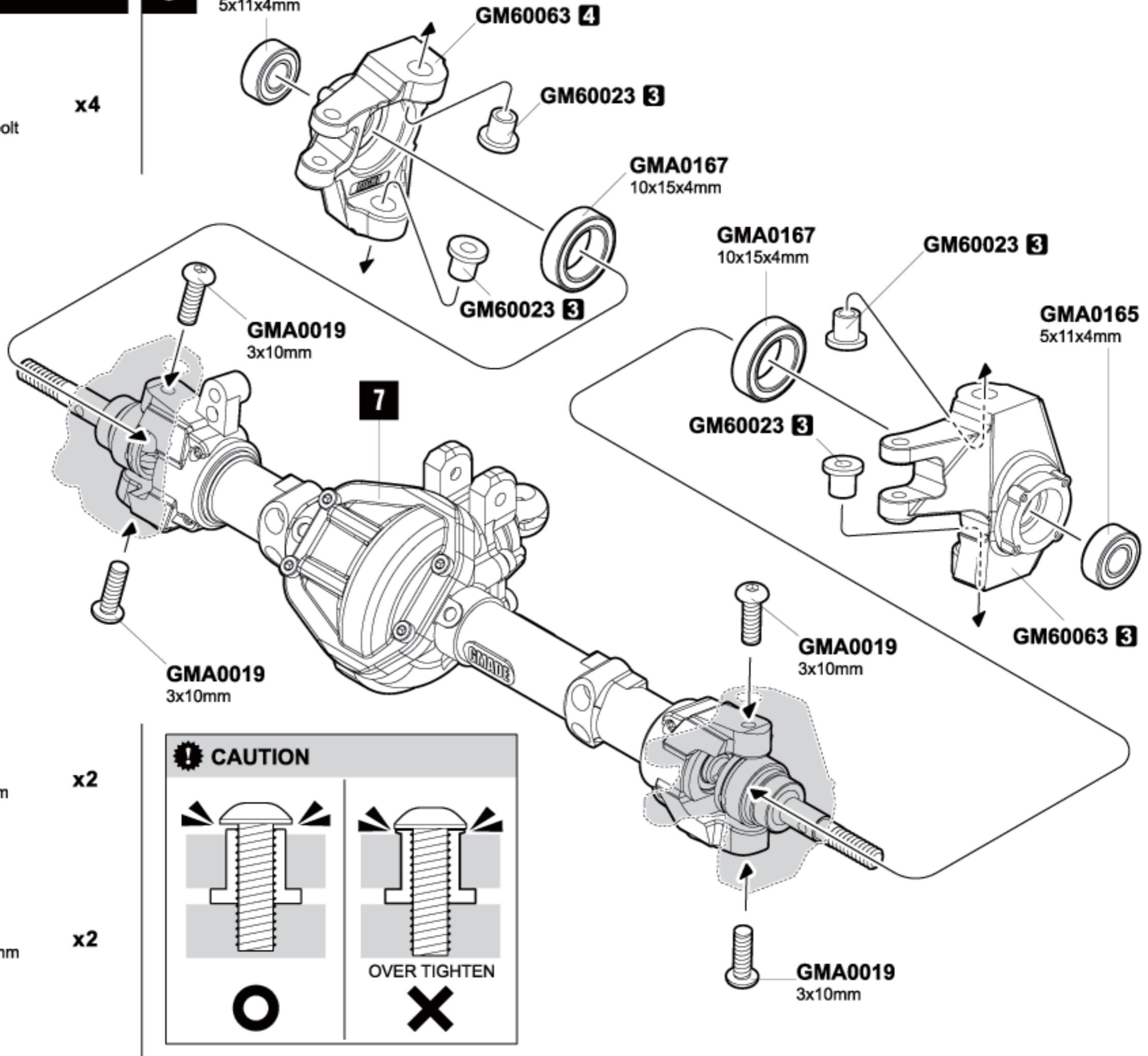
**x2****x2****6-B****7**

## FRONT AXLE

**8**

GMA0165  
5x11x4mm

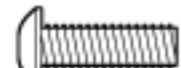
x4



**GMA0019**

3x10mm

Round head wrench bolt



**GMA0165**

Ball bearing 5x11x4mm



**GMA0167**

Ball bearing 10x15x4mm

x2

x2

**9**

**8**

GM60061 5

x4

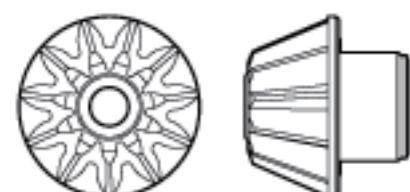


**GMA0095**

2.5x12mm Wrench bolt

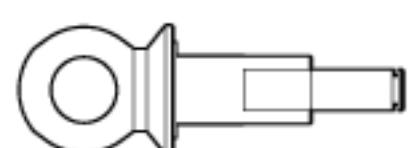
## REAR AXLE

10



**GM60067**  
11T Bevelgear

x1



**GM60111**  
Input universal joint 28mm

x1



**GMA0160**  
2mm E-ring

x1



**GMA0165**  
Ball bearing 5x11x4mm

x1



**GMA0205**  
Ball bearing 8x12x3.5mm

x1



**GMA0093**  
2.5x8mm Wrench bolt

x4

**GMA0160**

**GMA0205**  
8x12x3.5mm

**GMA0165**  
5x11x4mm

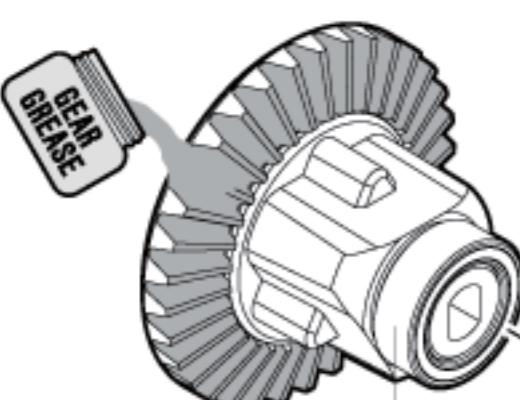
**GM60111**

**GM60062 4**

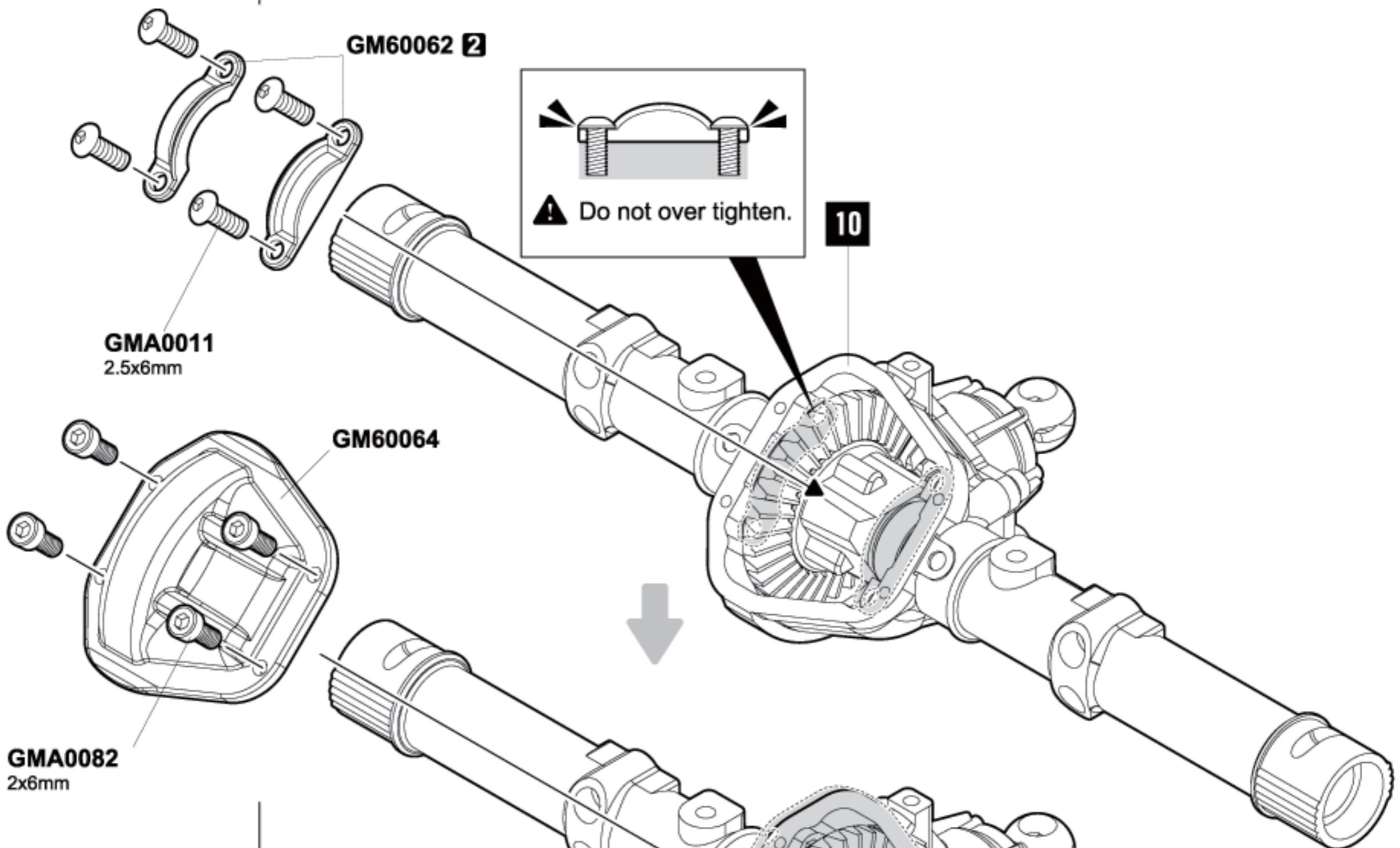
**GM60067**

**GM60062 1**

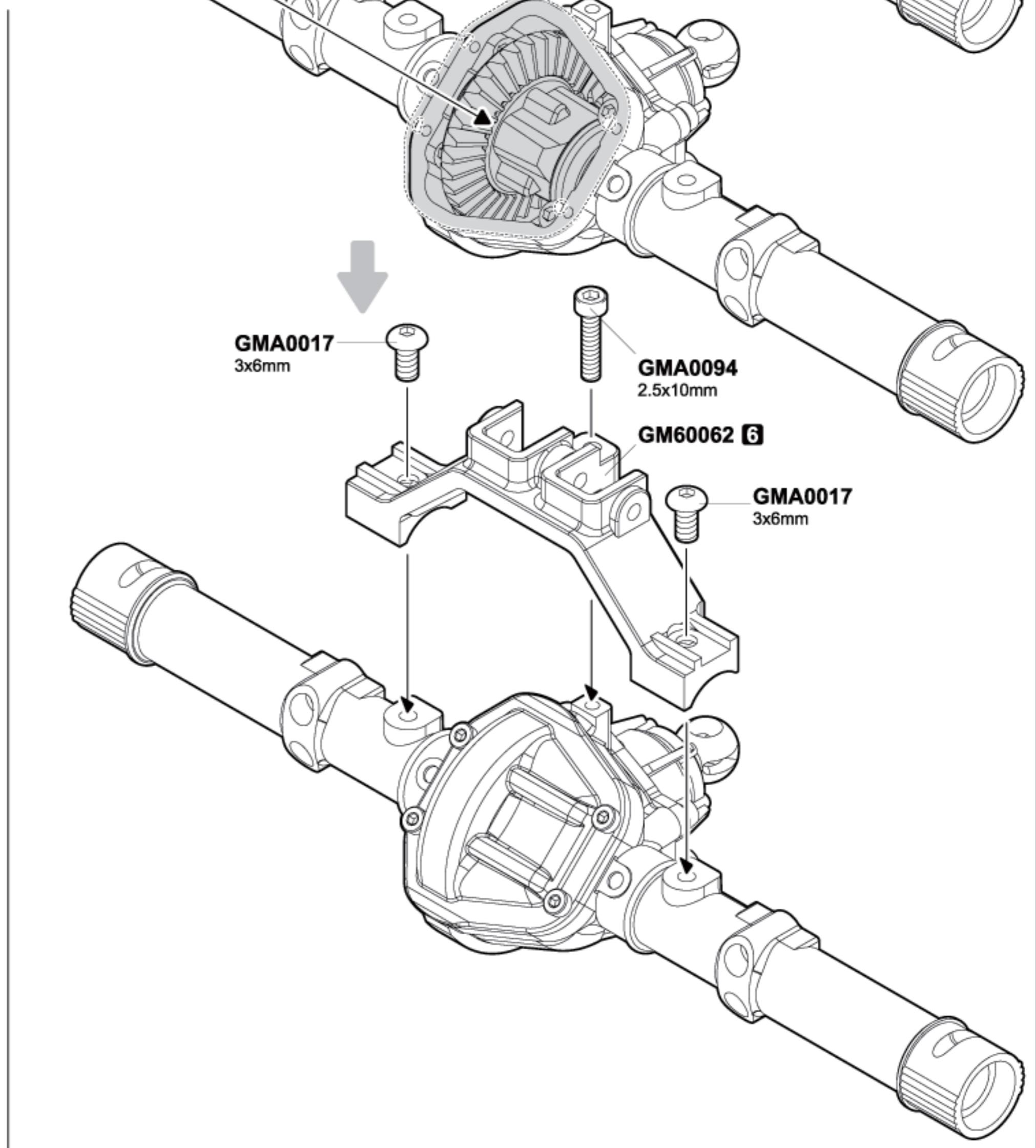
**GMA0093**  
2.5x8mm

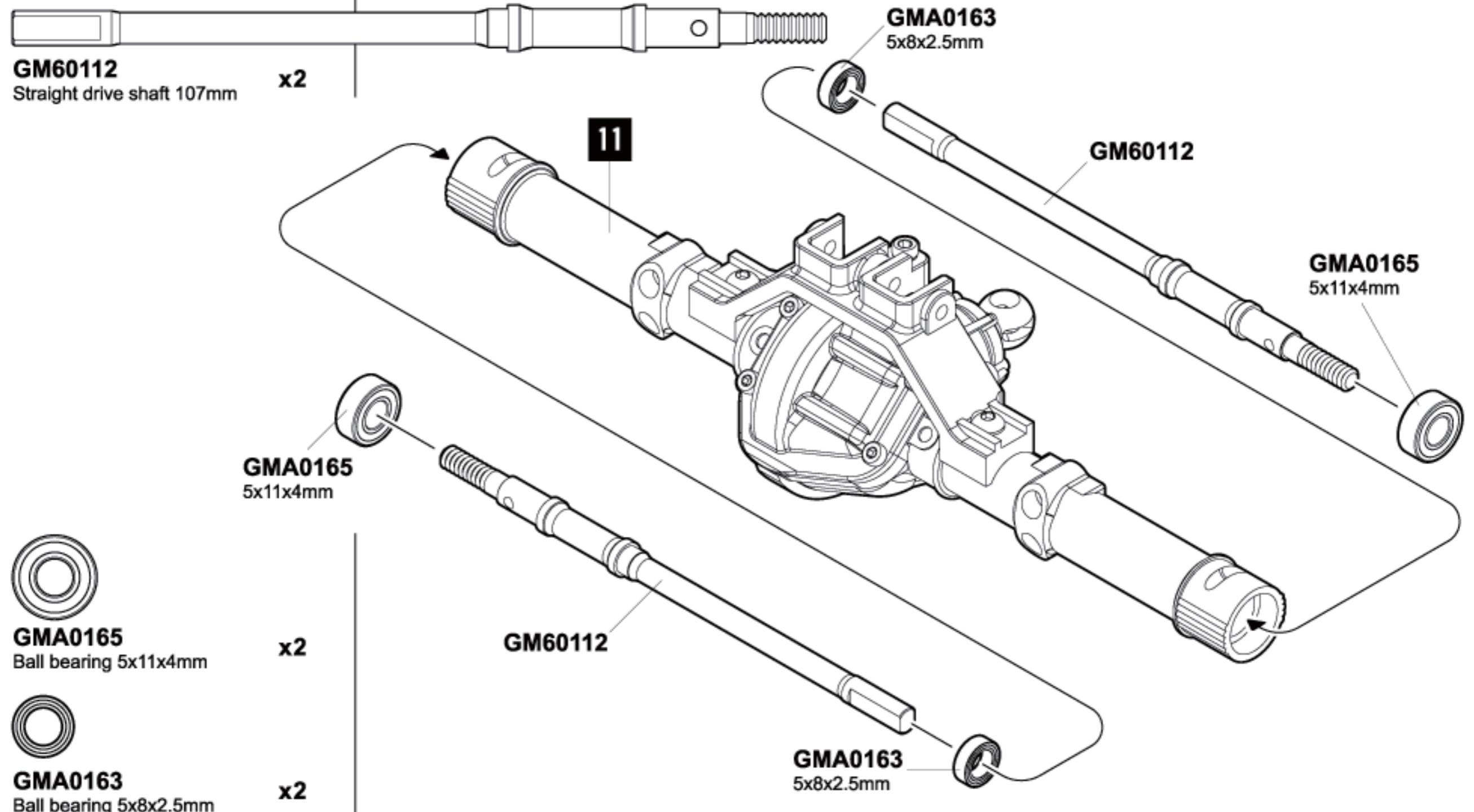
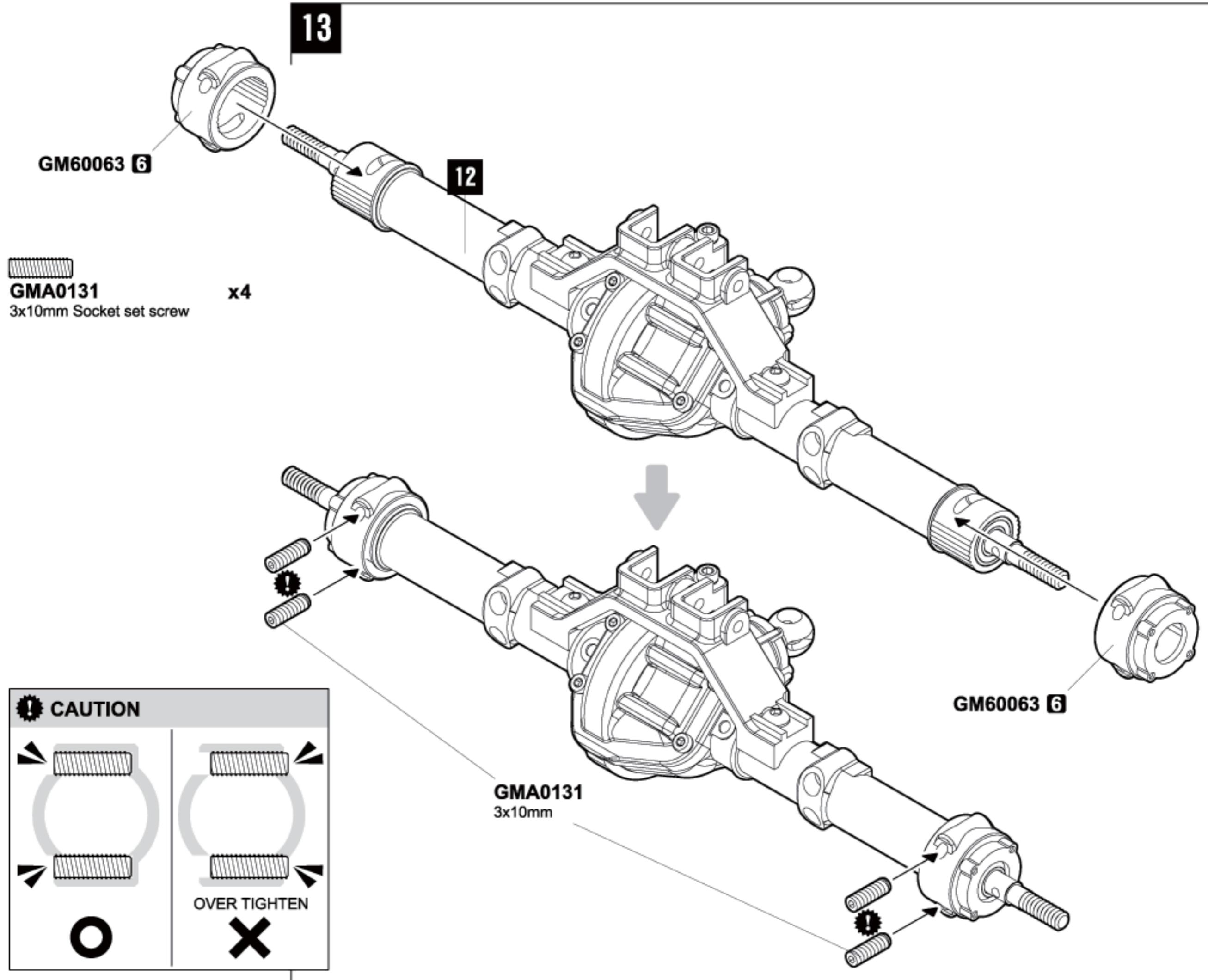


**1**



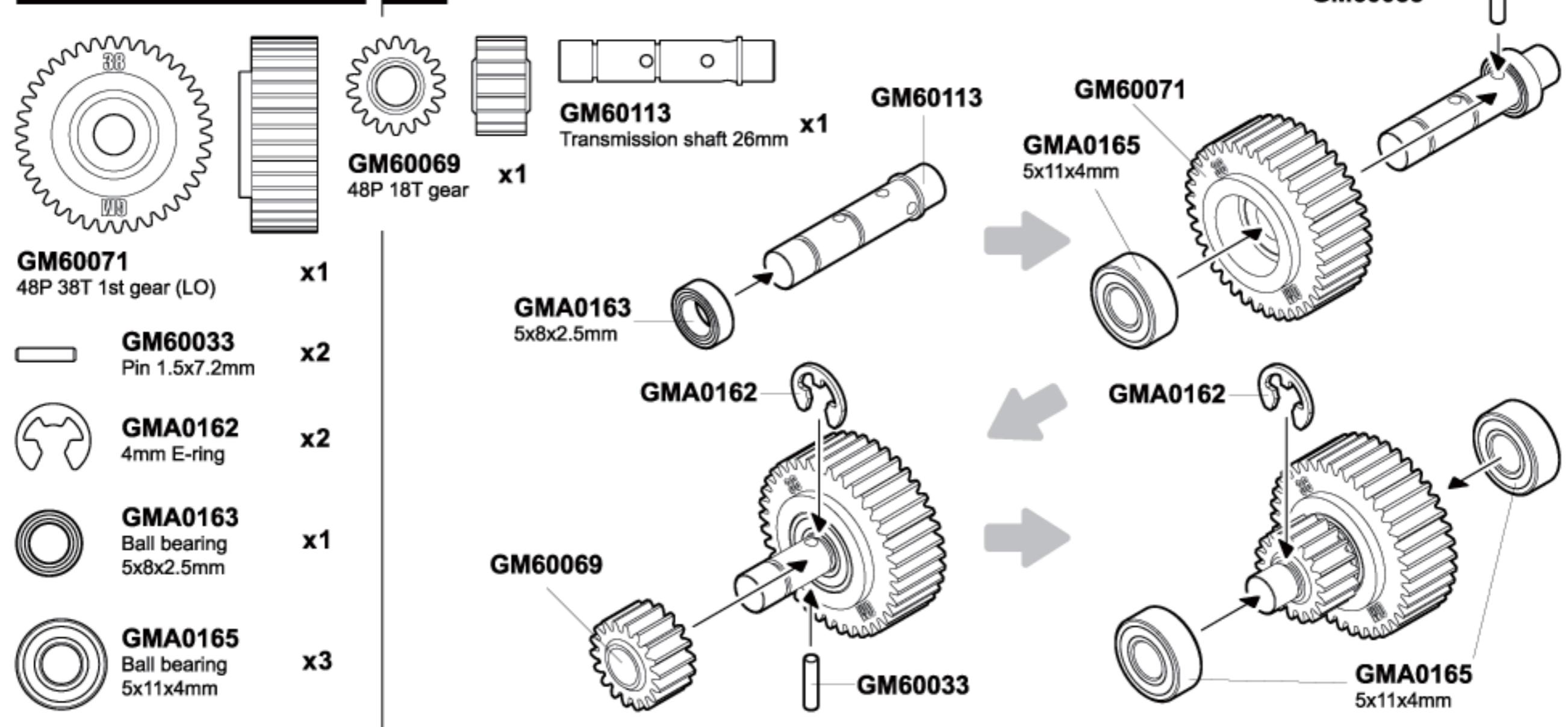
	<b>GMA0011</b> 2.5x6mm Round head wrench bolt	x4
	<b>GMA0082</b> 2x6mm Wrench bolt	x4
	<b>GMA0017</b> 3x6mm Round head wrench bolt	x2
	<b>GMA0094</b> 2.5x10mm Wrench bolt	x1



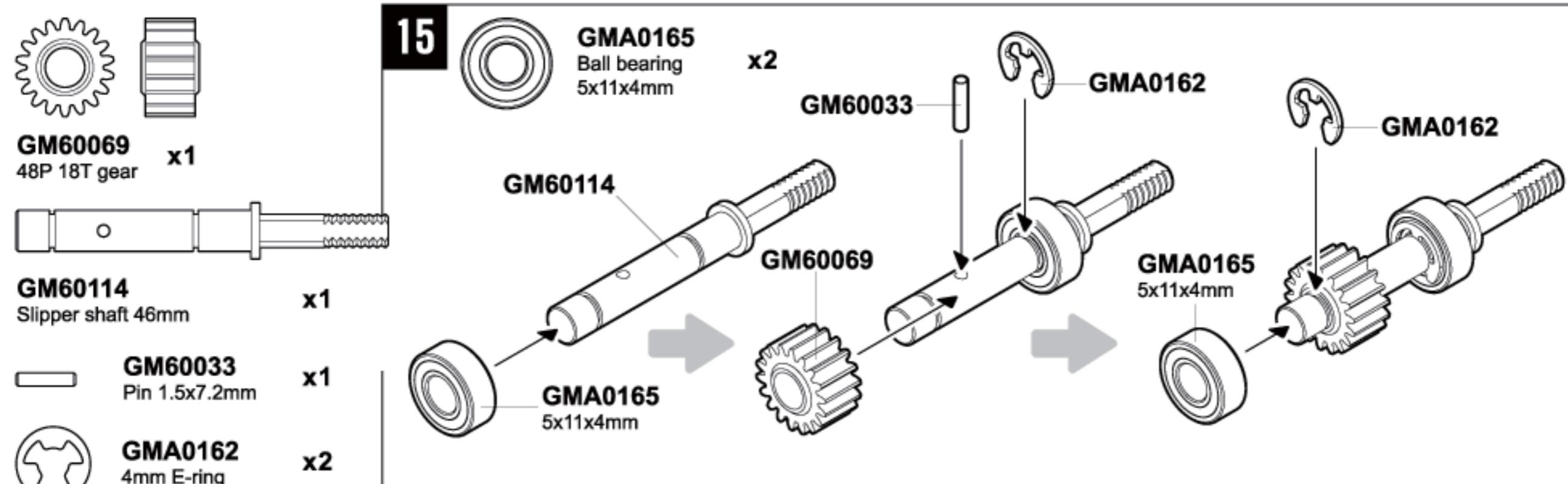
**REAR AXLE****12****13**

## TRANSMISSION

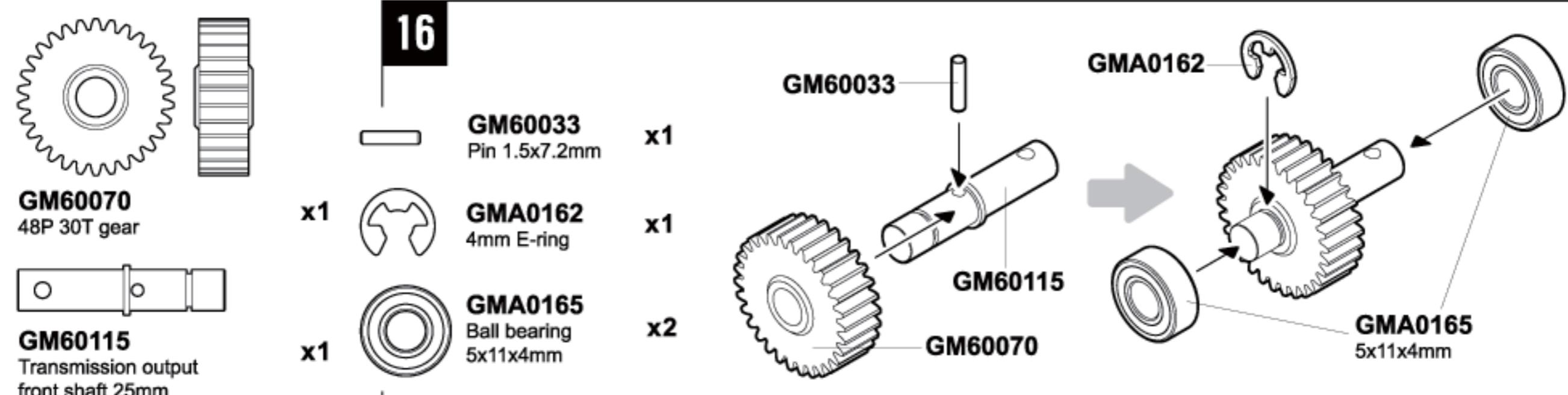
14



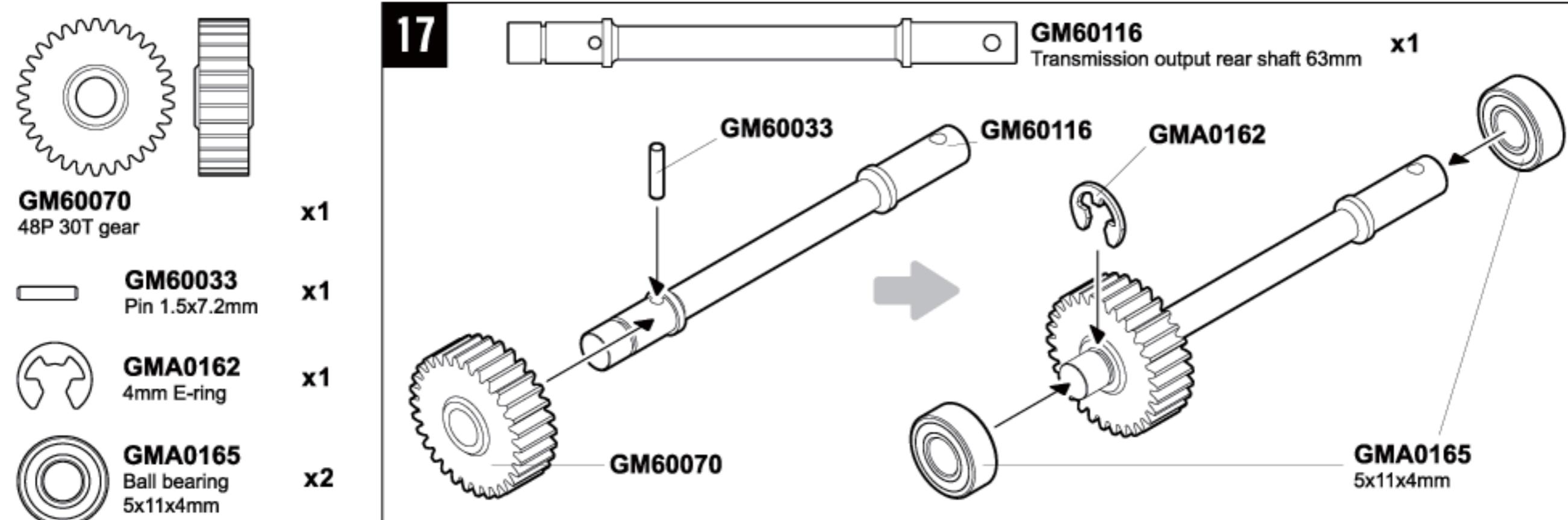
15



16

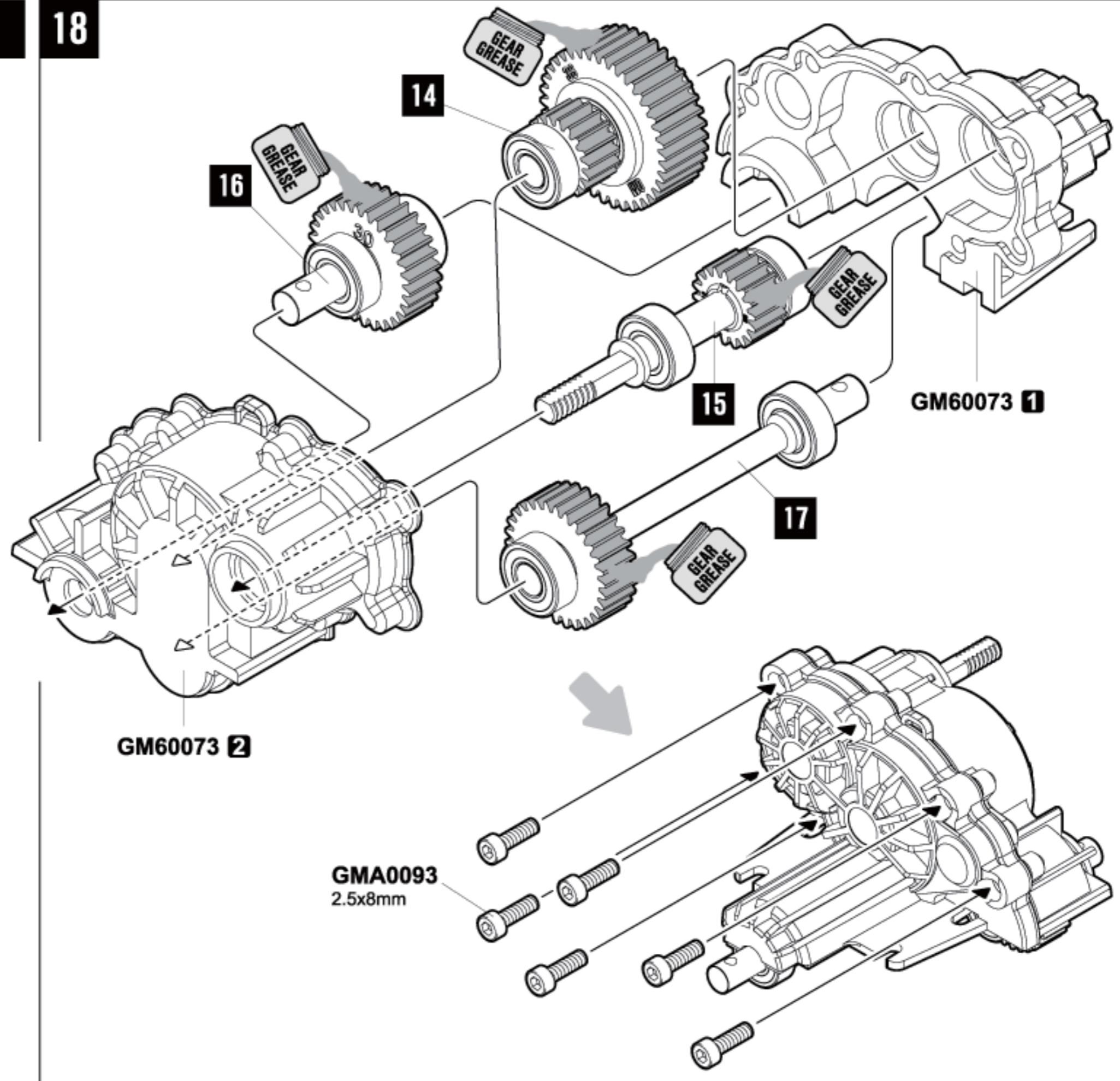


17

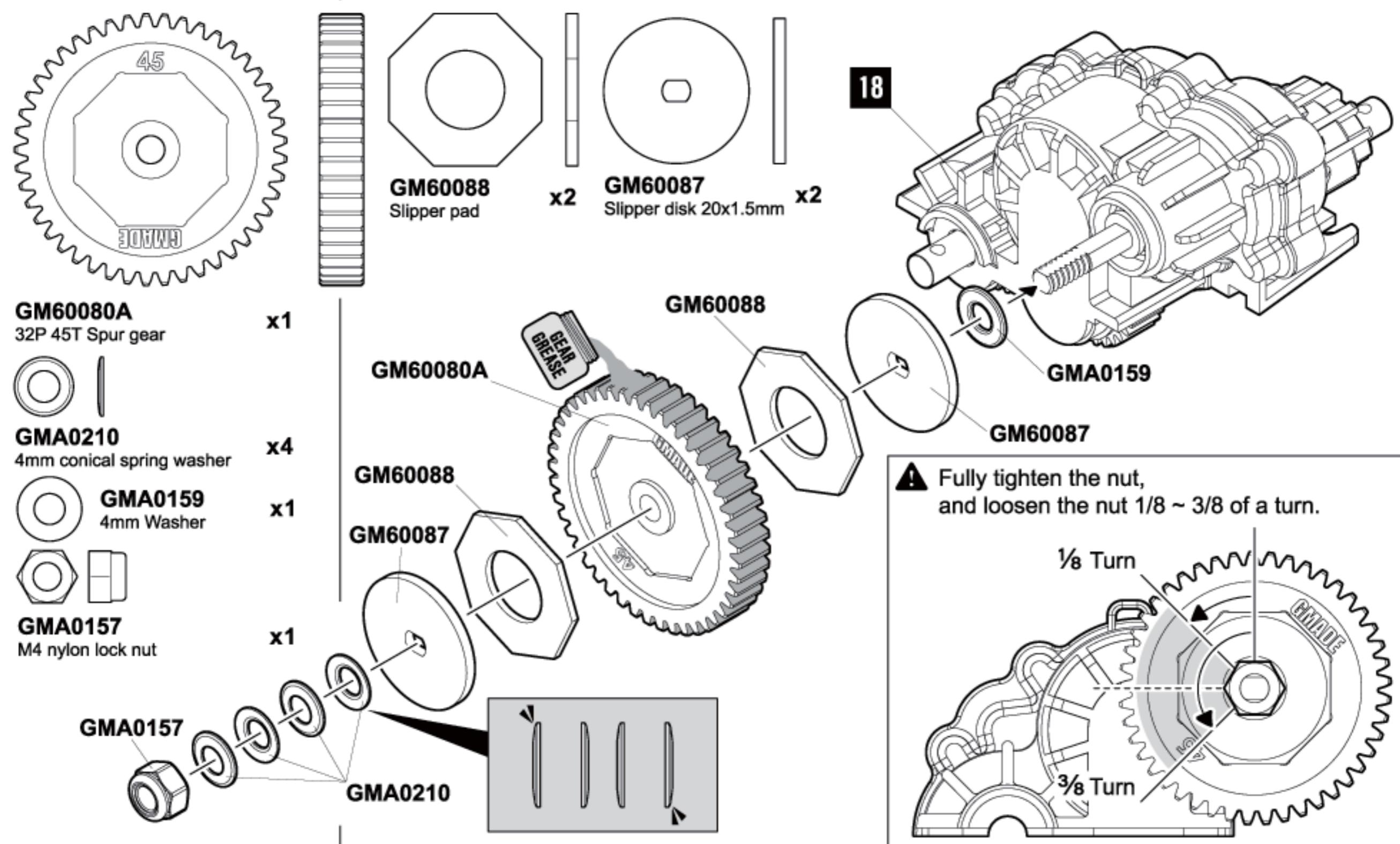


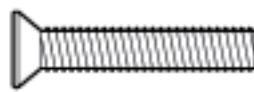
## TRANSMISSION

18

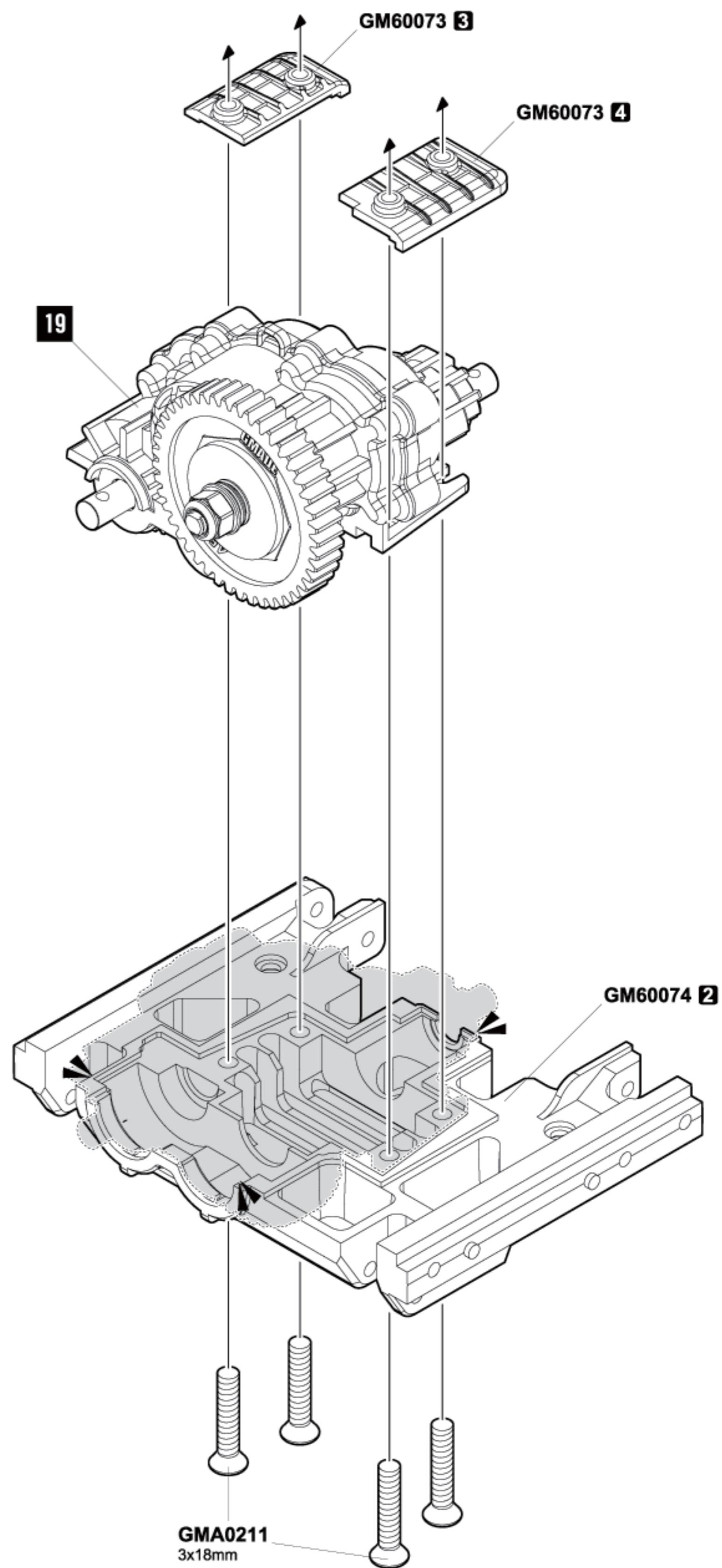


19

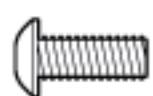
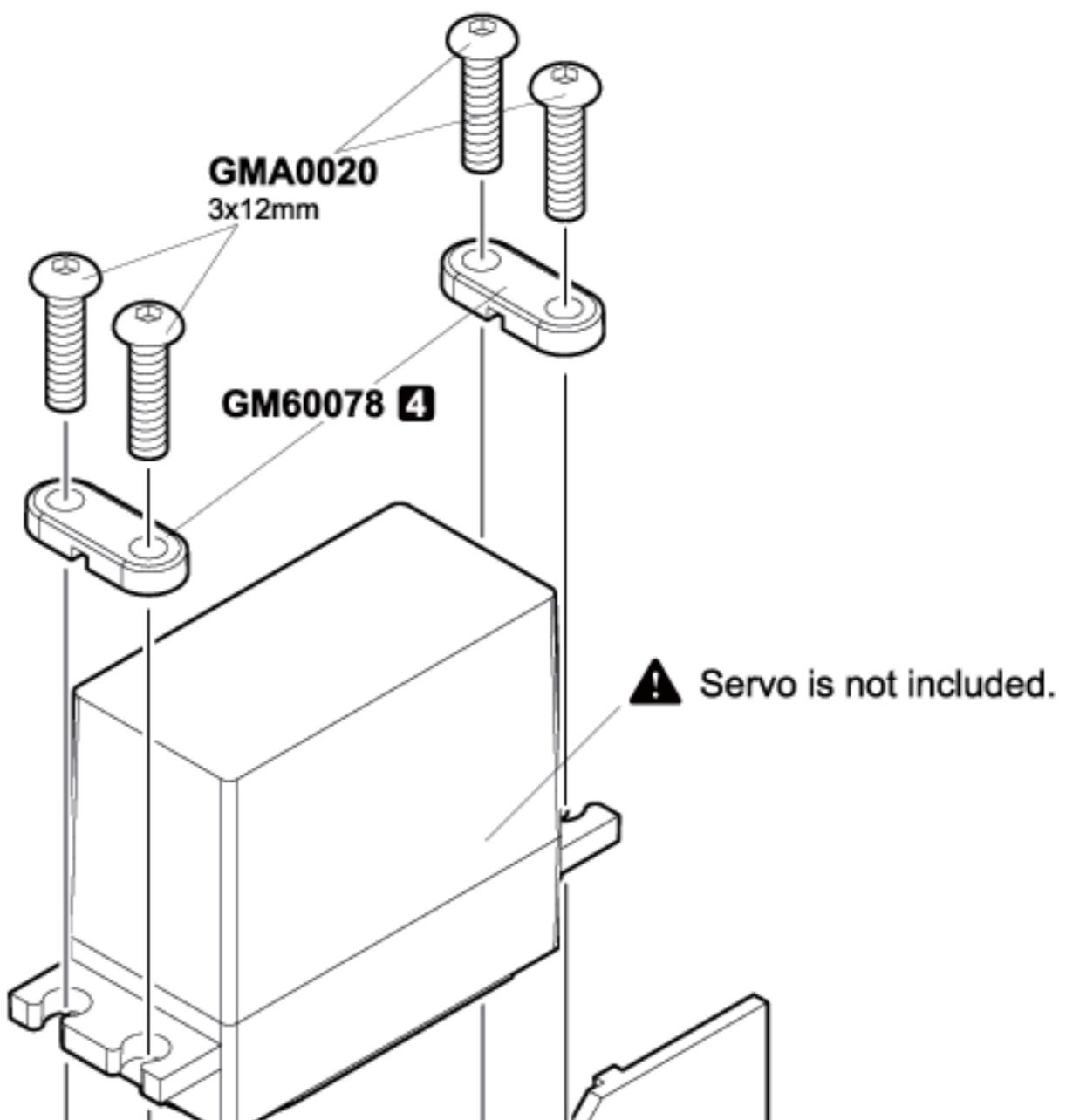
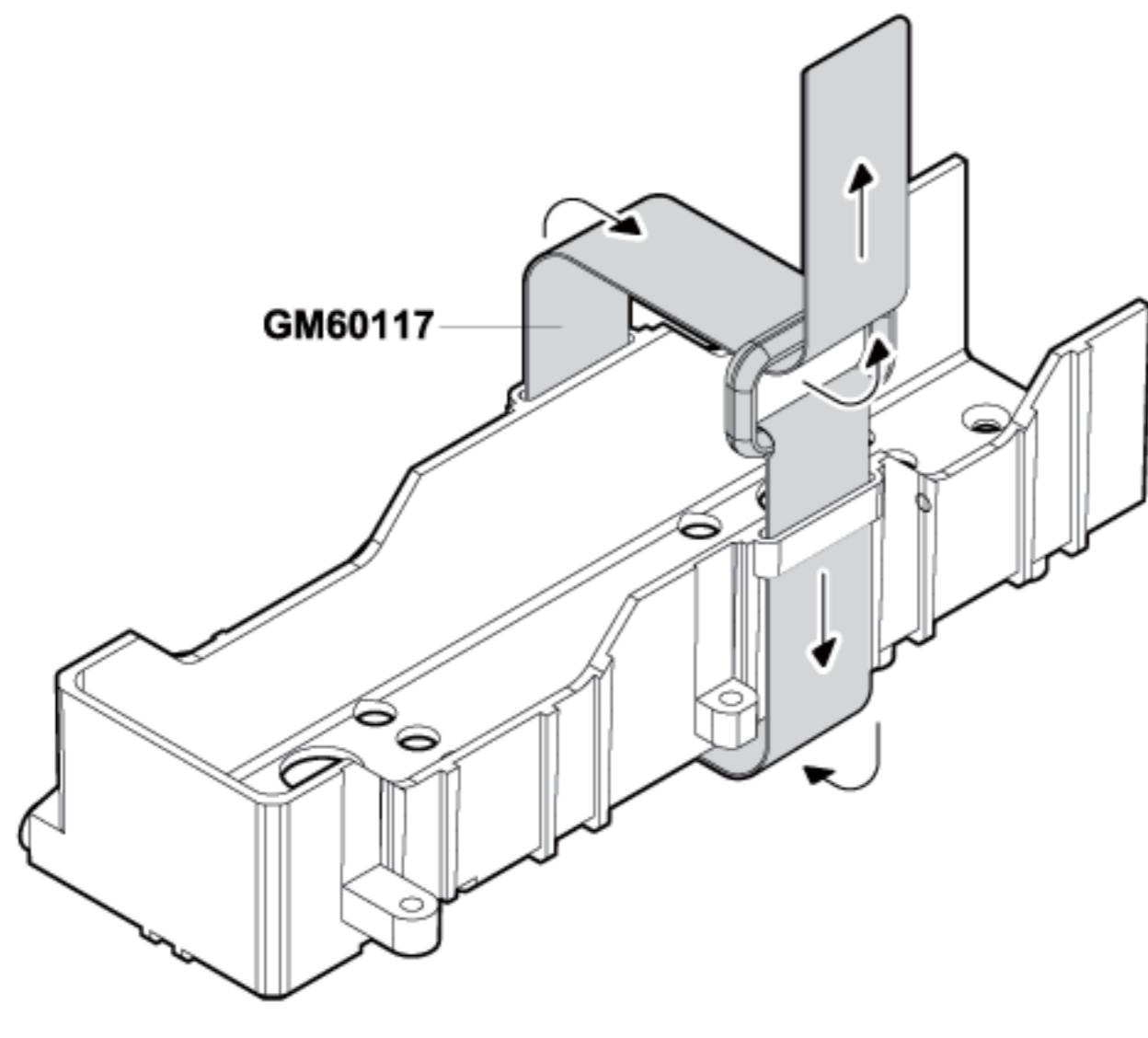




**GMA0211**  
3x18mm Flat head wrench bolt

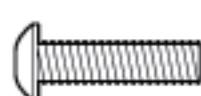


**⚠ INSTALL VELCRO STRAP BEFORE BATTERY TRAY IS INSTALLED.**



**GMA0018**  
3x8mm  
Round head wrench bolt

x4



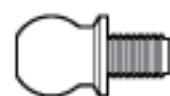
**GMA0020**  
3x12mm  
Round head wrench bolt

x4



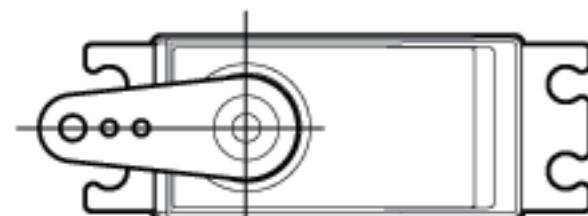
**GMA0154**  
M3 Nut

x1



**GM60093**  
5.8mm ball stud M3x5mm

x1



**⚠** Set to the neutral position before attaching the servo horn to the servo.

#### SERVO HORN



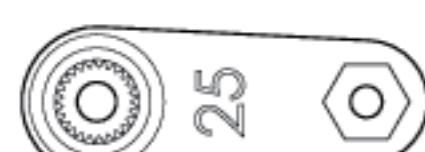
SANWA  
Airtronics  
JR  
KO

GM60078 5



Hitec

GM60078 6



Futaba

GM60078 7

**GMA0018**  
3x8mm

GM60078 4

GMA0154

**GMA0018**  
3x8mm

GM60078 3

GM60078 2

GM60078 1

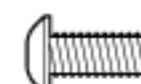
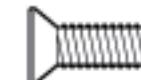
GM60078 5

GM60078 6

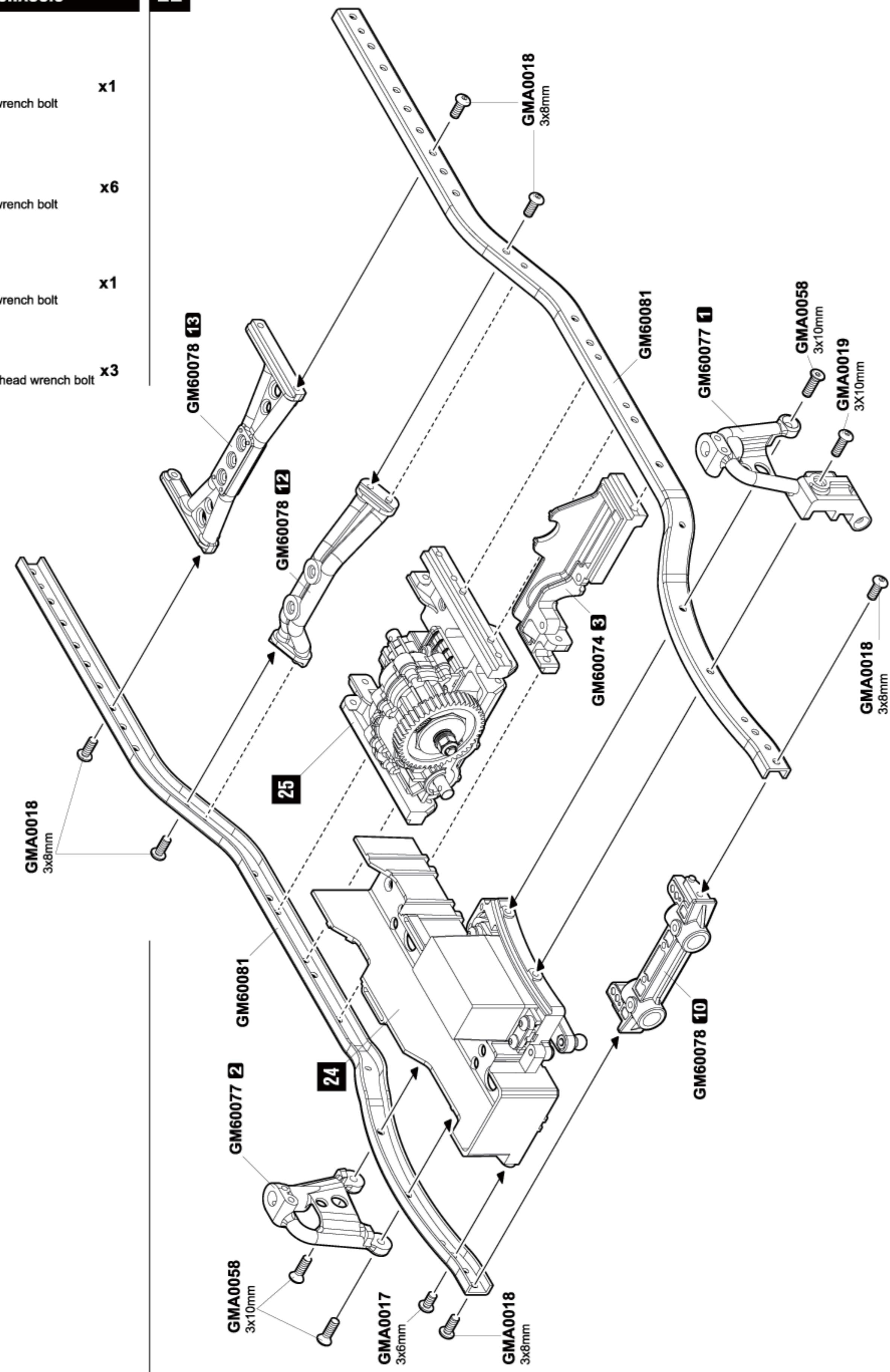
GM60078 7

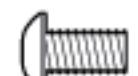
GM60093

20

**GMA0017**3x6mm  
Round head wrench bolt**GMA0018**3x8mm  
Round head wrench bolt**GMA0019**3X10mm  
Round head wrench bolt**GMA0058**

3x10mm Flat head wrench bolt





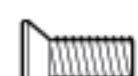
**GMA0017**  
3x6mm  
Round head wrench bolt



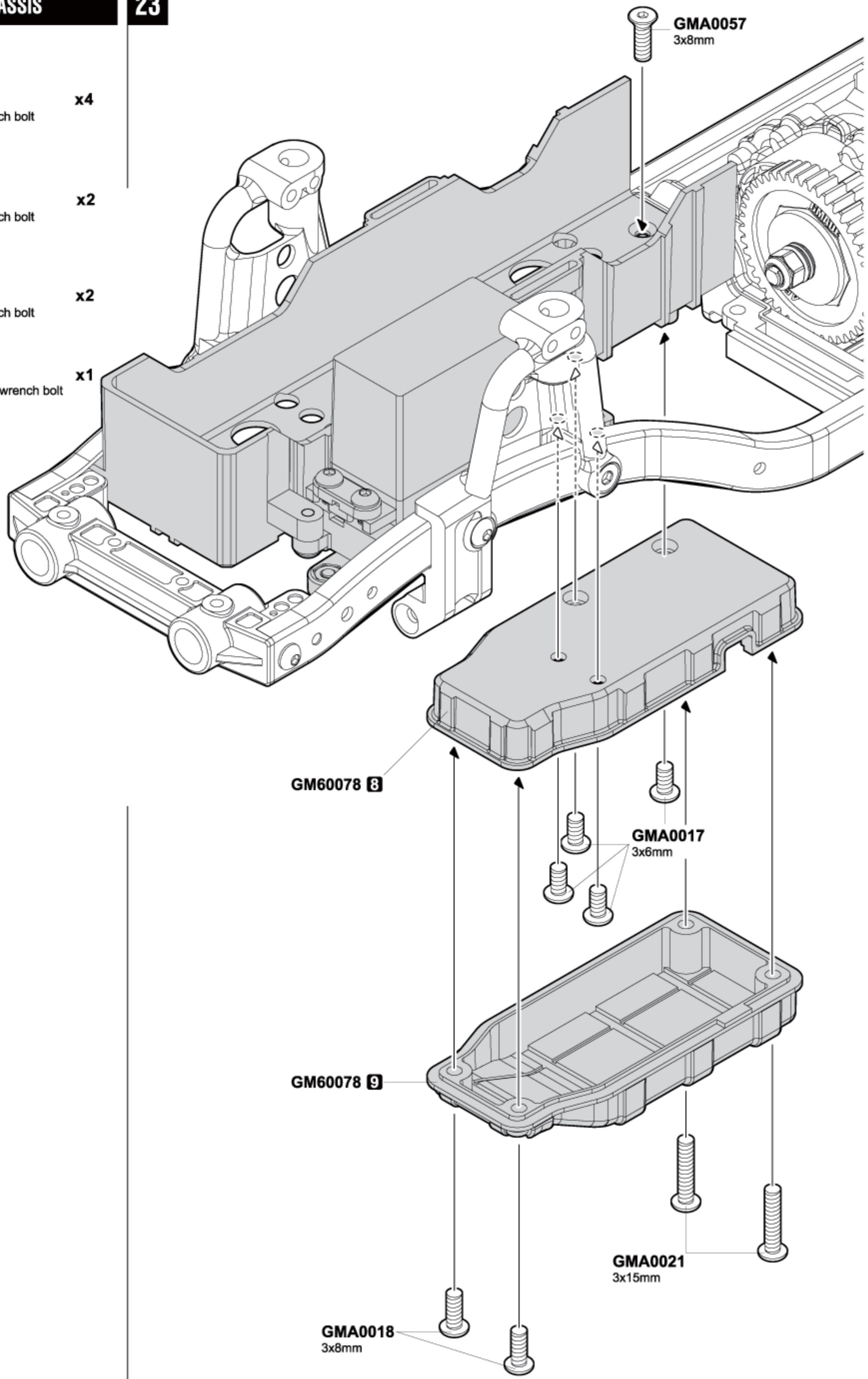
**GMA0018**  
3x8mm  
Round head wrench bolt

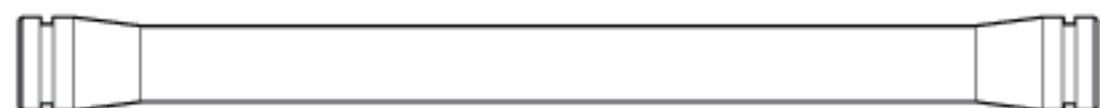


**GMA0021**  
3x15mm  
Round head wrench bolt



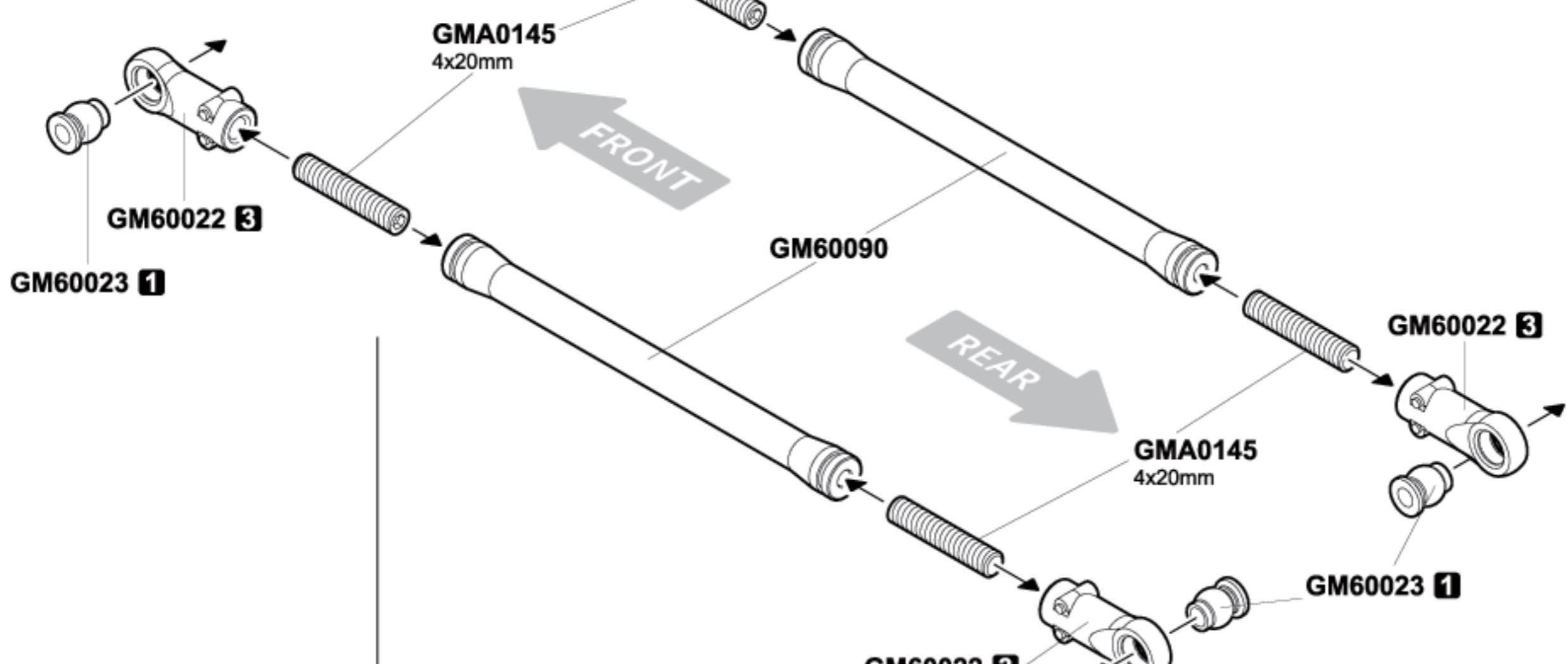
**GMA0057**  
3x8mm Flat head wrench bolt



**FRONT LOWER LINK****24**

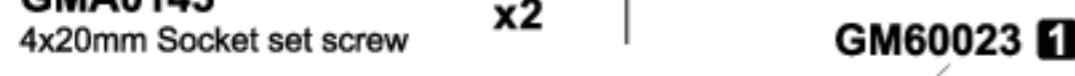
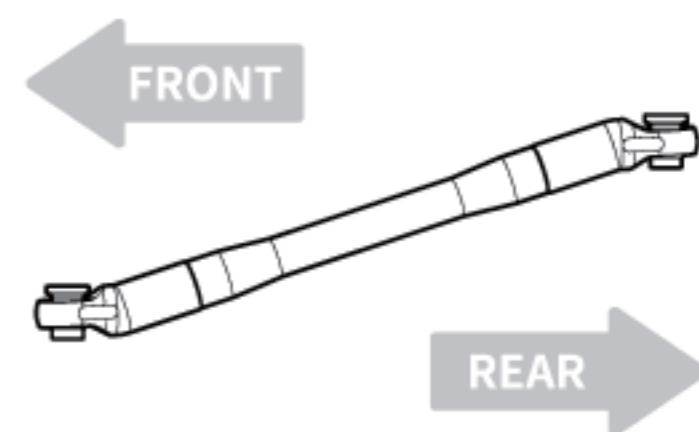
**GM60090**  
Lower link M4x6.8x80mm  
**x2**

**GMA0145**  
4x20mm Socket set screw  
**x4**

**FRONT UPPER LINK****25**

**GM60089**  
Upper link M4x6.8x55mm  
**x1**

**GMA0145**  
4x20mm Socket set screw  
**x2**

**FRONT UPPER LINK TOP VIEW**

**GM60022 5**

**GM60089**

**GMA0145**  
4x20mm

**GM60023 1**

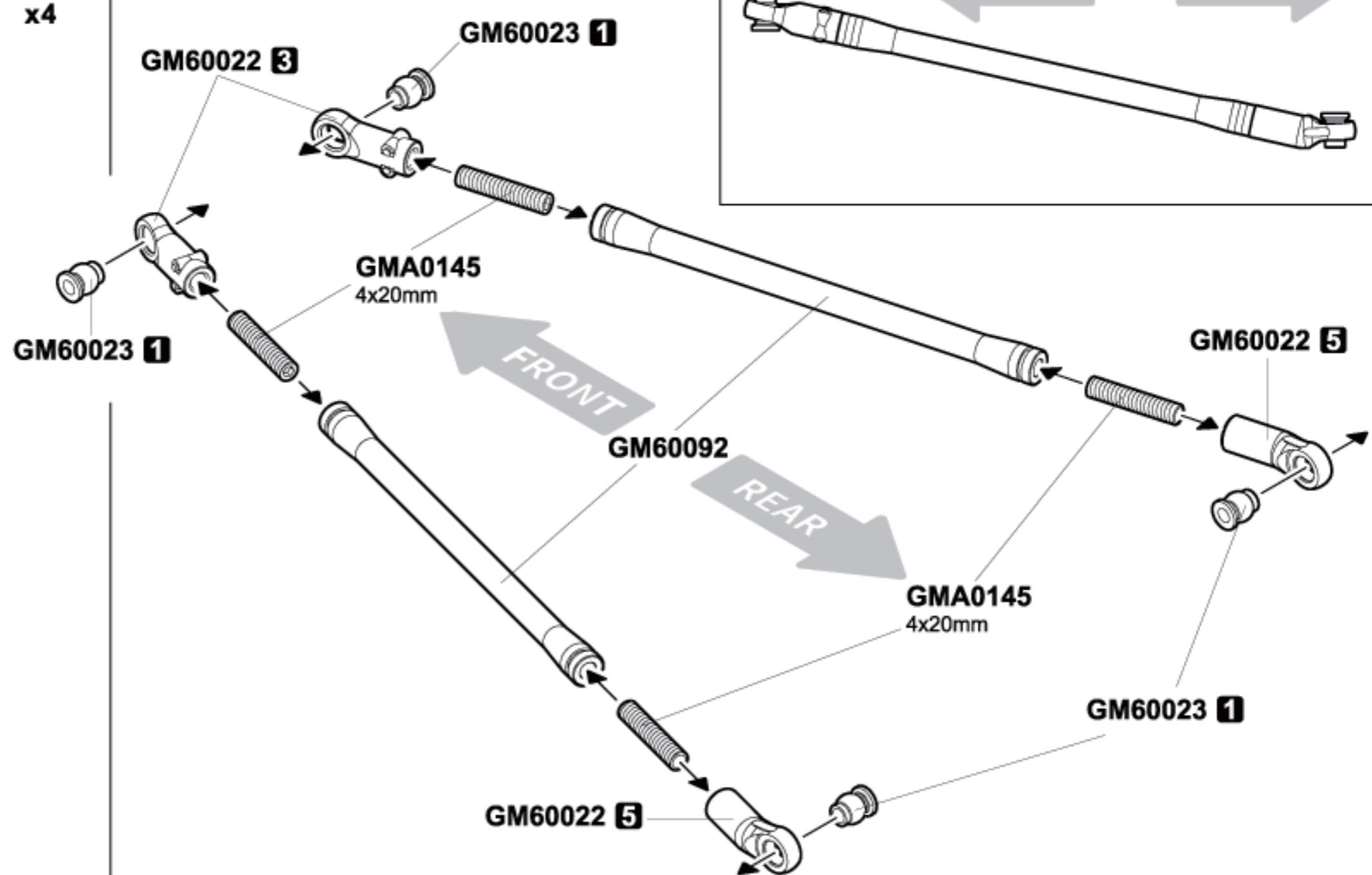
**GM60022 5**

**REAR LOWER LINK****26**

**GM60092**  
Lower link M4x6.8x100mm

**x2**

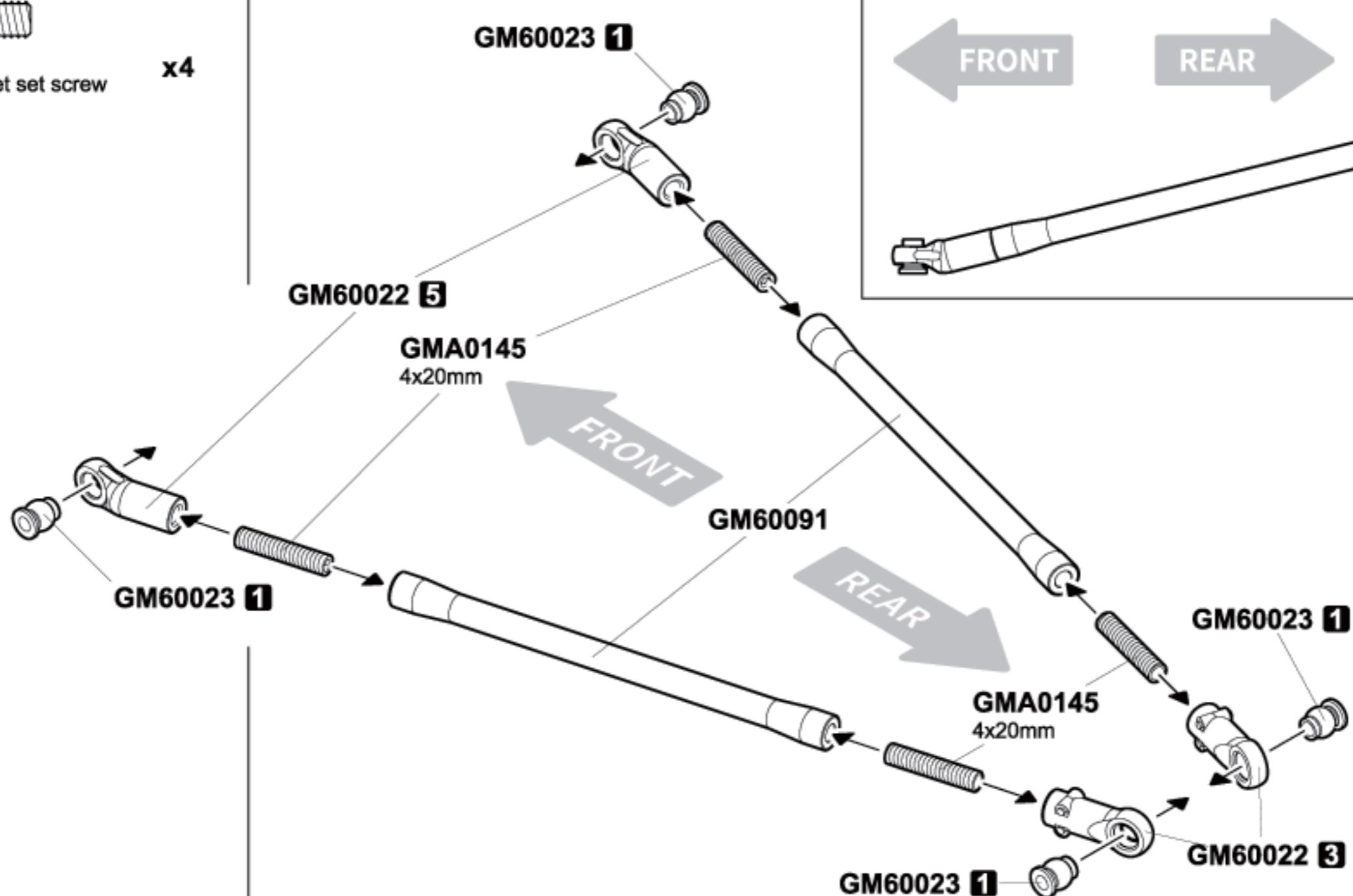
**GMA0145**  
4x20mm Socket set screw

**x4****REAR UPPER LINK****27**

**GM60091**  
Upper link M4x6.8x98mm

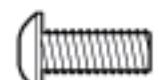
**x2**

**GMA0145**  
4x20mm Socket set screw

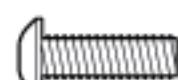
**x4**

## CHASSIS

28

**GMA0018**3x8mm  
Round head wrench bolt

x1

**GMA0019**3x10mm  
Round head wrench bolt

x4

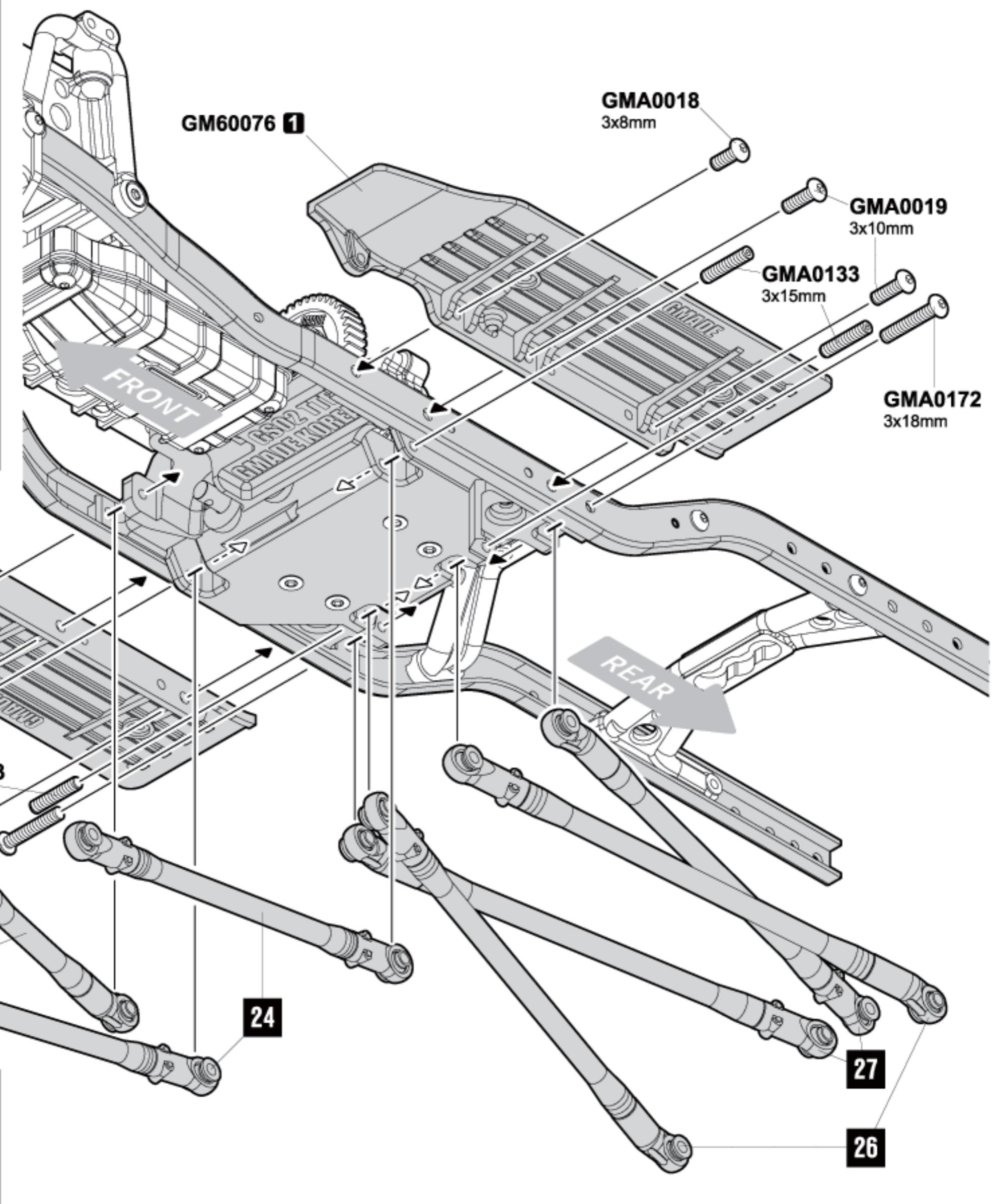
**GMA0172**3x18mm  
Round head wrench bolt

x3

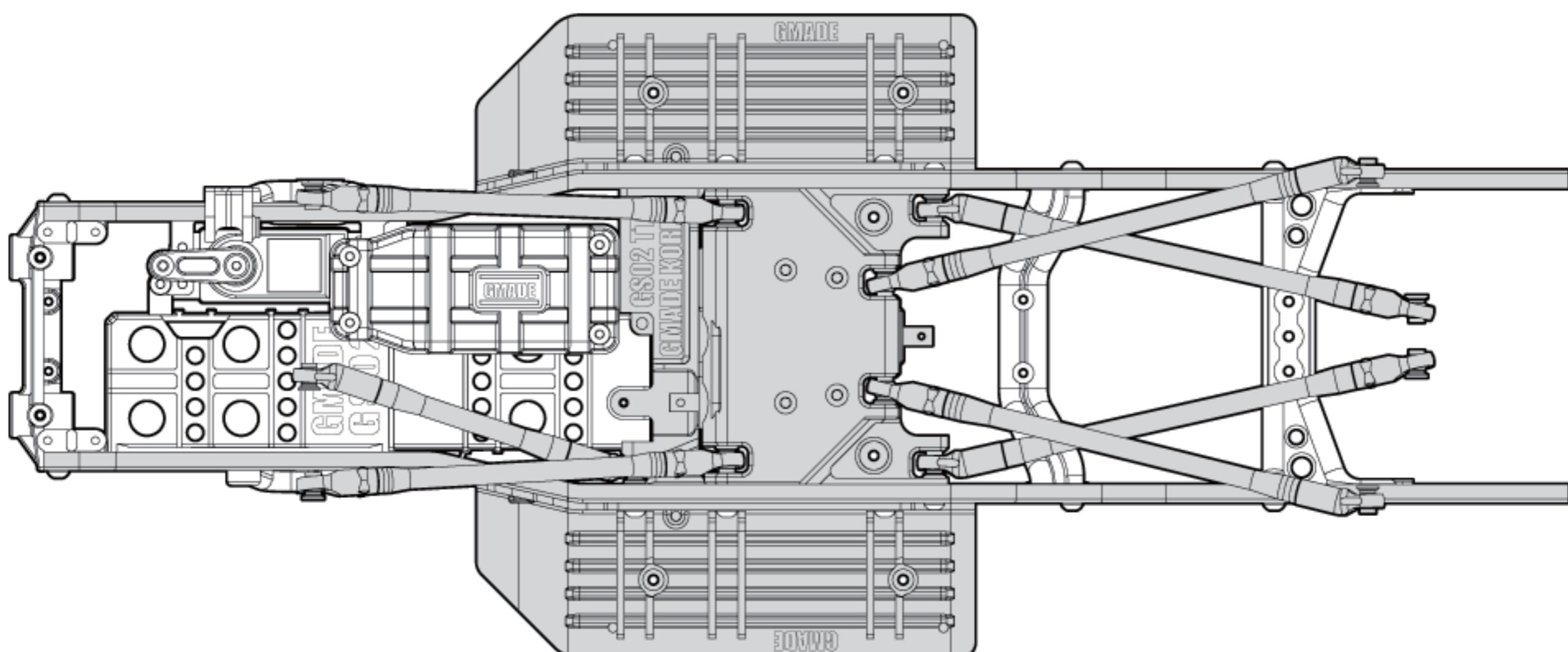
**GMA0133**

3x15mm Socket set screw

x4



## ⚠ CHASSIS BOTTOM VIEW



## CHASSIS

29

**GMA0018**3x8mm  
Round head wrench bolt**GMA0020**3x12mm  
Round head wrench bolt**GMA0126**

3x3mm Socket set screw

**GMA0127**

3x4mm Socket set screw

**GM60072**

32P 13T pinion gear

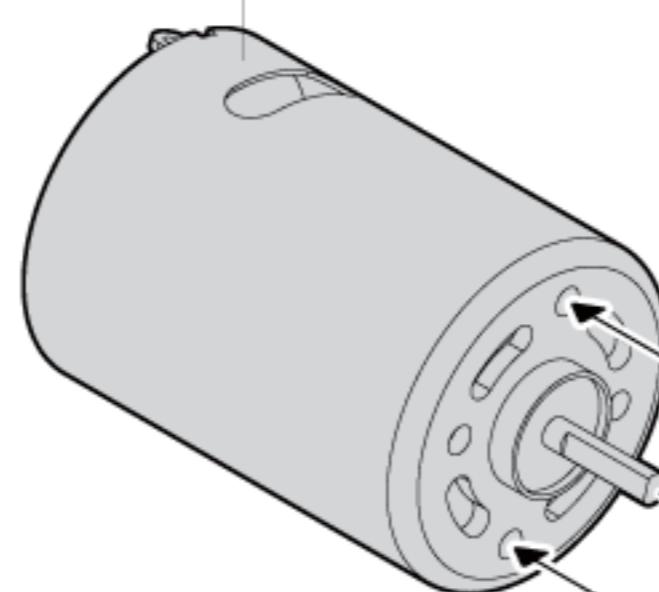
x2

x3

x1

x1

x1

**⚠ Motor is not included.****GMA0020**

3x12mm

**GMA0126**

3x3mm

**GM60074 4****GM60074 1****GMA0127**

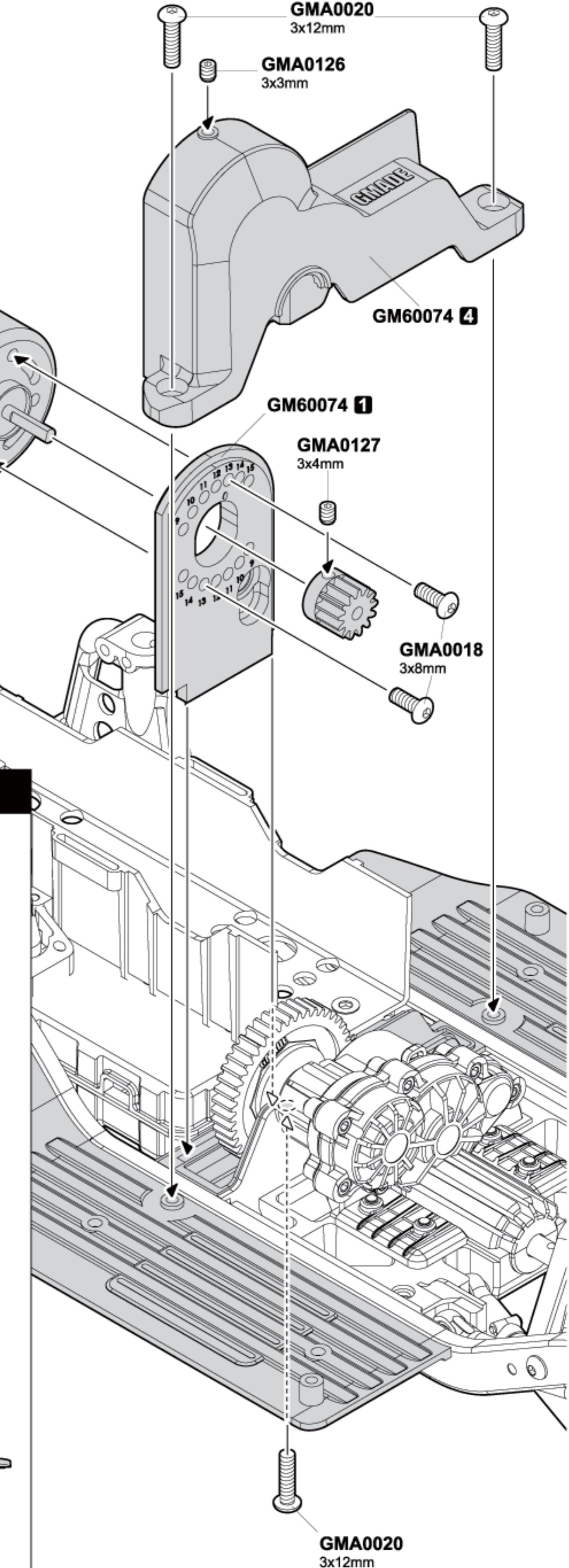
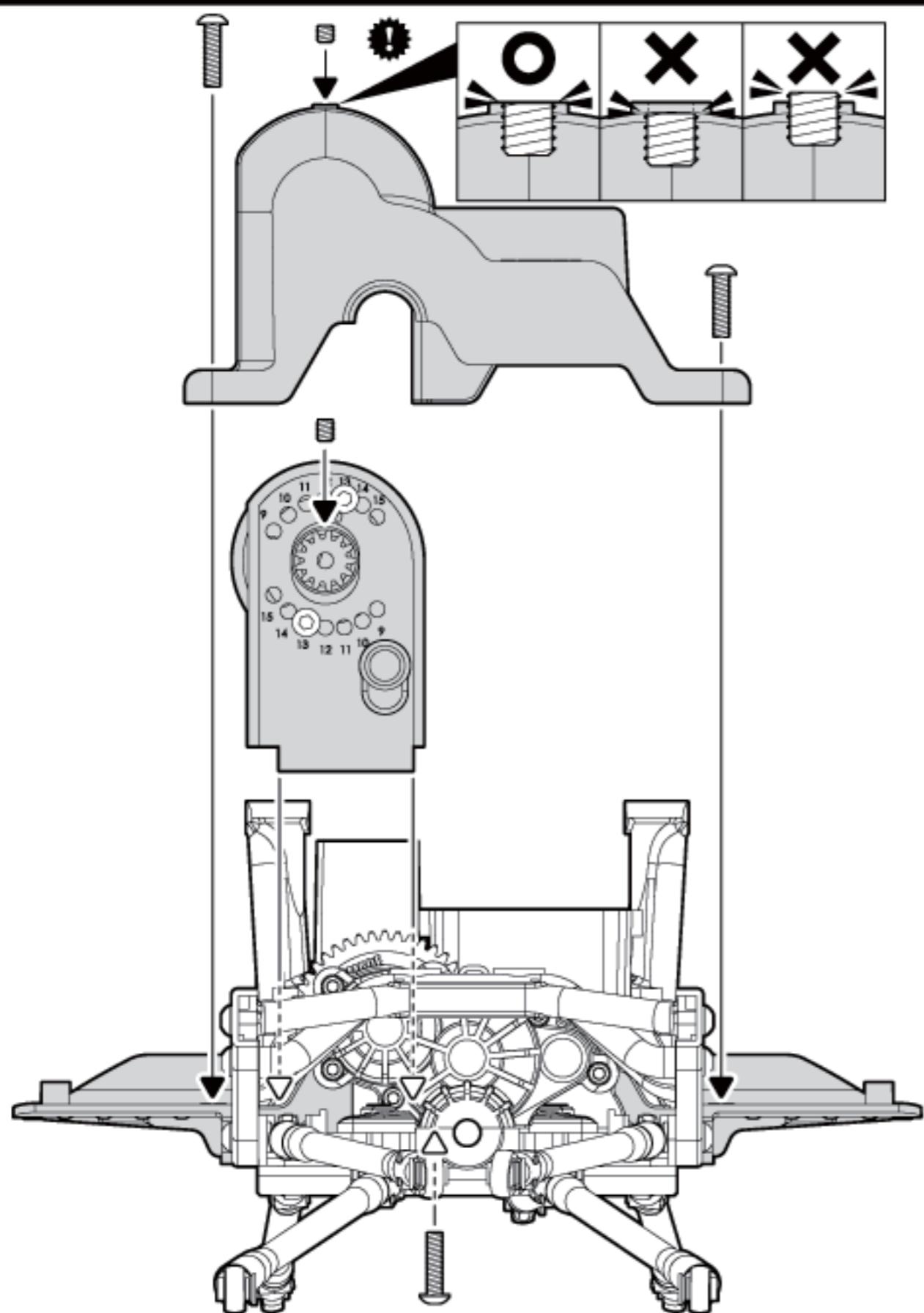
3x4mm

**GMA0018**

3x8mm

**Gear ratio**

Pinion	LO	HI (Option)
9T	52.77	25.00
10T	47.50	22.50
11T	43.18	20.45
12T	39.58	18.75
Stock 13T	36.53	17.30
14T	33.92	16.07
15T	31.66	15.00

**⚠ CHASSIS REAR VIEW**

## SHOCK ABSORBER

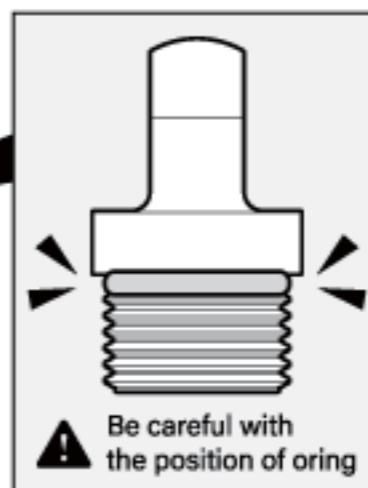
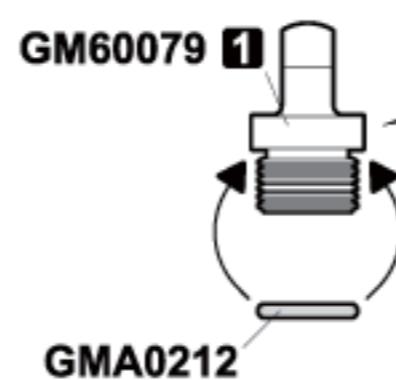
30

⚠ MAKE X 4



GMA0212  
7x1 O-ring

x4



⚠ Be careful with  
the position of oring

GMA0160  
2mm E-ring

x4

GMA0169  
P3 O-ring

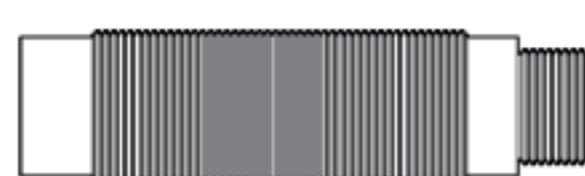
x8

GM0020075  
Shock shaft 3.5x46.4mm

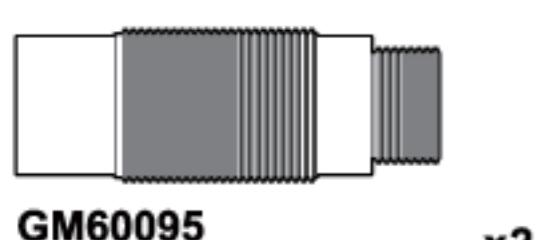
x2

GM60096  
Shock shaft 3.5x33.9mm

x2



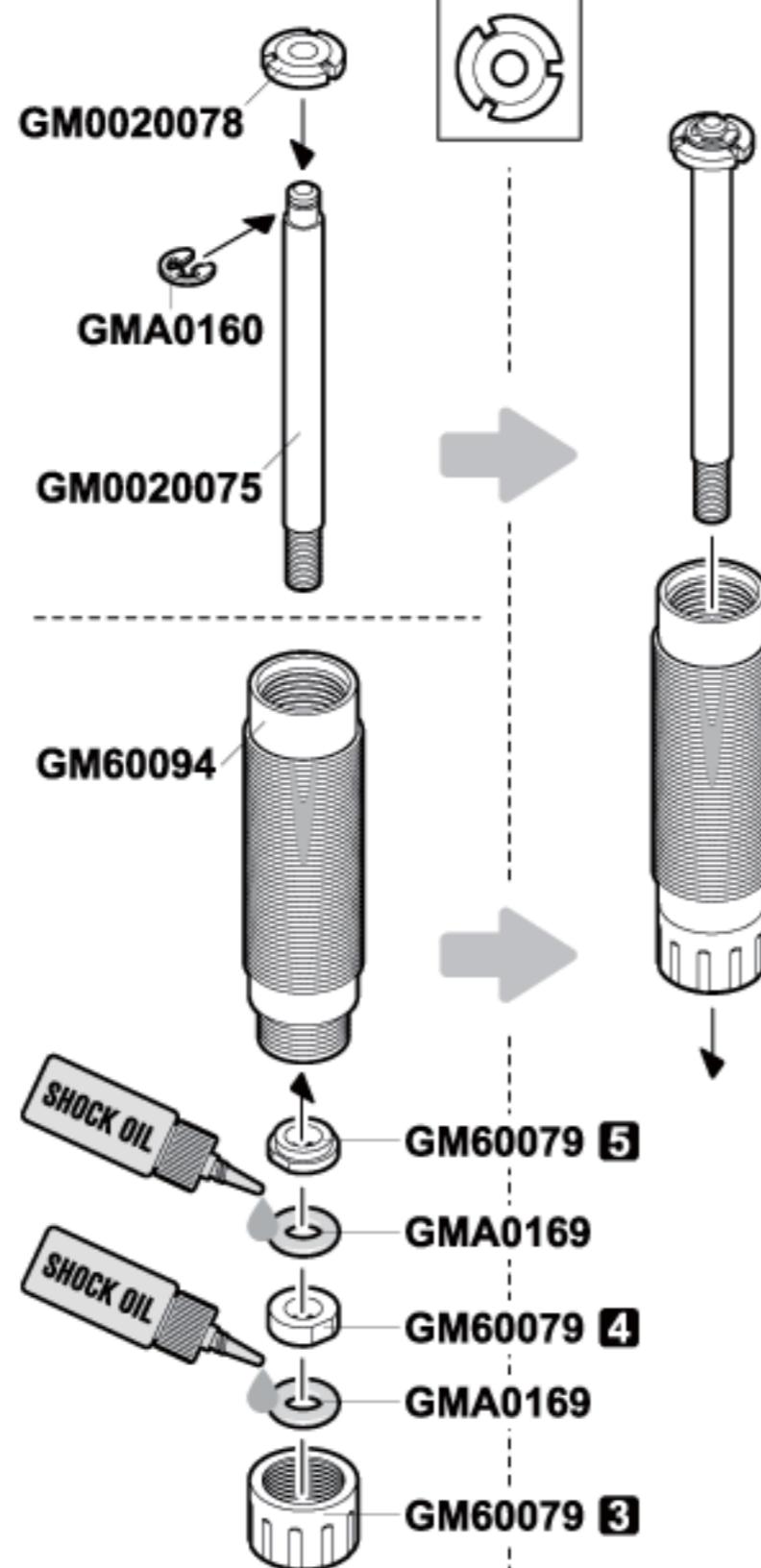
GM60094  
SD 90mm shock body



GM60095  
SD 67mm shock body

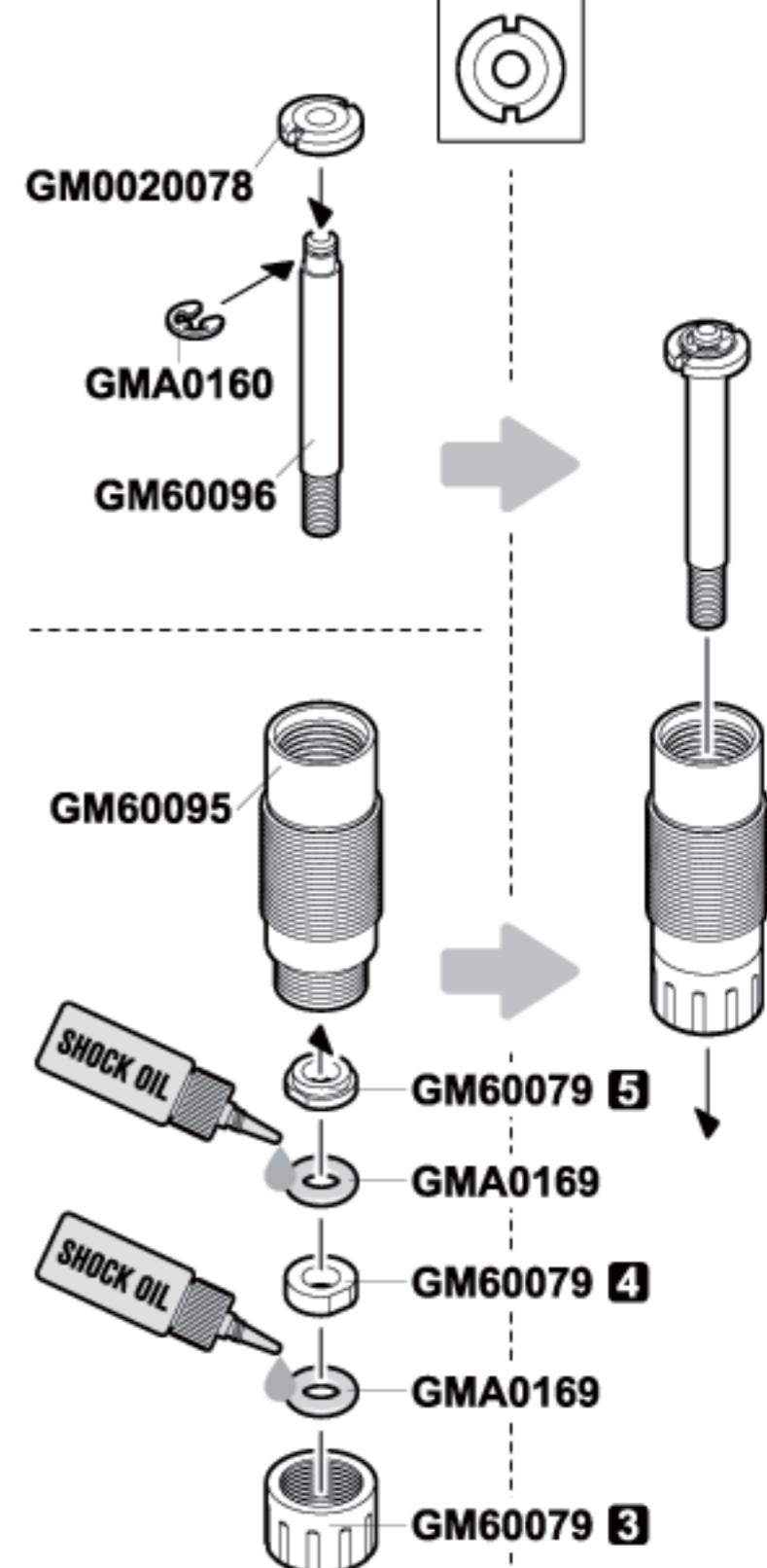
31

⚠ MAKE X 2 : FRONT SHOCK ABSORBER



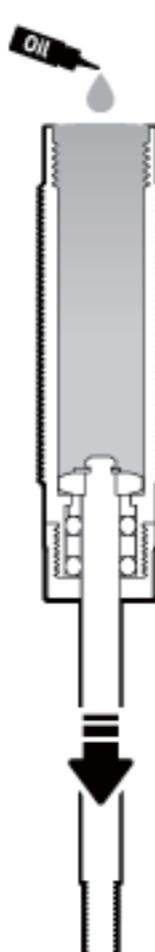
32

⚠ MAKE X 2 : REAR SHOCK ABSORBER

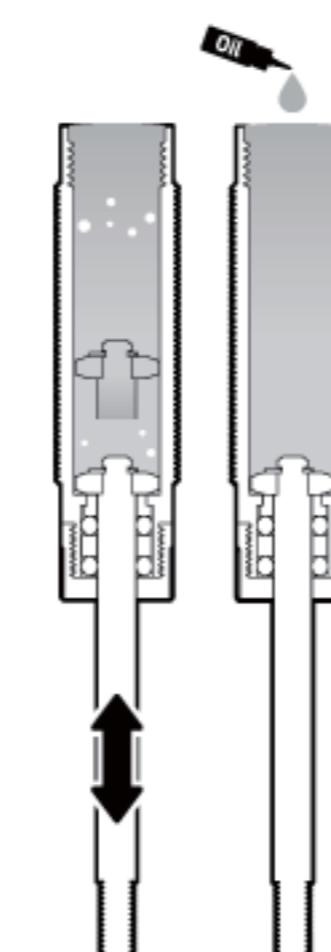


33

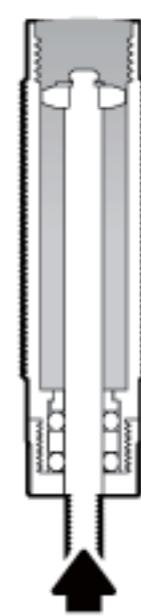
⚠ MAKE X 4 : FRONT & REAR



Fill up the cylinder with oil.



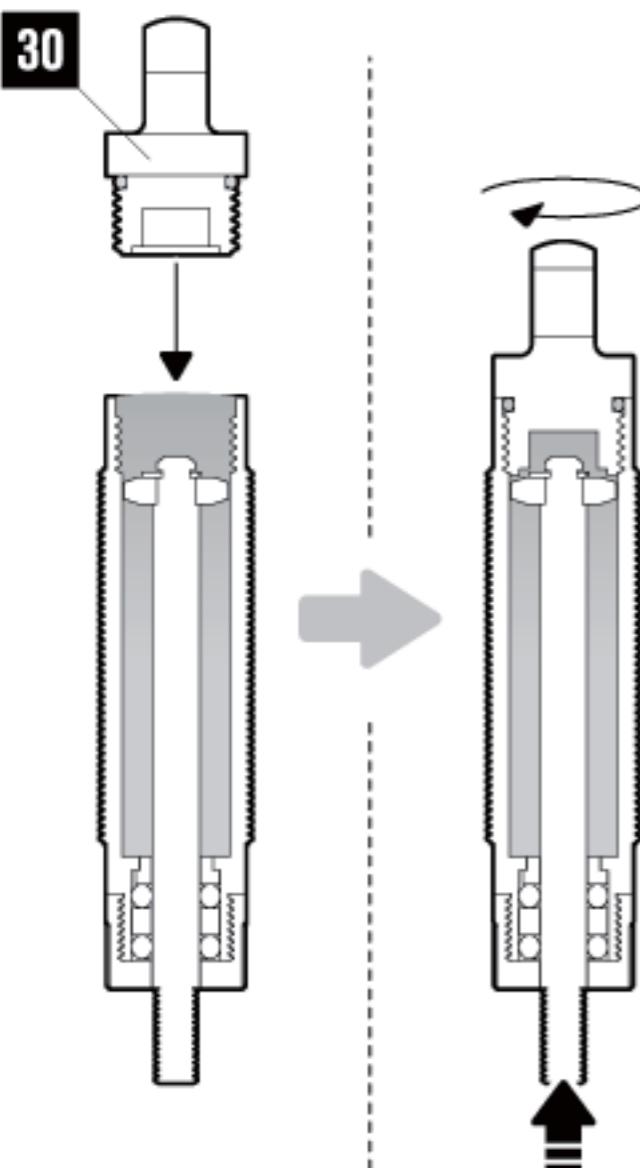
Slowly move up and down  
to remove air bubbles and  
fill up the oil.



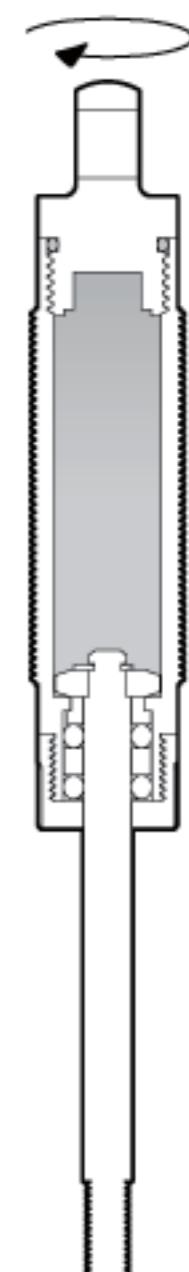
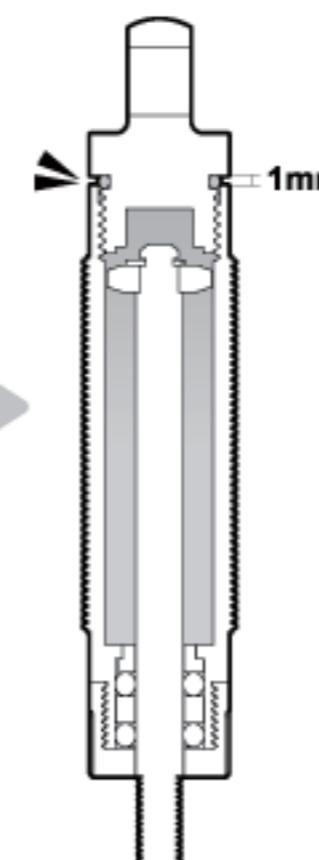
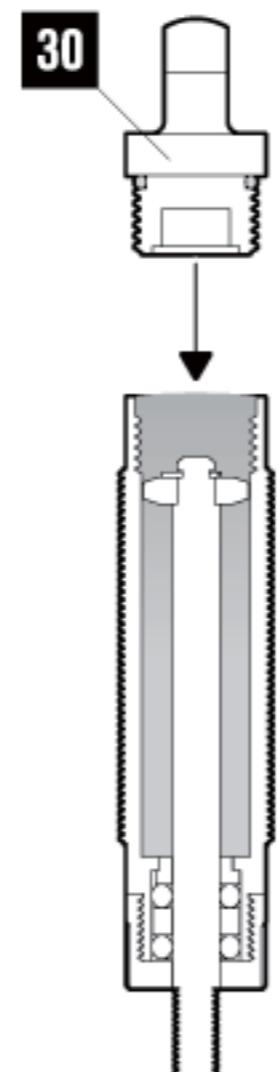
Push up the shock shaft  
slowly to the top and  
close the cap.

## SLOWER REBOUND AND FASTER COMPRESSION

## FASTER REBOUND AND SLOWER COMPRESSION



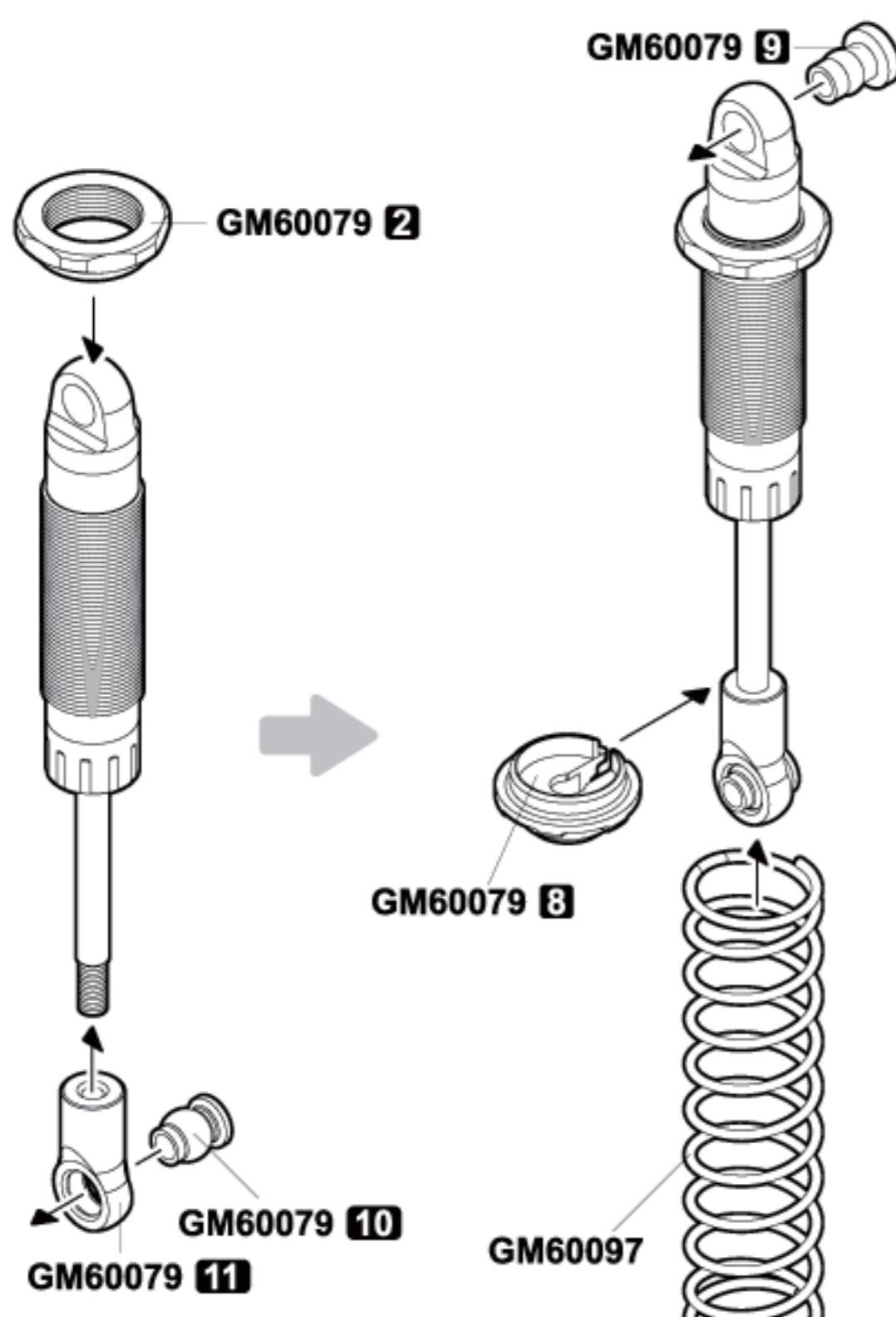
Push up the shock shaft slowly to the top and close the cap.



close the cap.

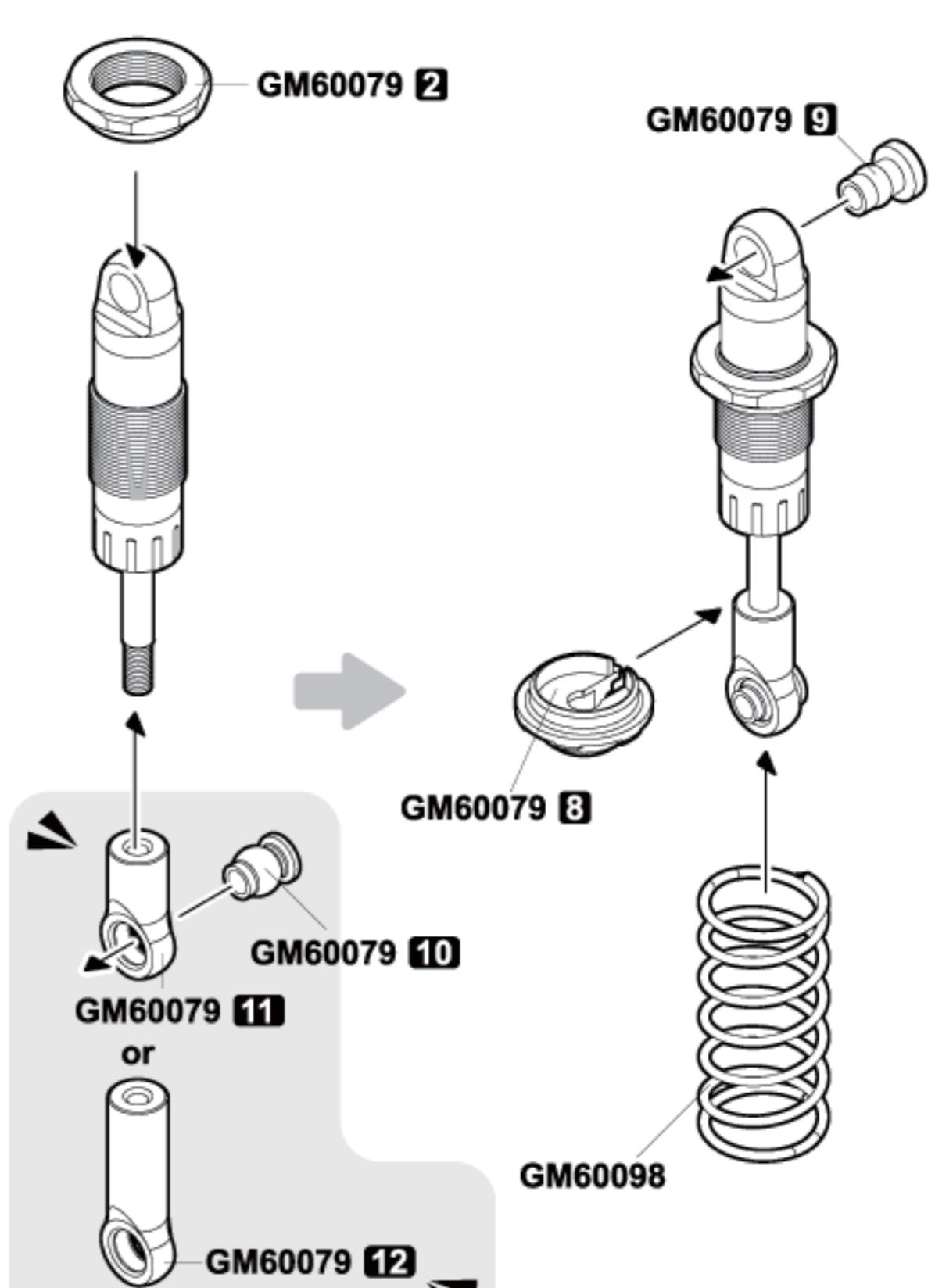
34

### ▲ MAKE X 2 : FRONT SHOCK ABSORBER



35

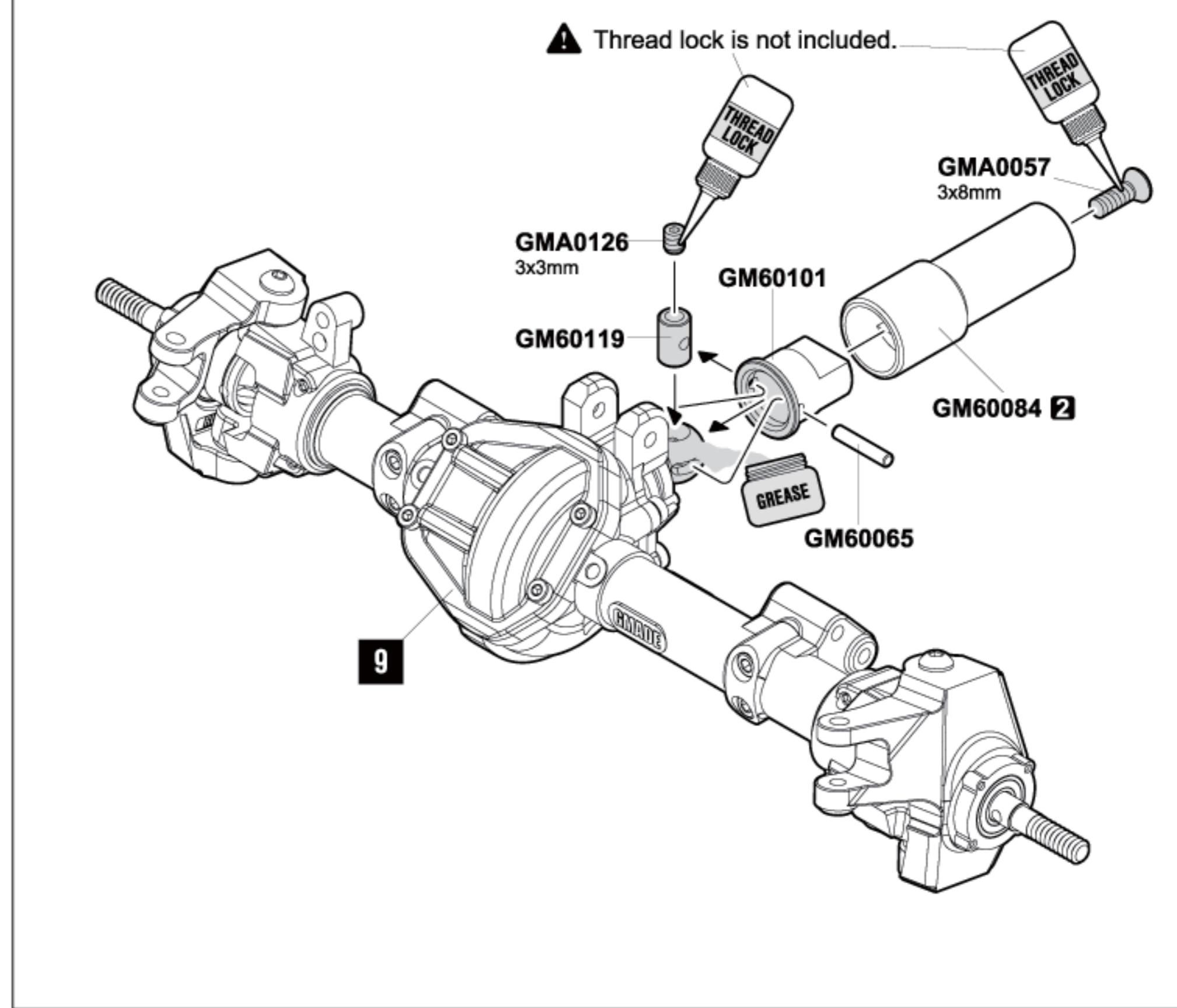
### ▲ MAKE X 2 : REAR SHOCK ABSORBER



## FRONT UNIVERSAL SHAFT

36

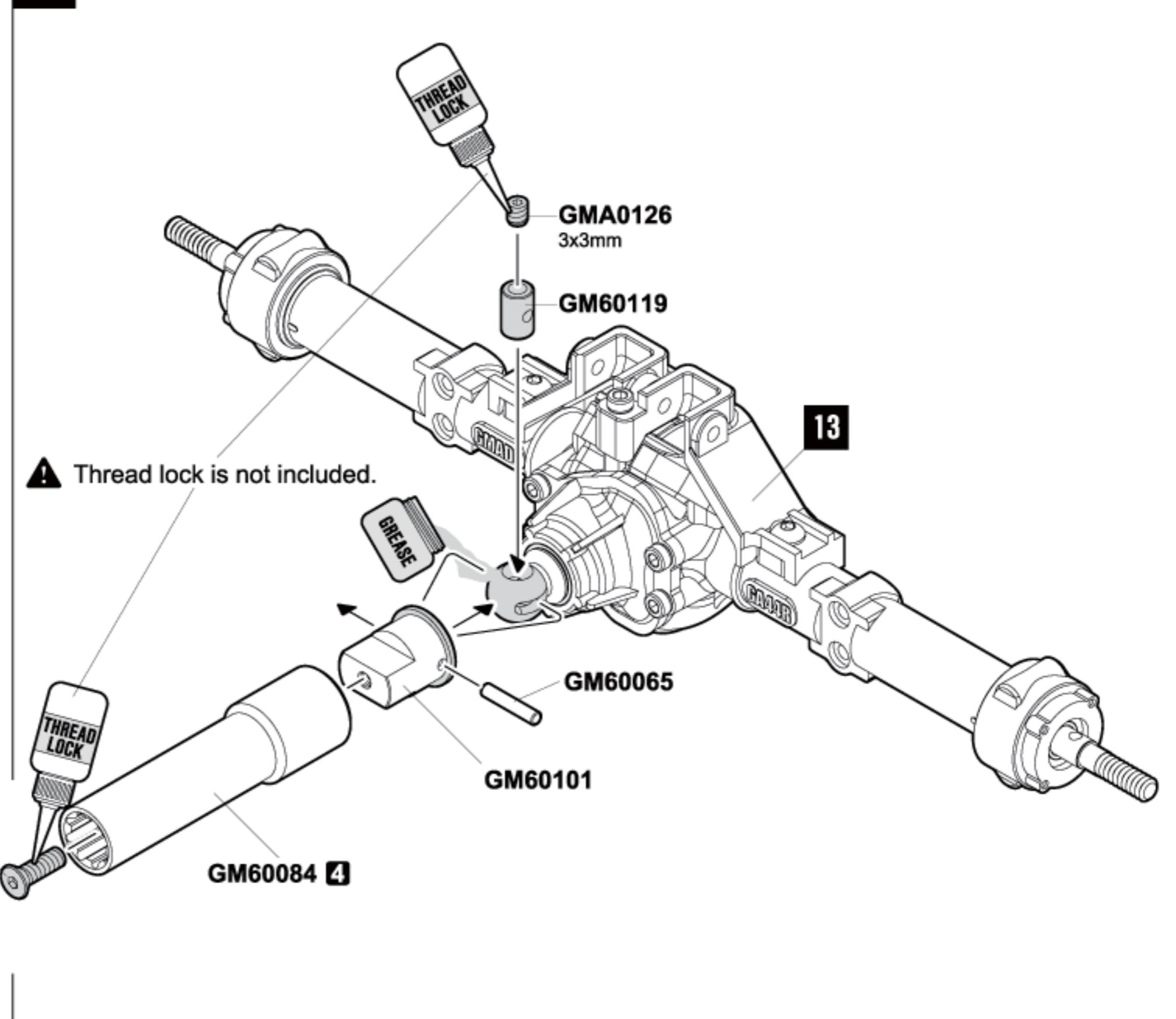
	<b>GMA0126</b>	x1
	<b>GMA0057</b>	x1
	<b>GM60101</b>	x1
	<b>GM60119</b>	x1
	<b>GM60065</b>	x1



## REAR UNIVERSAL SHAFT

37

	<b>GMA0126</b>	x1
	<b>GMA0057</b>	x1
	<b>GM60101</b>	x1
	<b>GM60119</b>	x1
	<b>GM60065</b>	x1

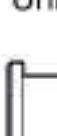


## UNIVERSAL SHAFT

 GMA0126  
3x3mm Socket set screw  
x2

 GMA0057  
3x8mm Flat head wrench bolt  
x2

 GM60101  
Universal joint  
x2

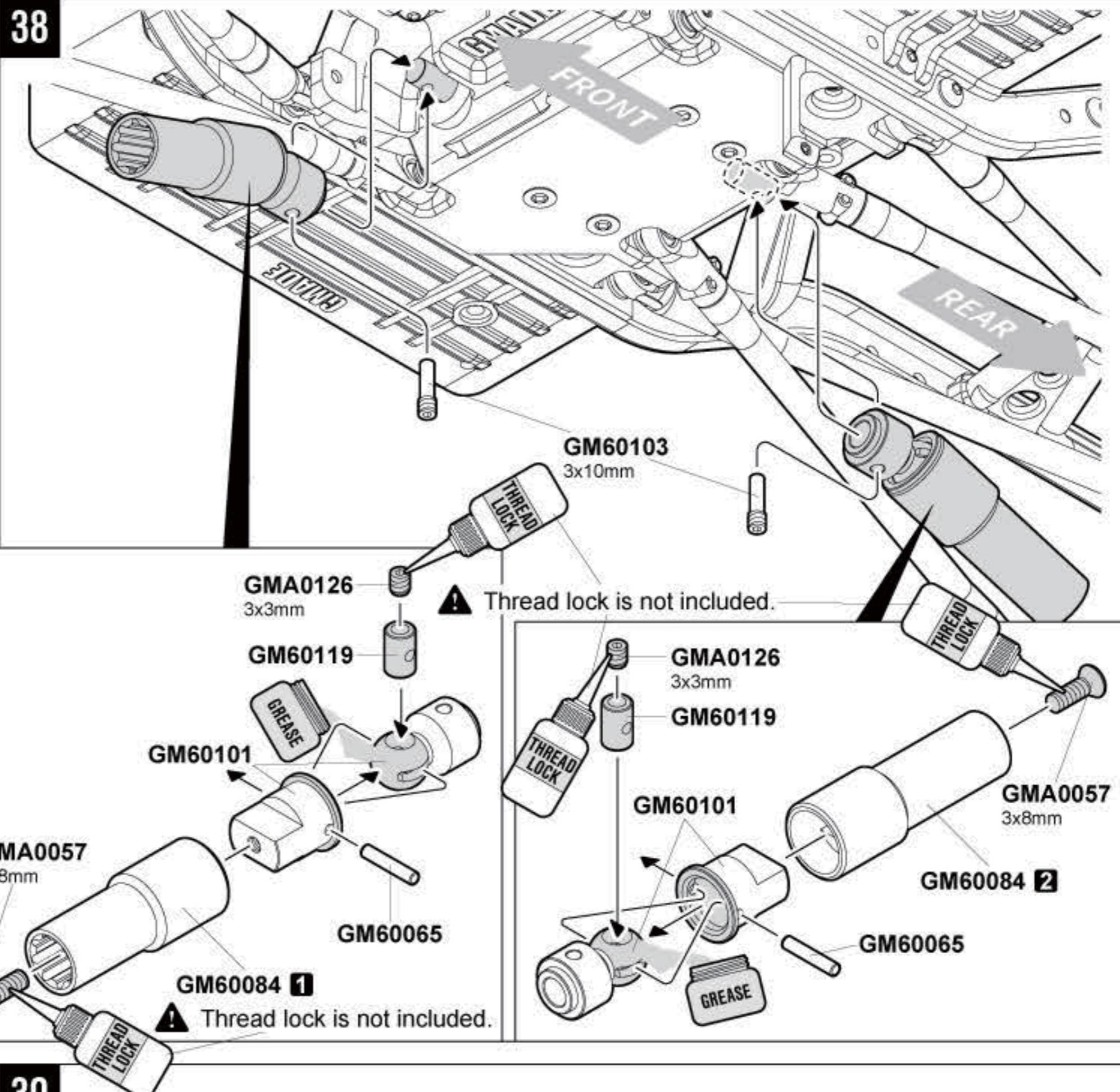
 GM60101  
Universal joint cup  
x2

 GM60119  
Universal joint drive coupler  
x2

 GM60065  
Pin 2x11.4mm  
x2

 GM60103  
3x10mm Screw pin  
x2

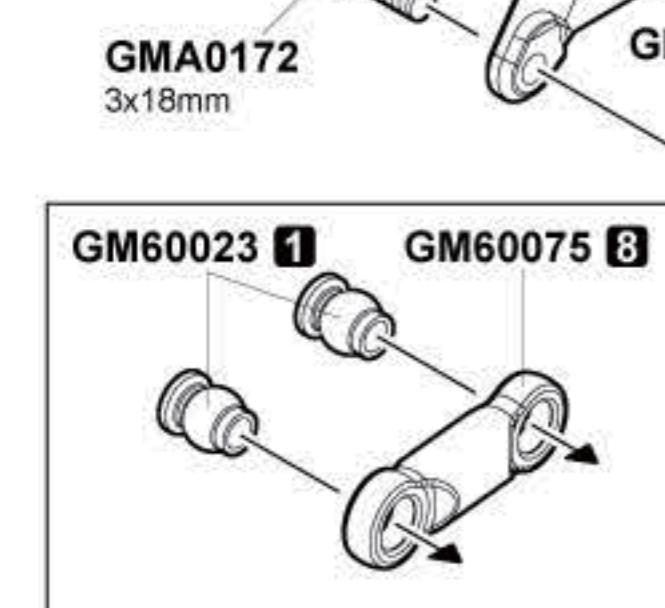
38



## CANTILEVER

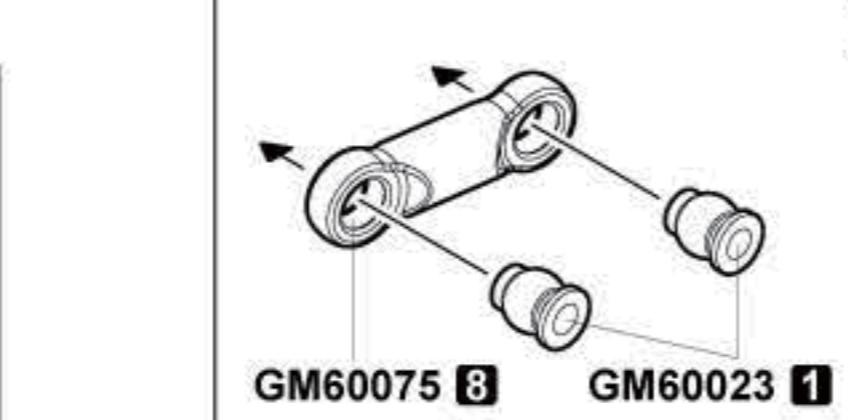
39

 GMA0156  
M3 Nylon lock nut  
x2



 GMA0012  
2.5x8mm  
Round head wrench bolt  
x2

 GMA0172  
3x18mm  
Round head wrench bolt  
x4



30

## CANTILEVER

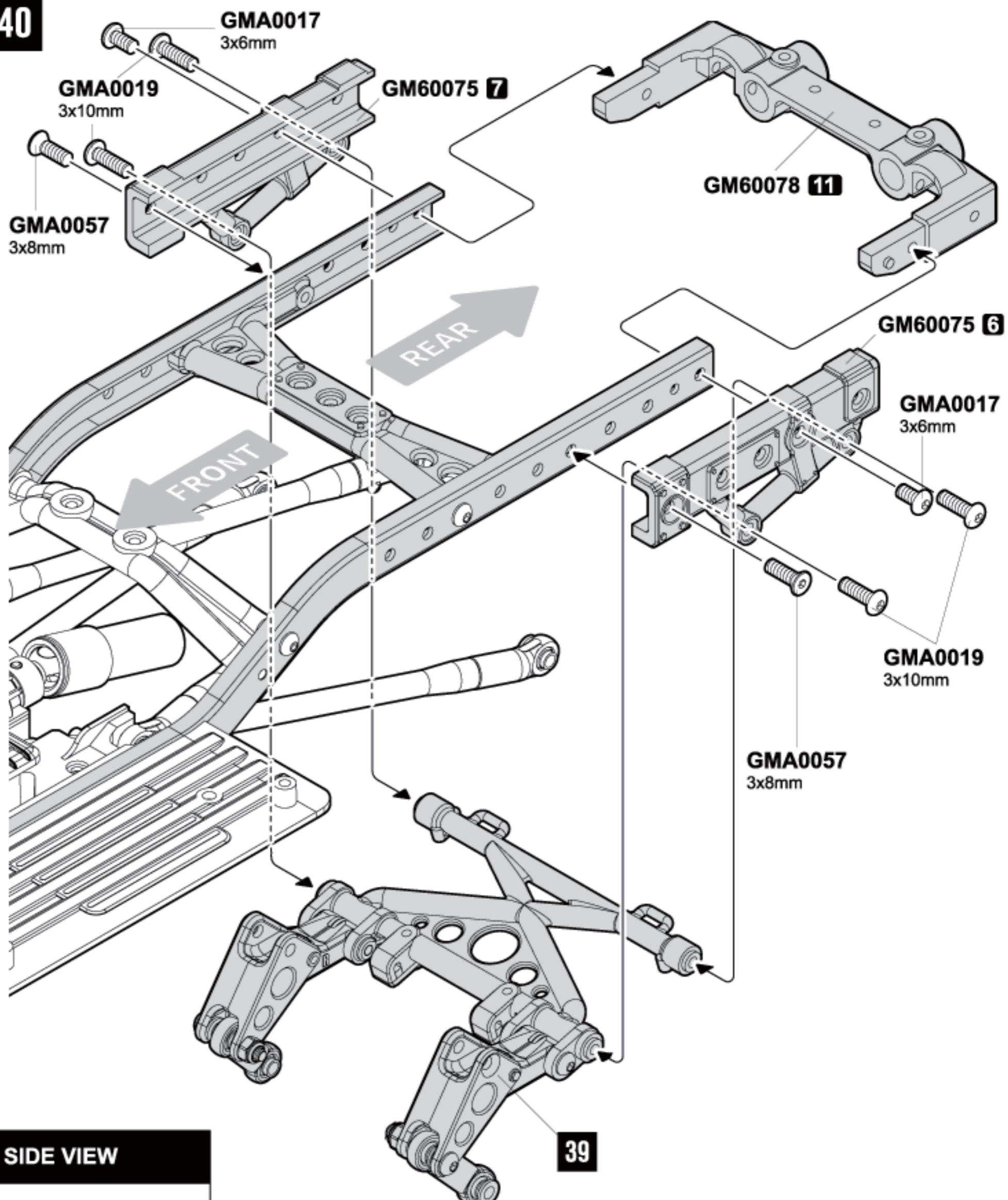
**40**

**GMA0017**  
3x6mm  
Round head wrench bolt  
**x2**

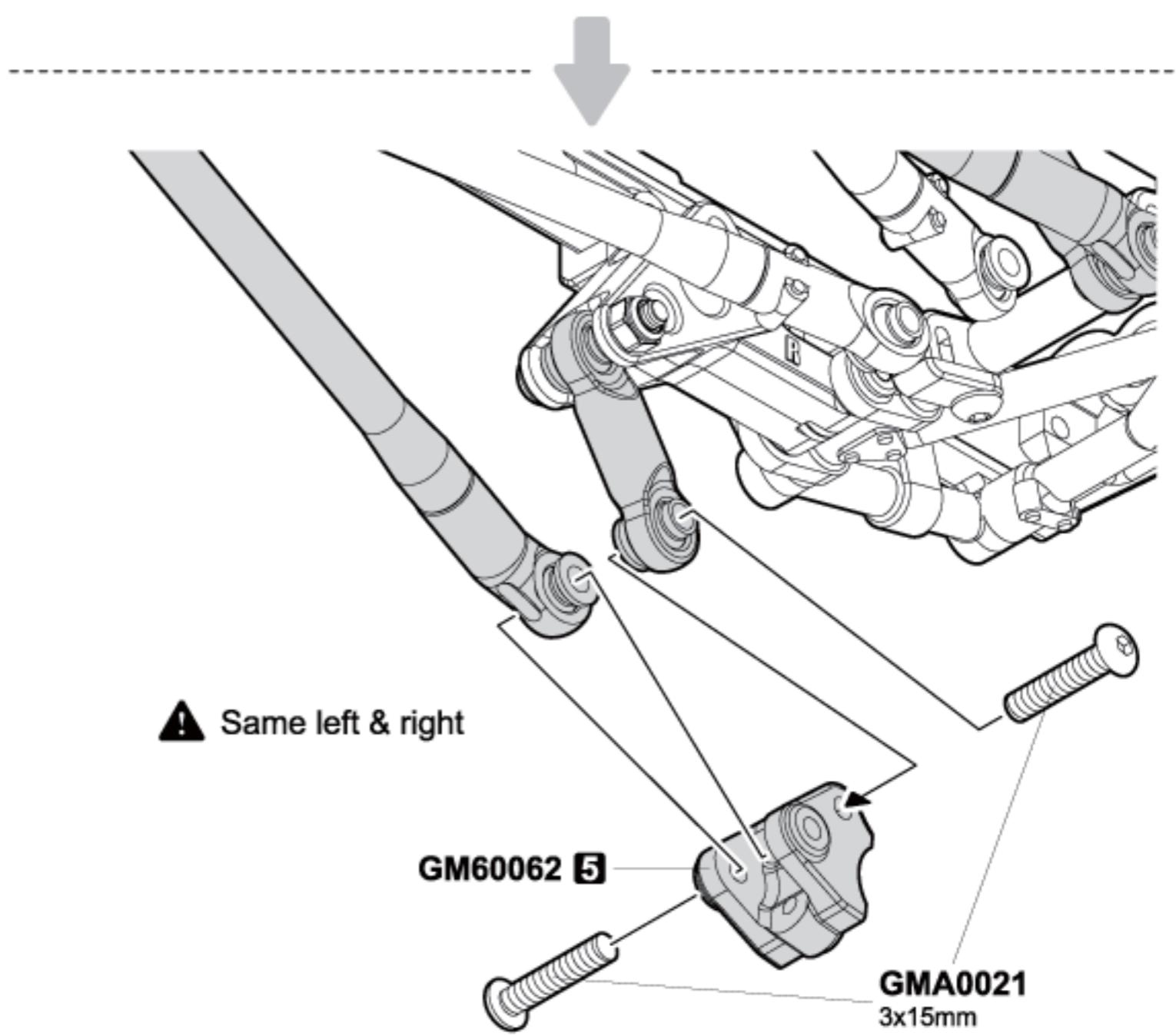
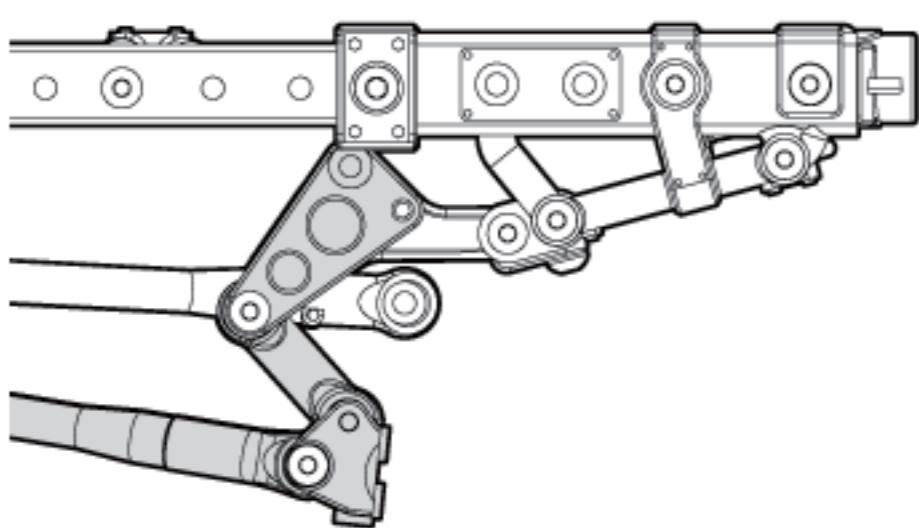
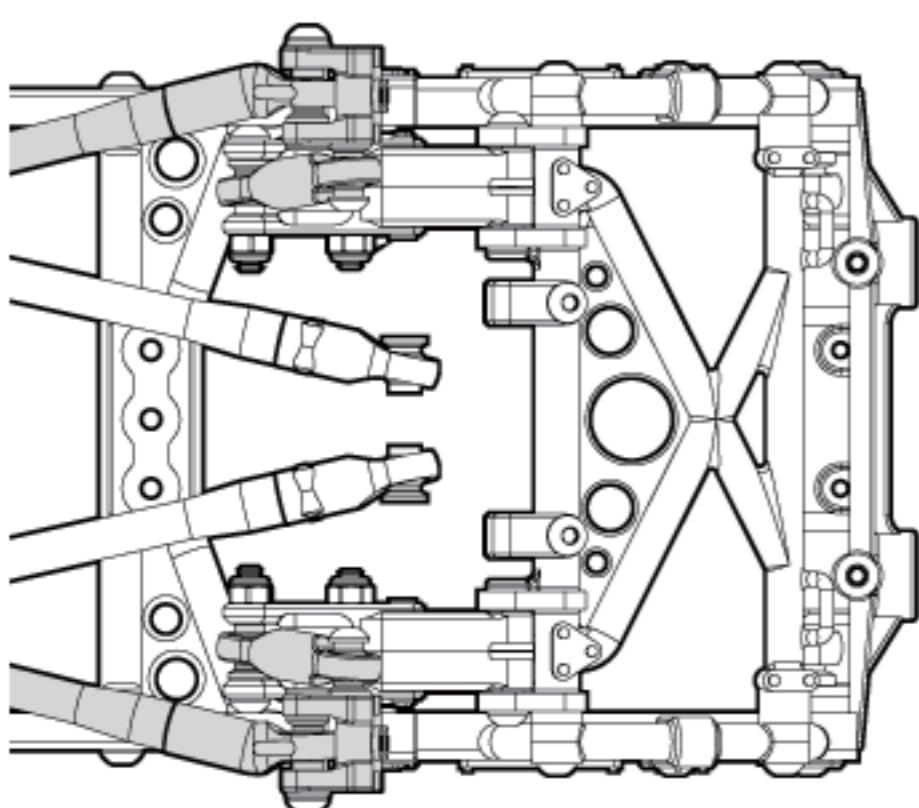
**GMA0019**  
3x10mm  
Round head wrench bolt  
**x4**

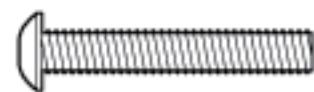
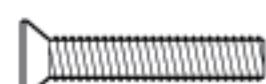
**GMA0021**  
3x15mm  
Round head wrench bolt  
**x4**

**GMA0057**  
3x8mm Flat head wrench bolt  
**x2**



### ⚠ CANTILEVER BOTTOM & SIDE VIEW

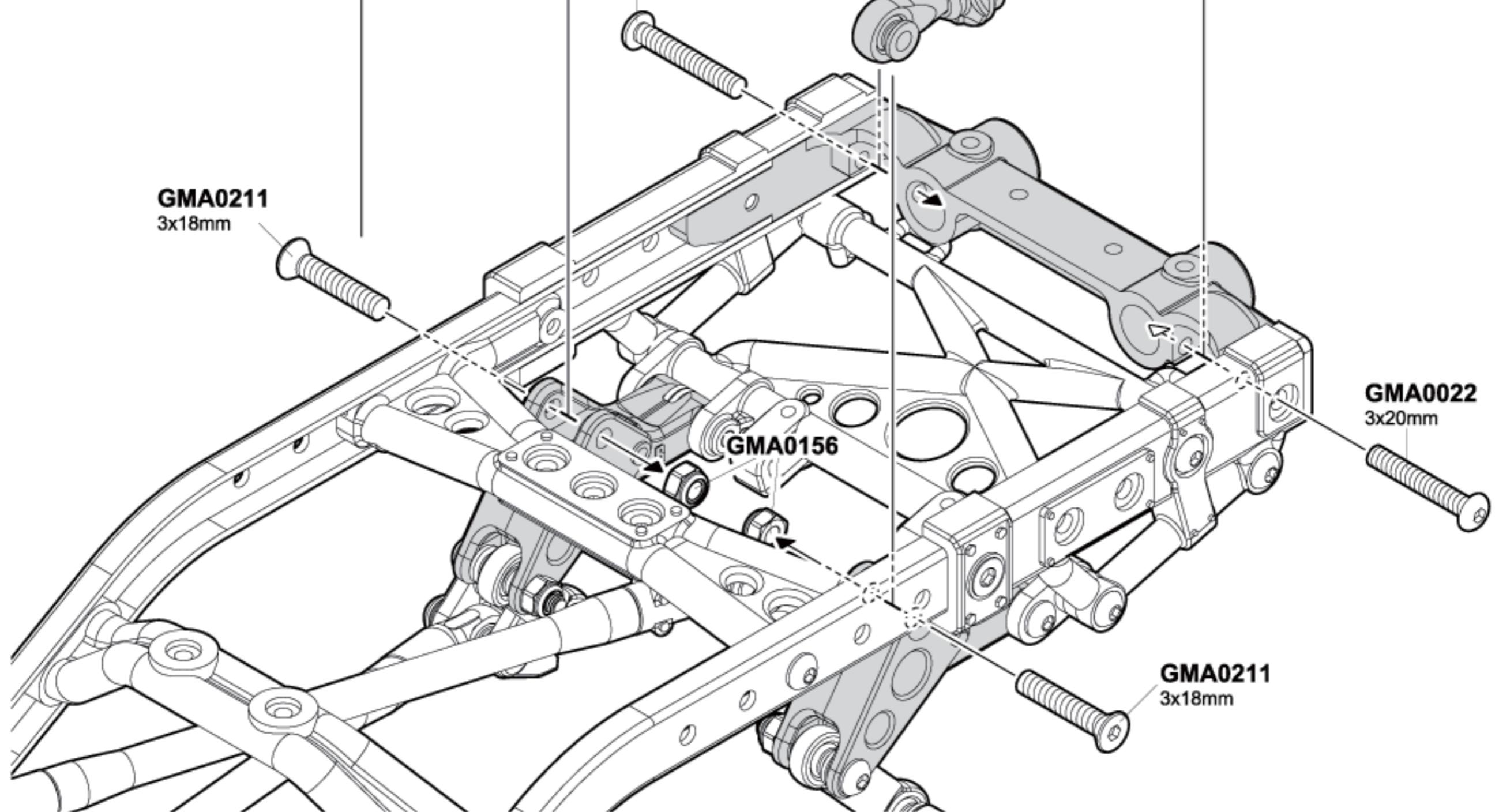
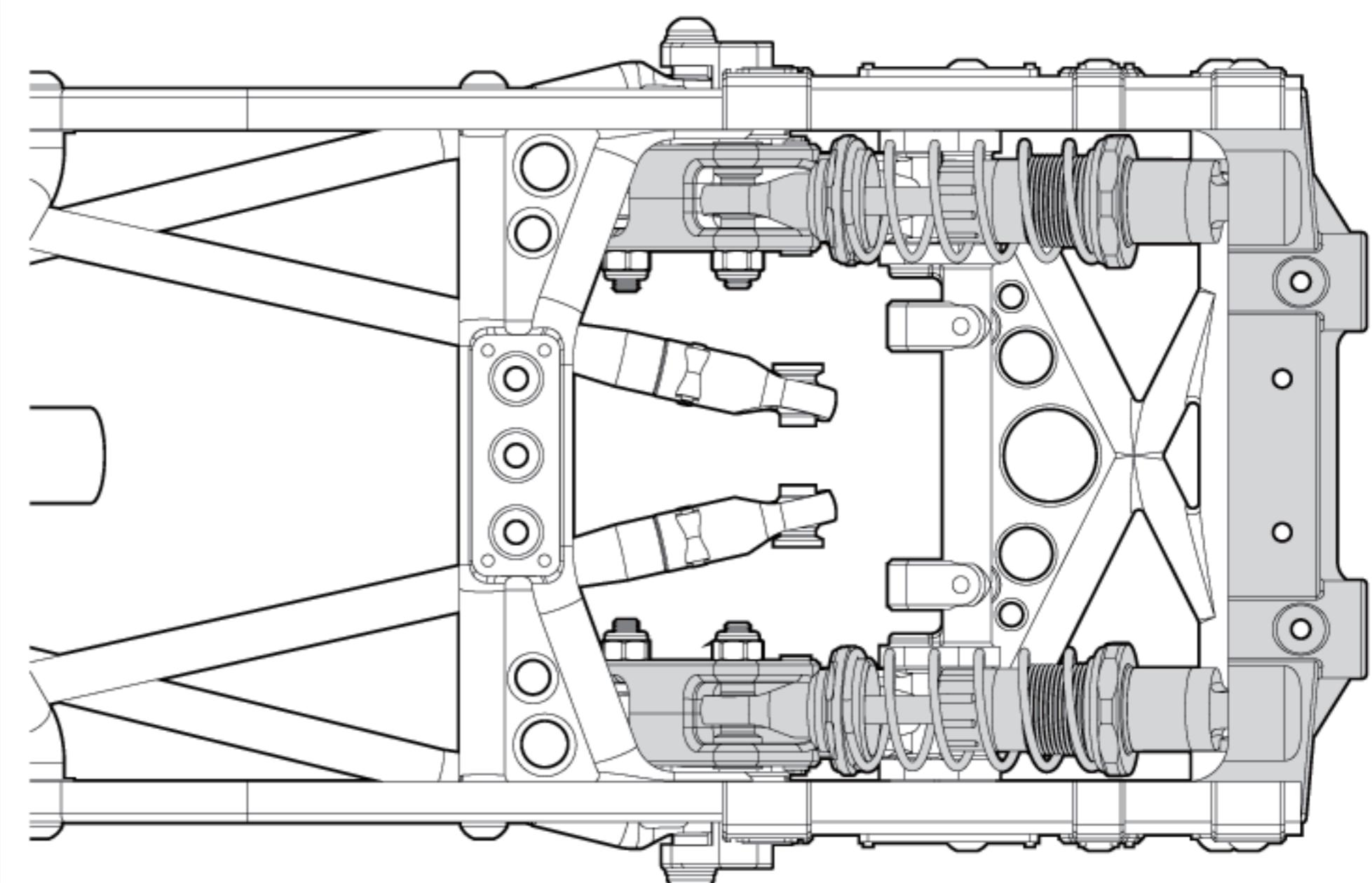


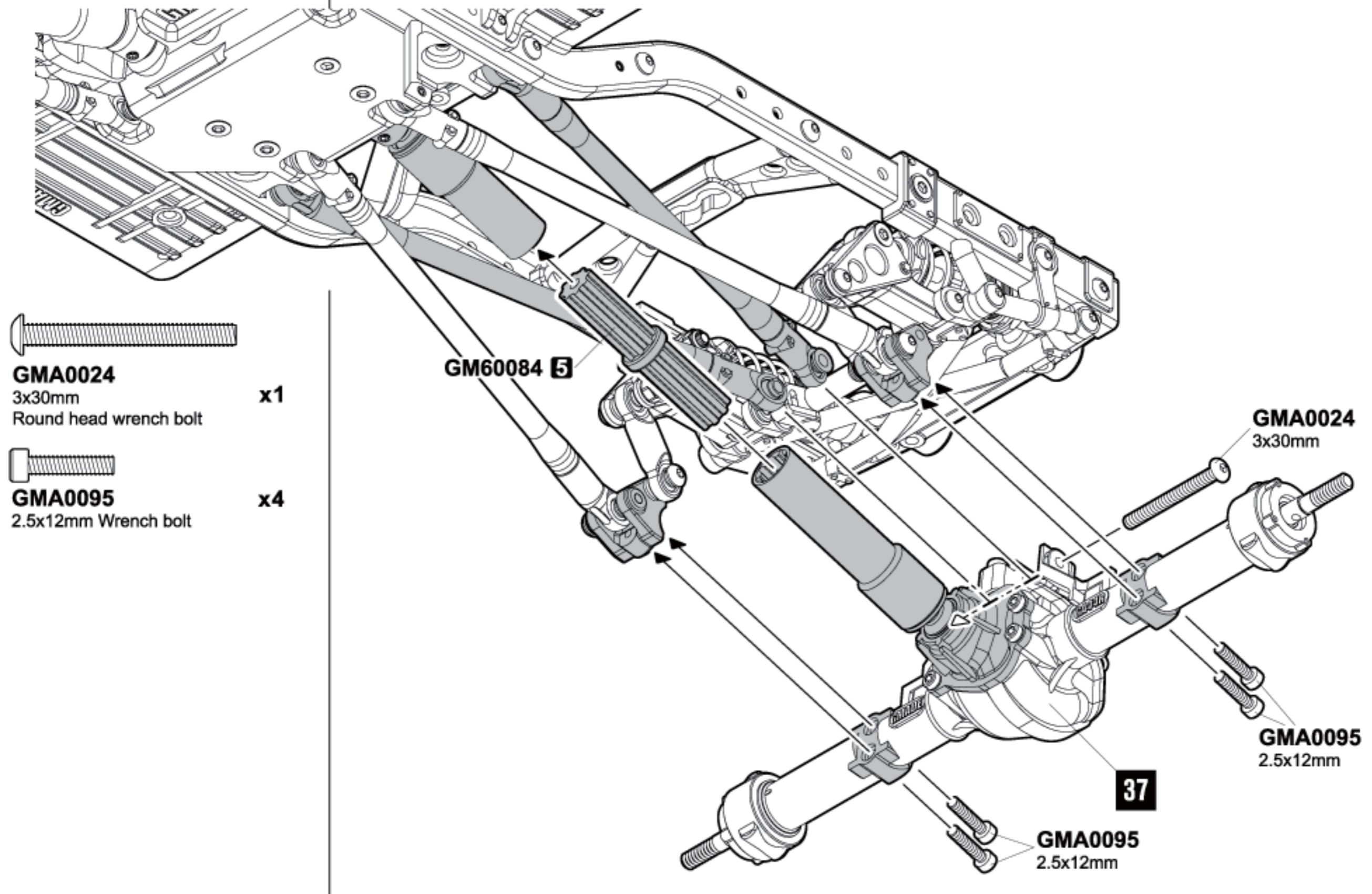
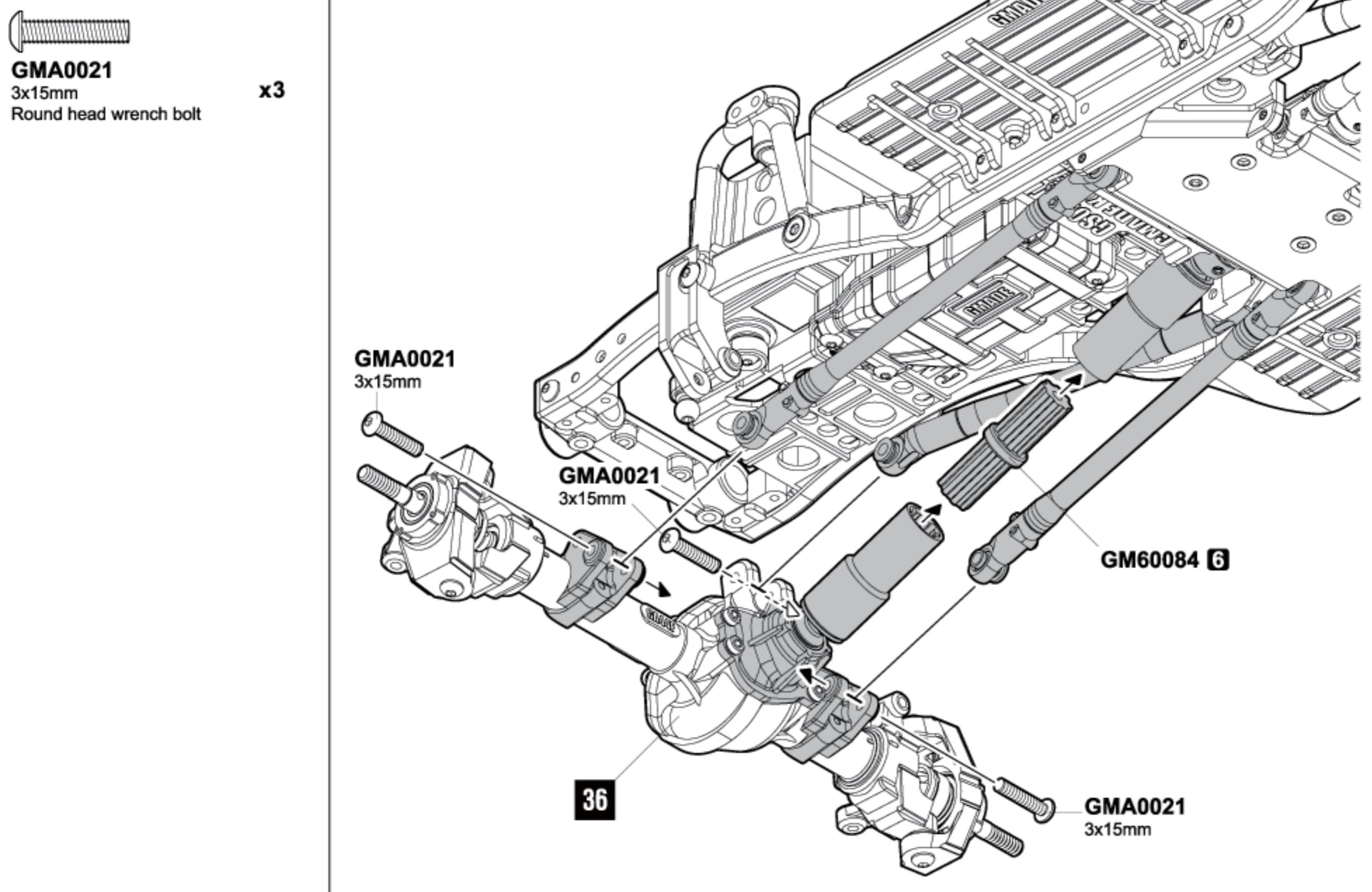
**REAR SHOCK ABSORBER****41****GMA0022**3x20mm  
Round head wrench bolt**x2****GMA0211**

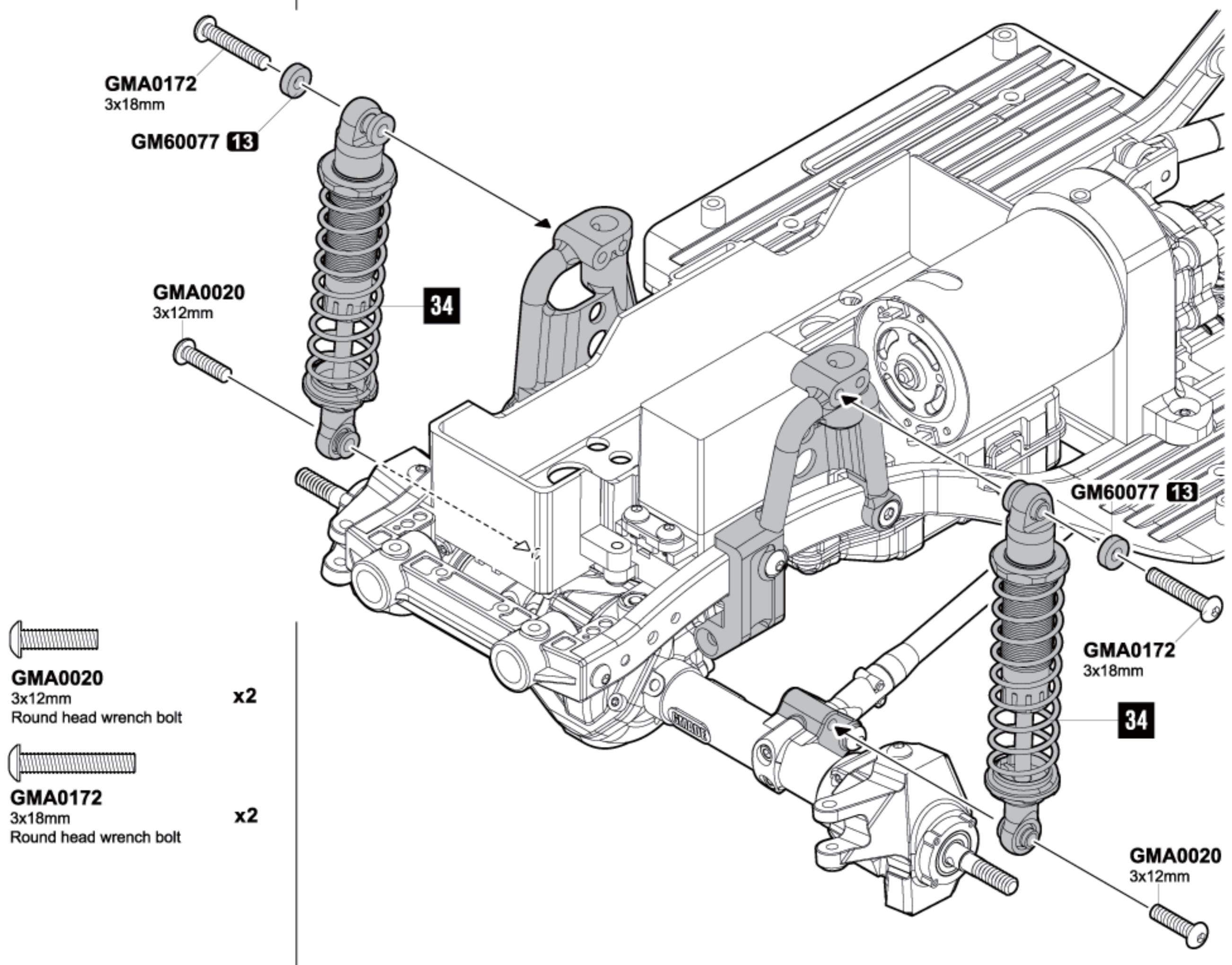
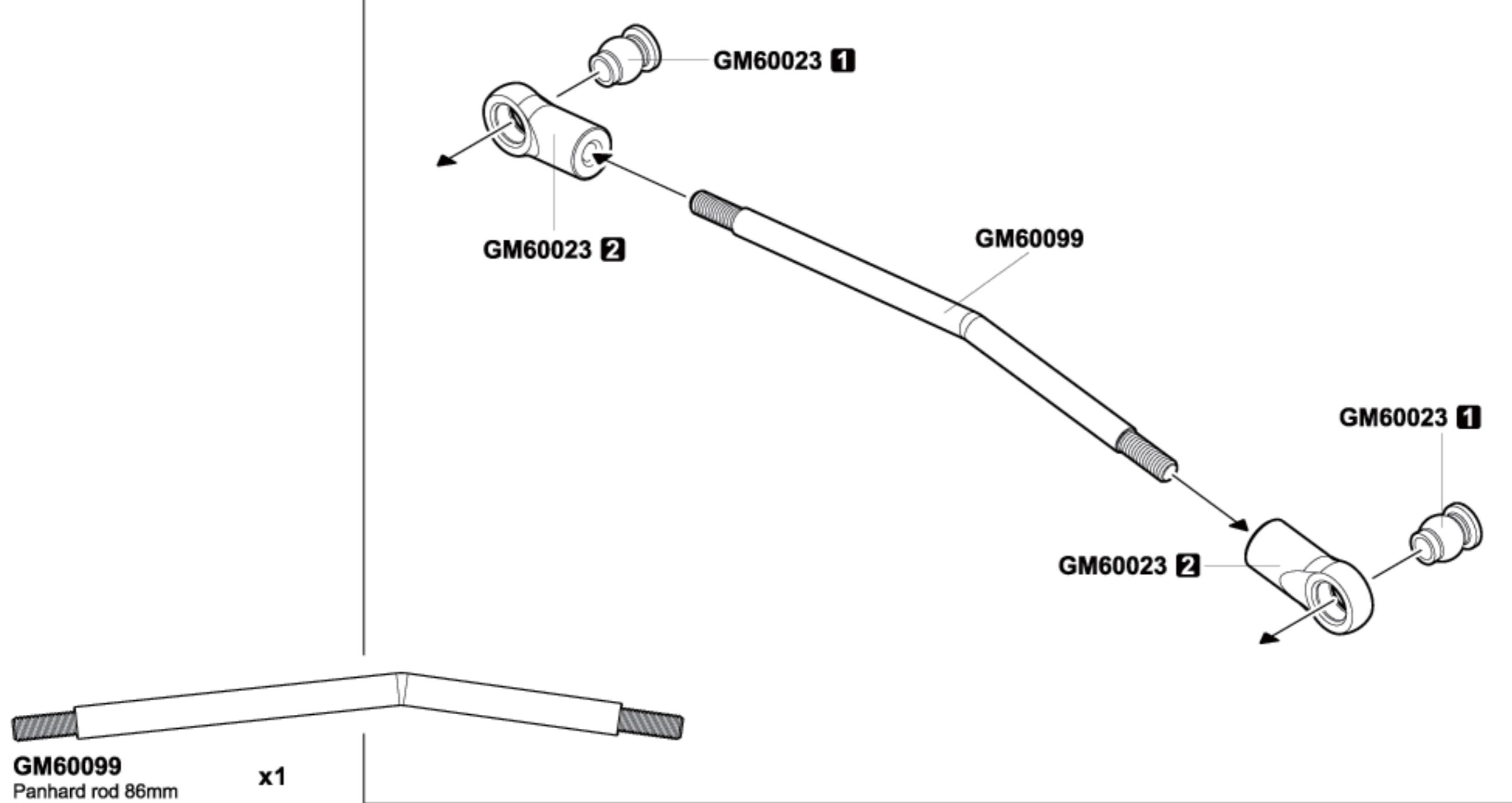
3x18mm Flat head wrench bolt

**x2****GMA0156**

M3 Nylon lock nut

**x2****⚠ CANTILEVER TOP VIEW**

**REAR AXLE****42****FRONT AXLE****43**

**FRONT SHOCK ABSORBER****44****PANHARD ROD****45**

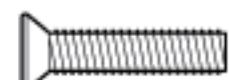
## PANHARD ROD

46



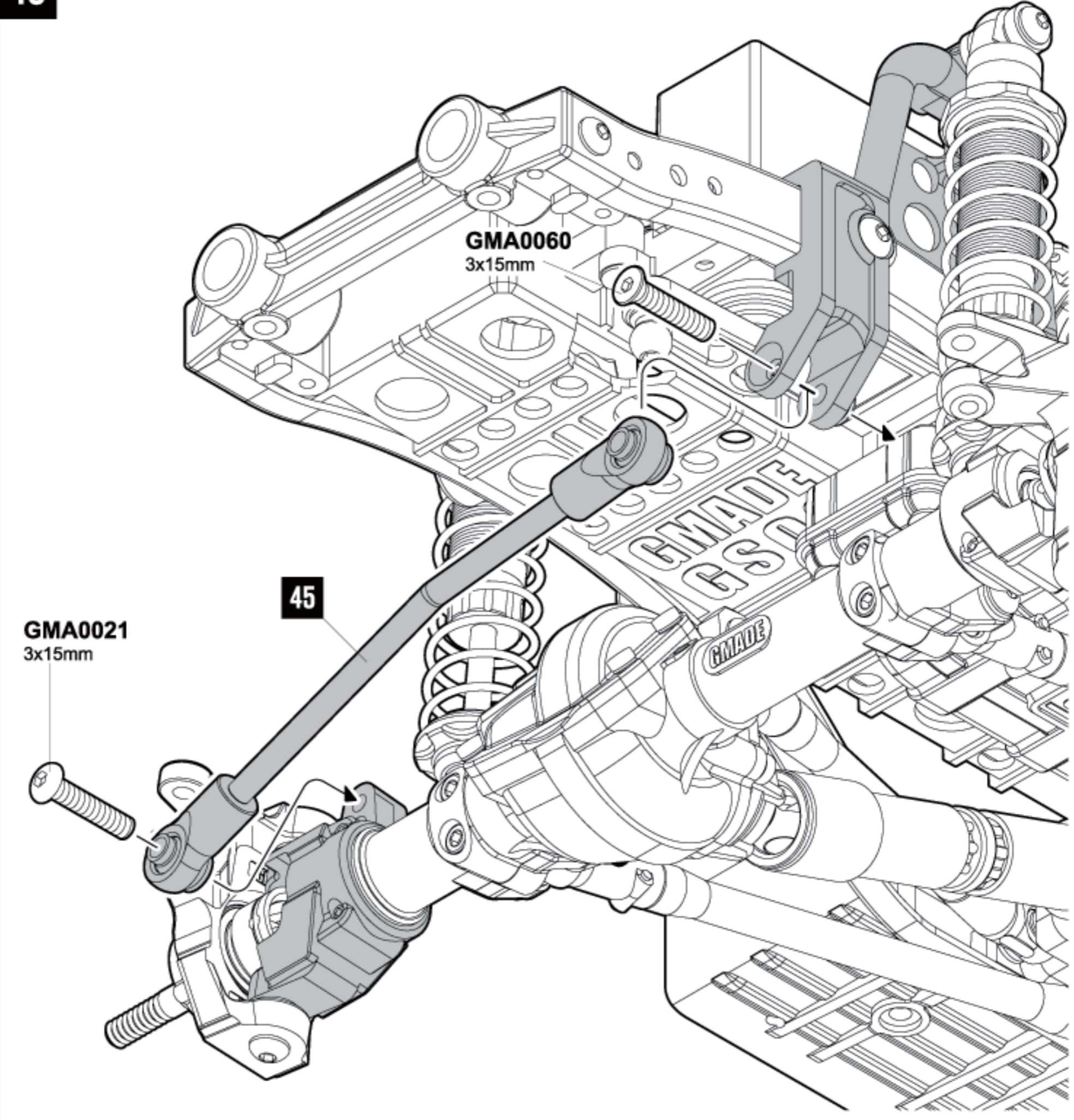
**GMA0021**  
3x15mm  
Round head wrench bolt

x1



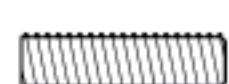
**GMA0060**  
3x15mm Flat head wrench bolt

x1



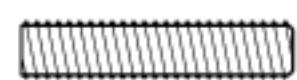
## STEERING ROD

47



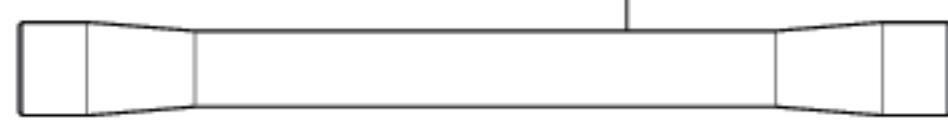
**GMA0144**  
4x15mm Socket set screw

x2



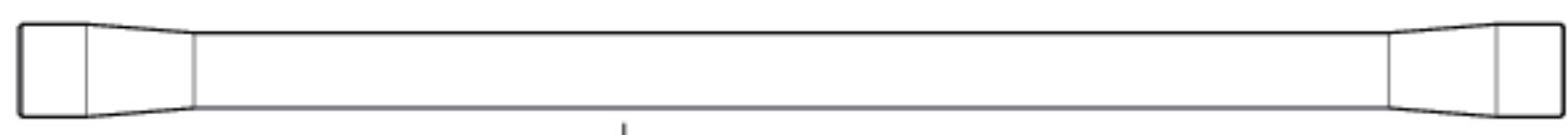
**GMA0145**  
4x20mm Socket set screw

x2



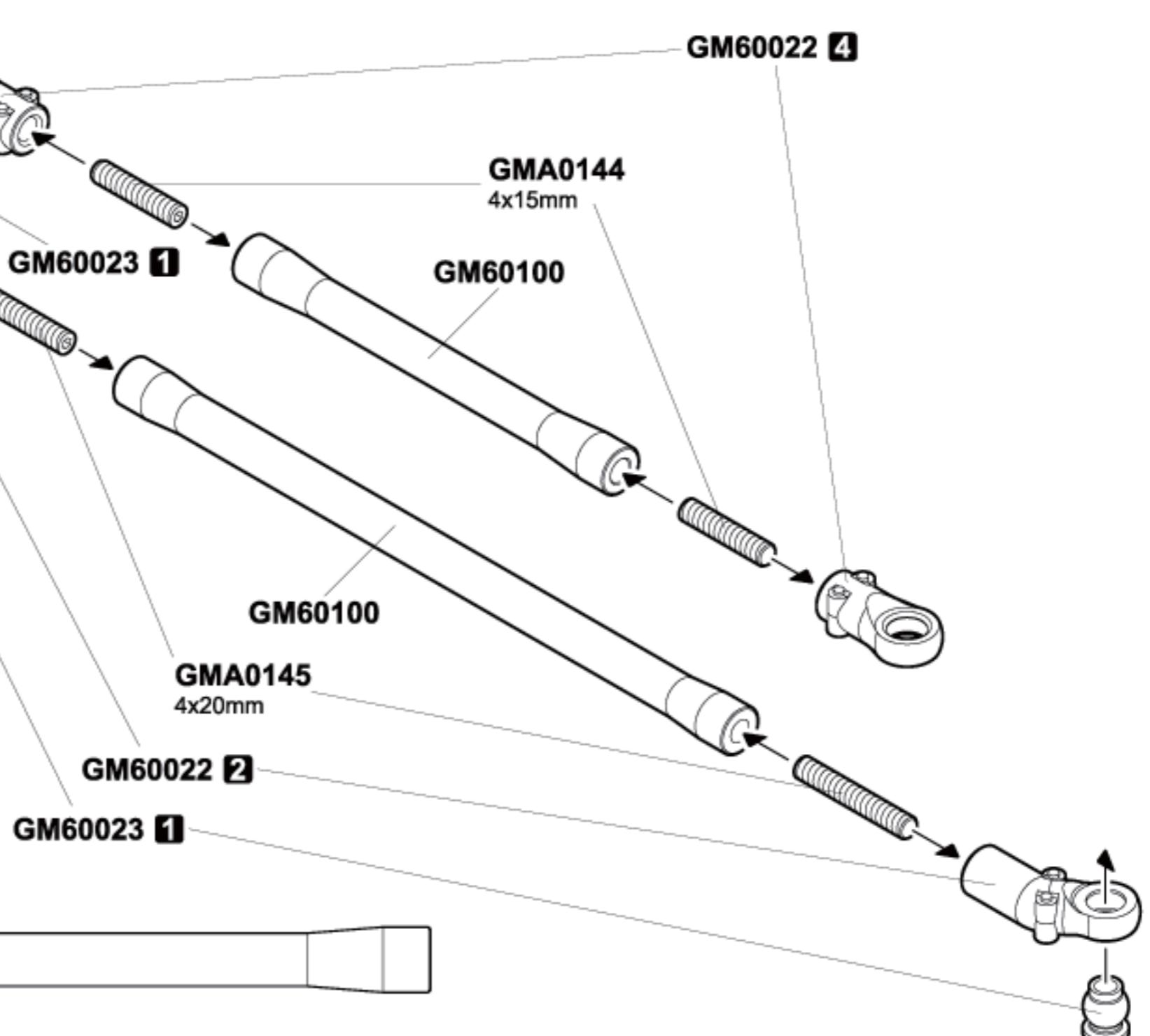
**GM60100**  
Steering rod M4x6.8x69m

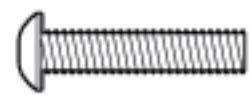
x1



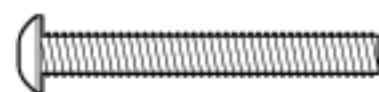
**GM60100**  
Steering rod M4x6.8x115mm

x1

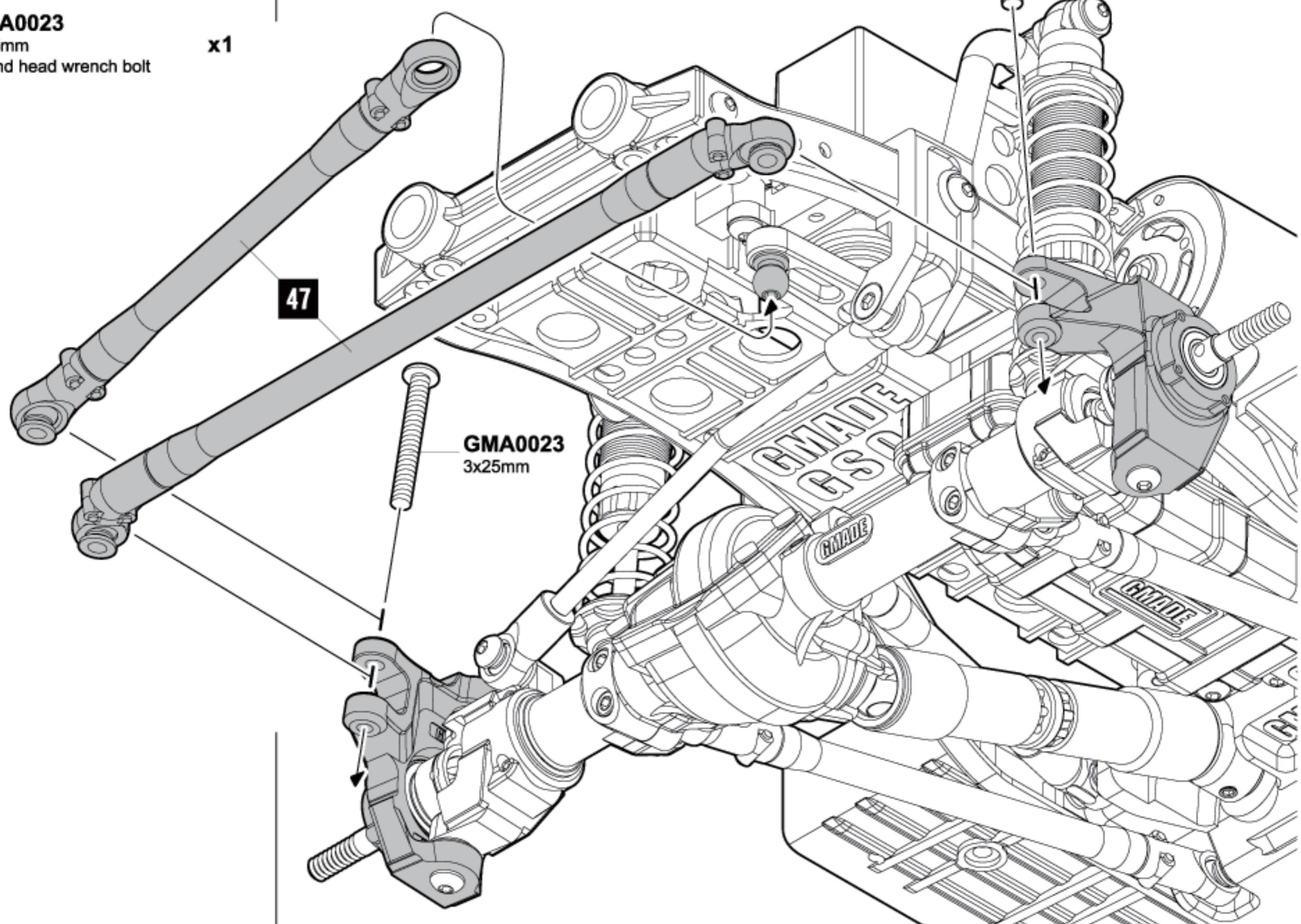


**STEERING ROD****48**

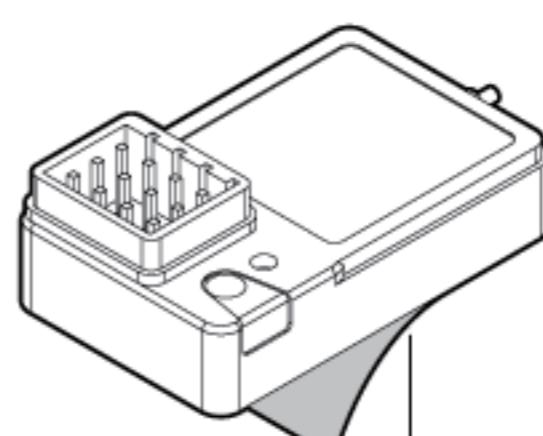
**GMA0021**  
3x15mm  
Round head wrench bolt

**x1**

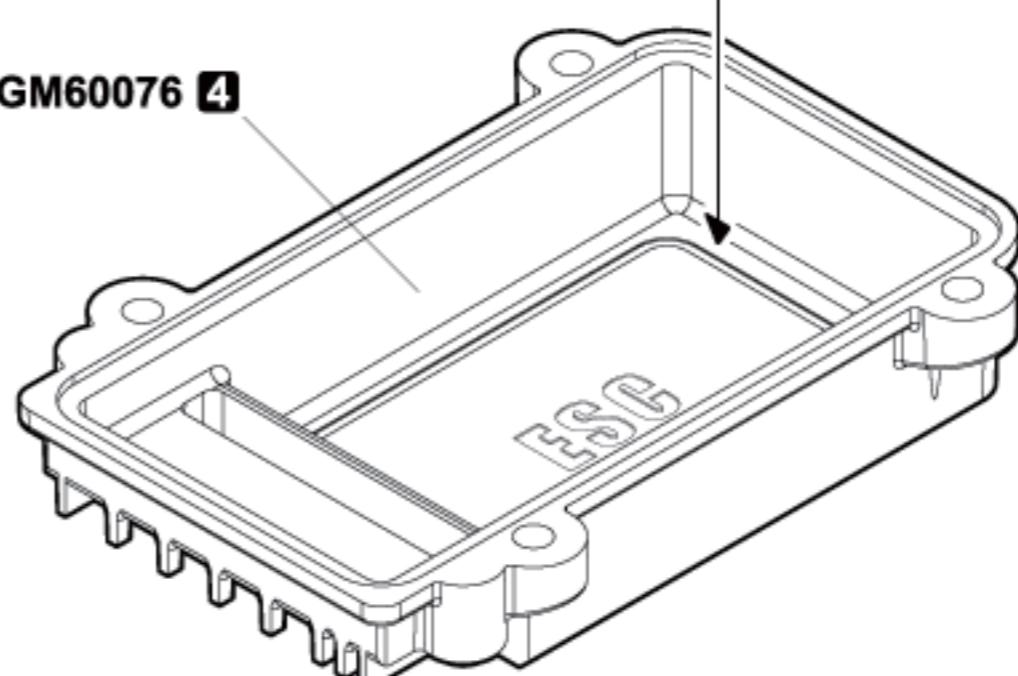
**GMA0023**  
3x25mm  
Round head wrench bolt

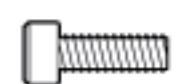
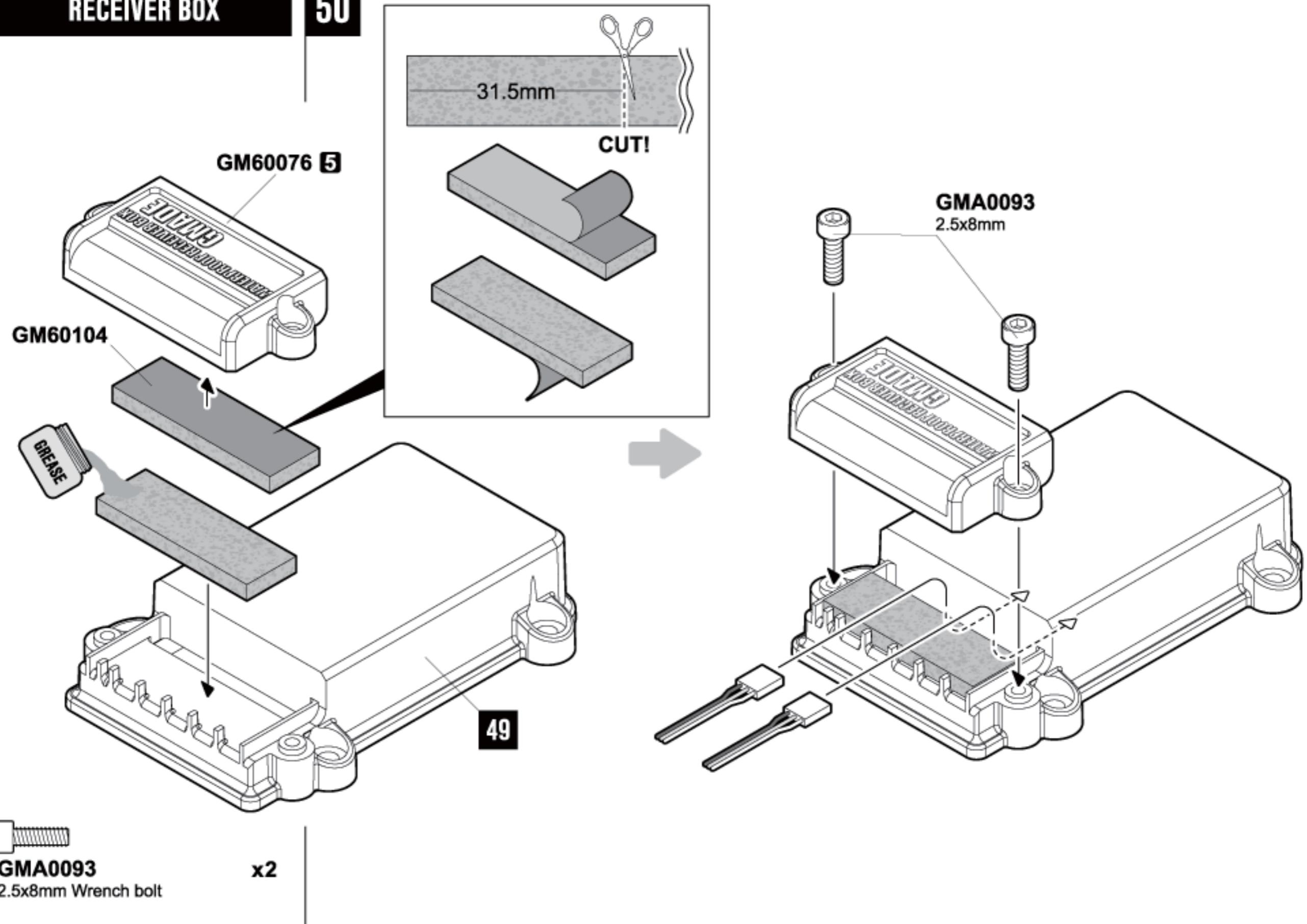
**x1****RECEIVER BOX****49**

⚠ Receiver is not included.



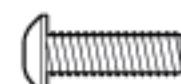
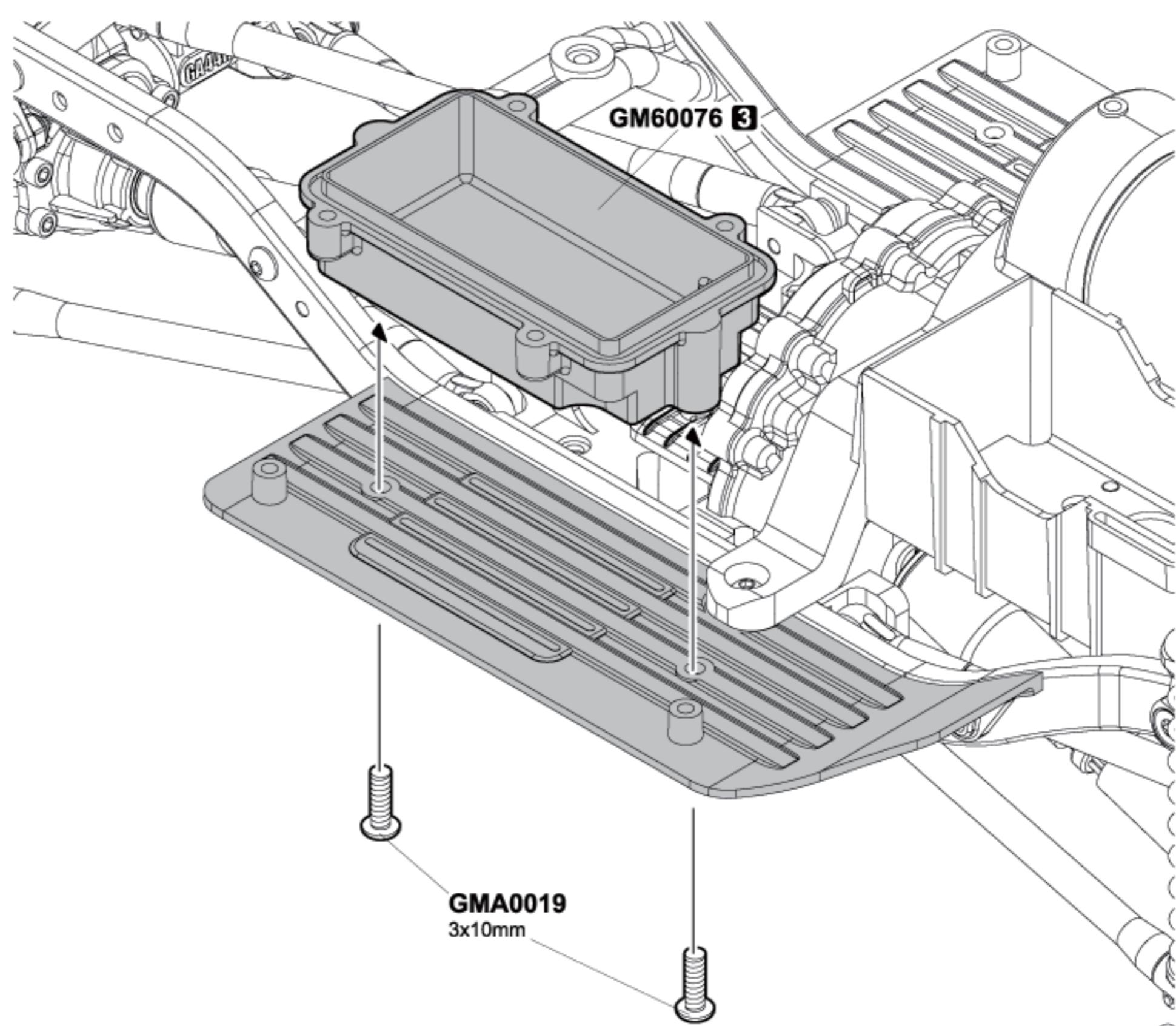
**GM60076 4**



**RECEIVER BOX****50**

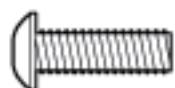
**GMA0093**  
2.5x8mm Wrench bolt

x2

**RECEIVER BOX****51**

**GMA0019**  
3x10mm  
Round head wrench bolt

x2

**GMA0019**

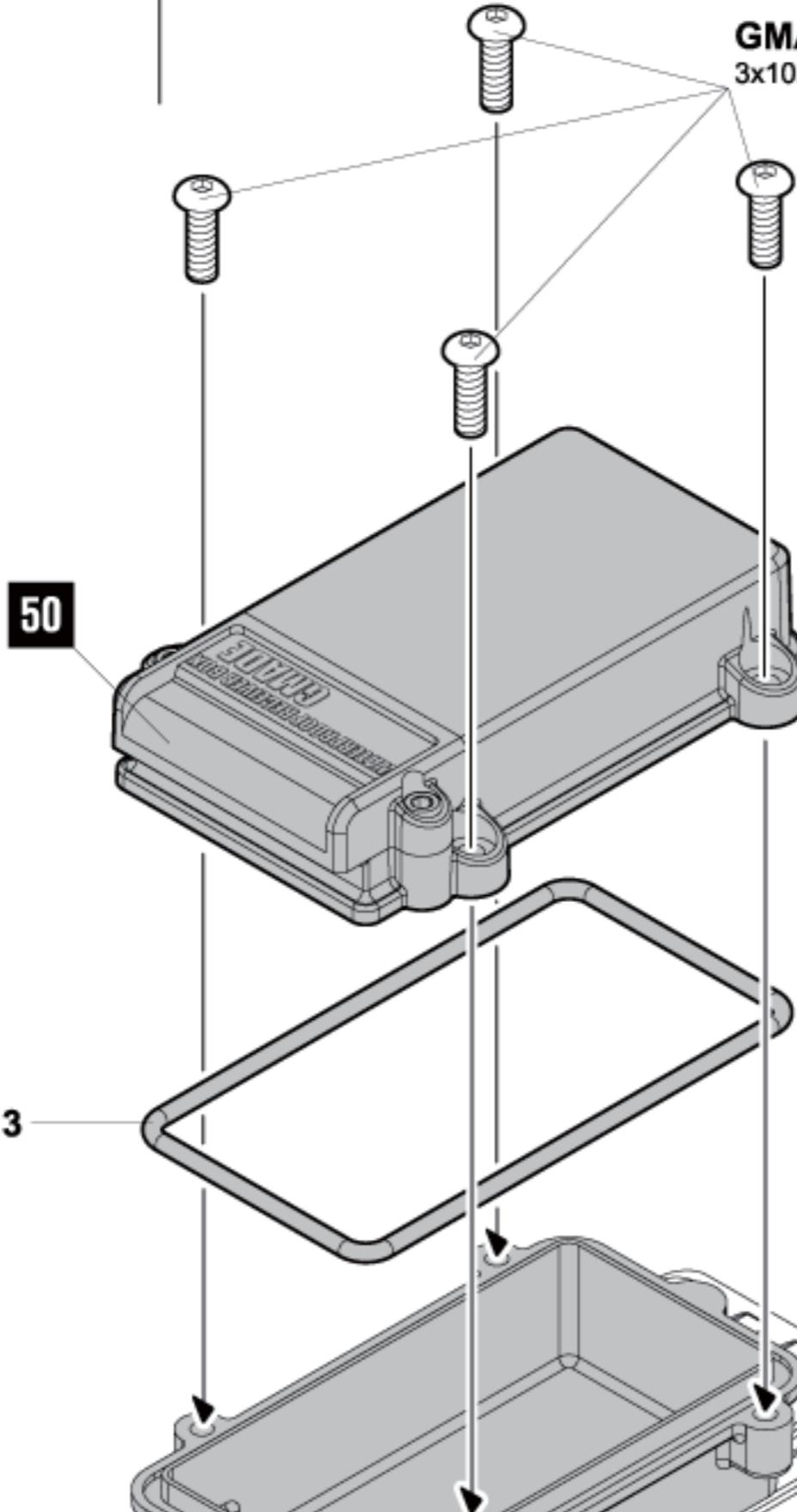
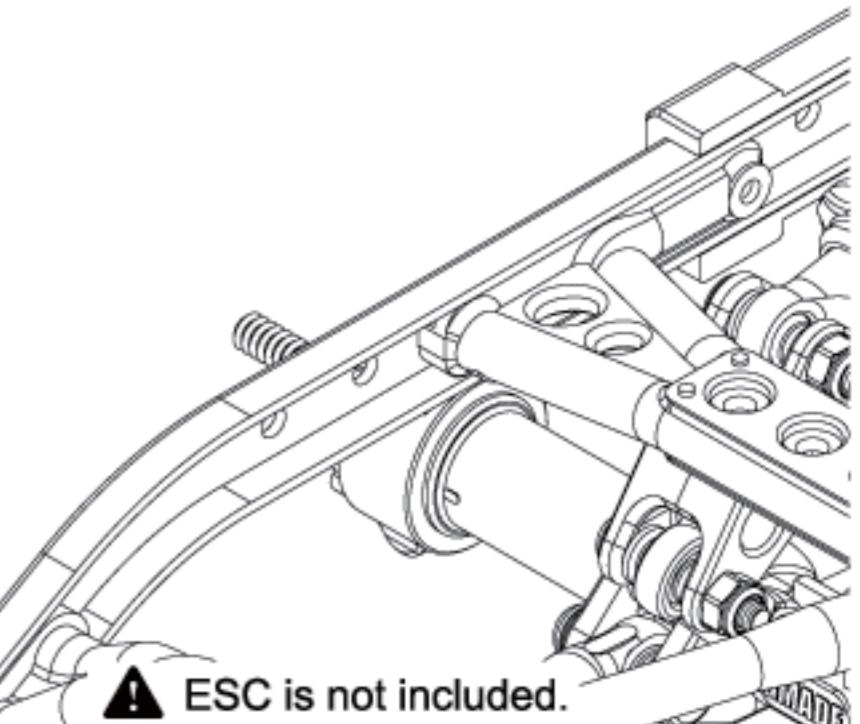
3x10mm

Round head wrench bolt

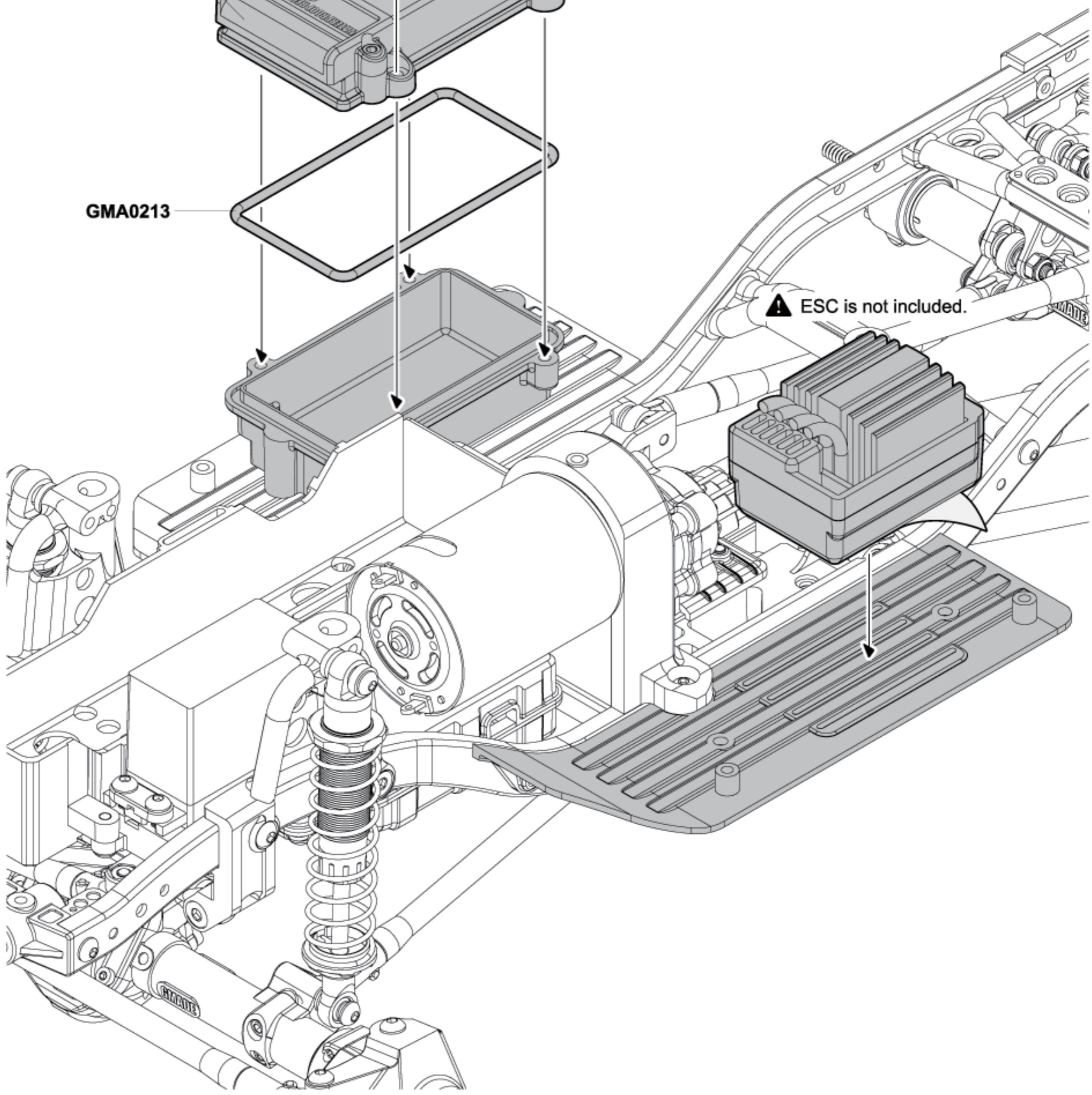
x4

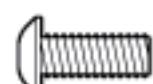
**GMA0019**

3x10mm

**GMA0213** x1  
S56 O-ring

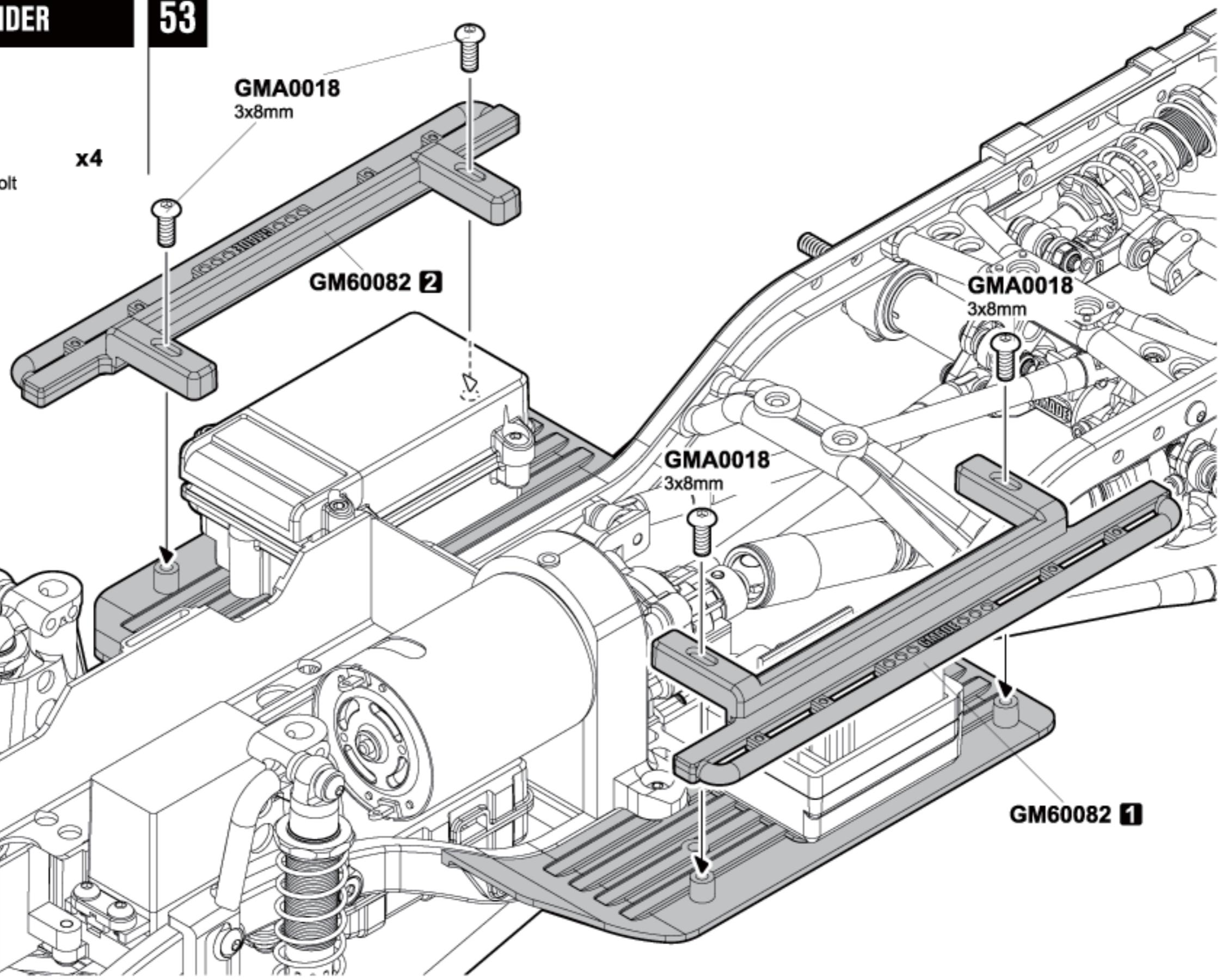
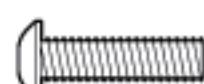
⚠ ESC is not included.



**ROCK SLIDER****53****GMA0018**

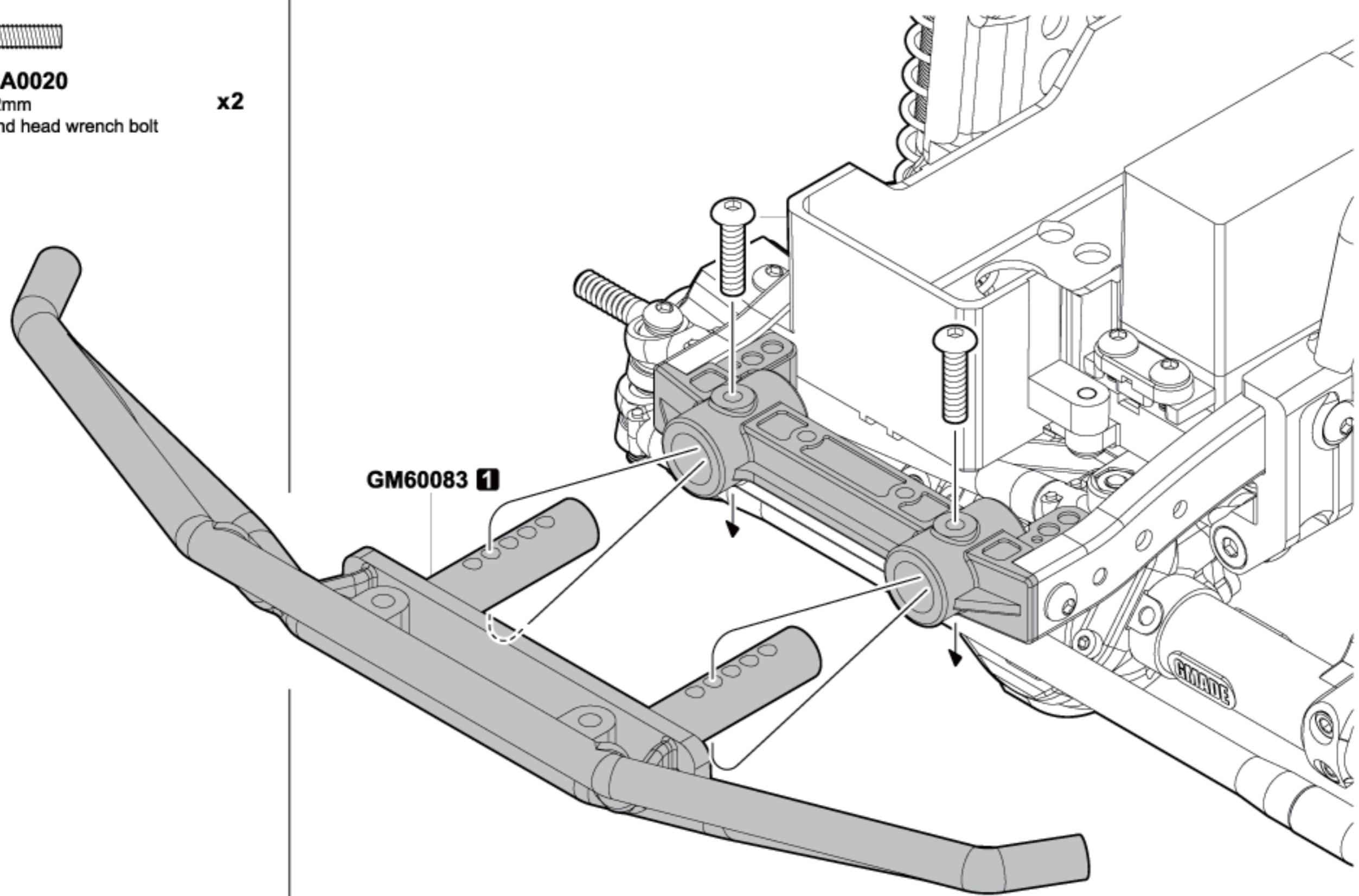
3x8mm

Round head wrench bolt

**x4****GMA0018**  
3x8mm**FRONT BUMPER****54****GMA0020**

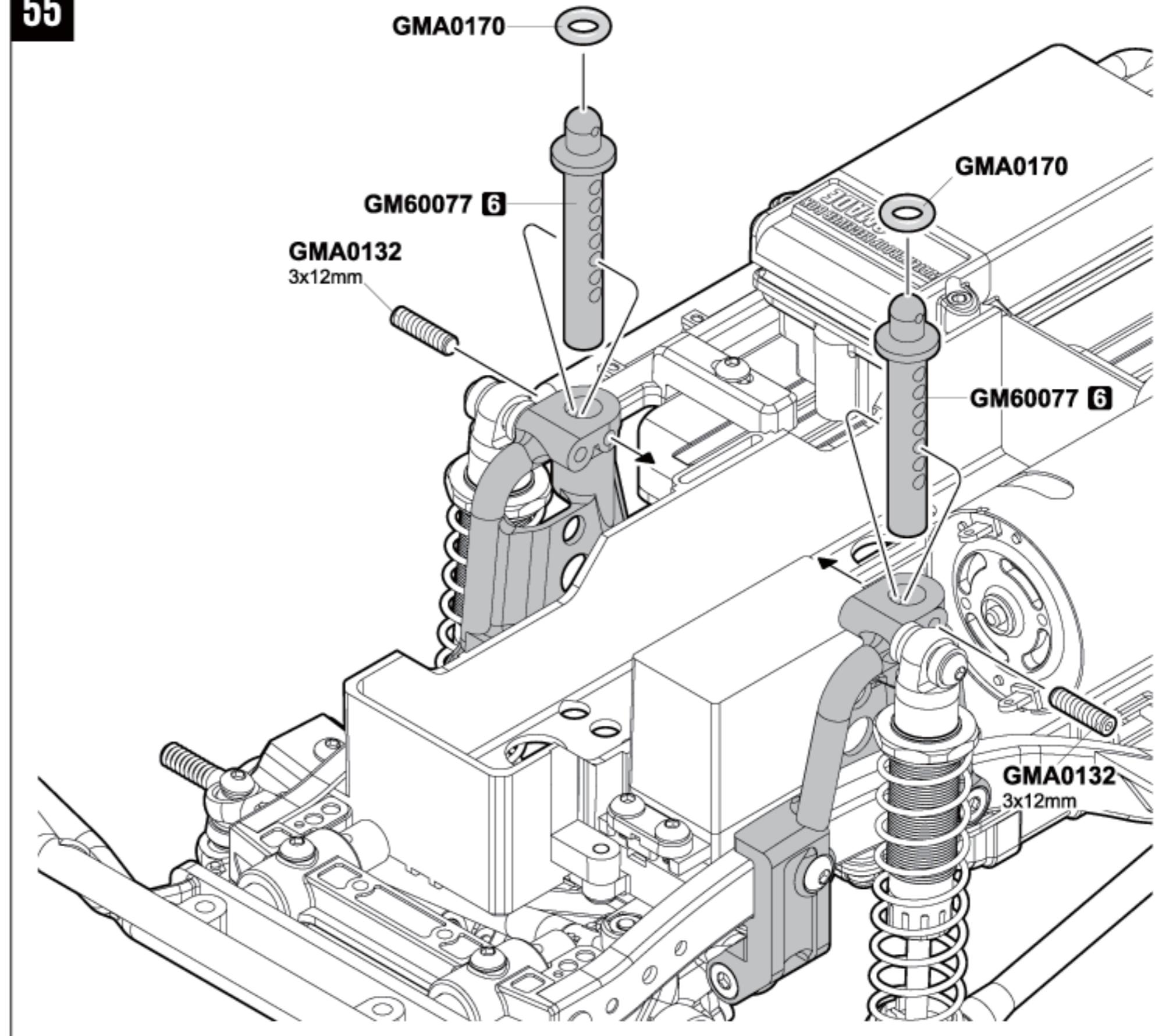
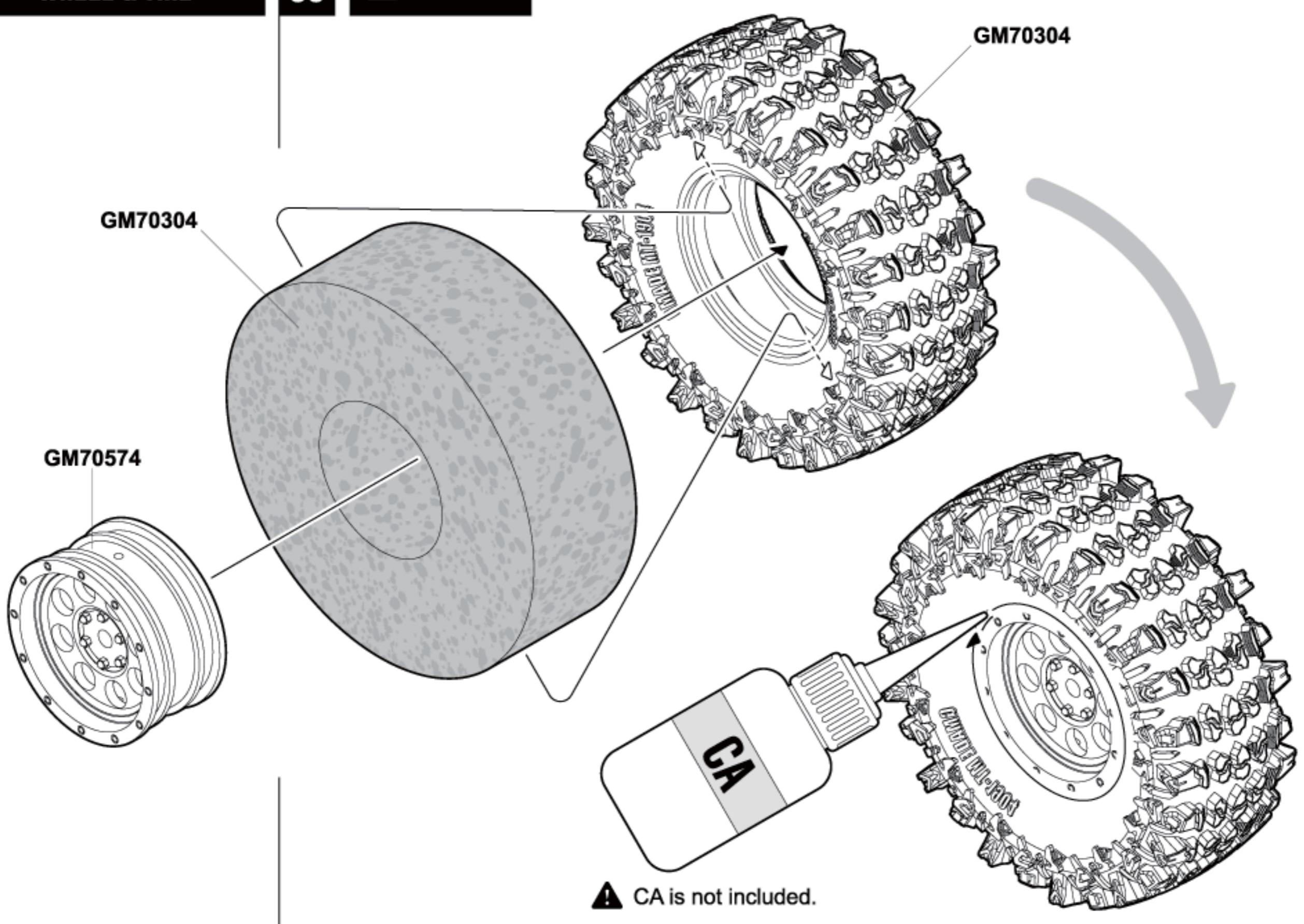
3x12mm

Round head wrench bolt

**x2****GM60083 1**

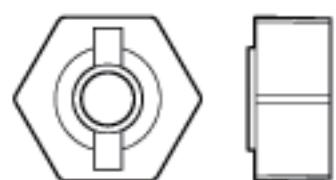
**FRONT BODY POST****55**

	<b>GMA0132</b> 3x12mm Socket set screw <b>x2</b>
	<b>GMA0170</b> P5 O-ring <b>x2</b>

**WHEEL & TIRE****56**▲ **MAKE X 4**

## WHEEL & TIRE

**57**



**GM60064**  
12mm Wheel hub

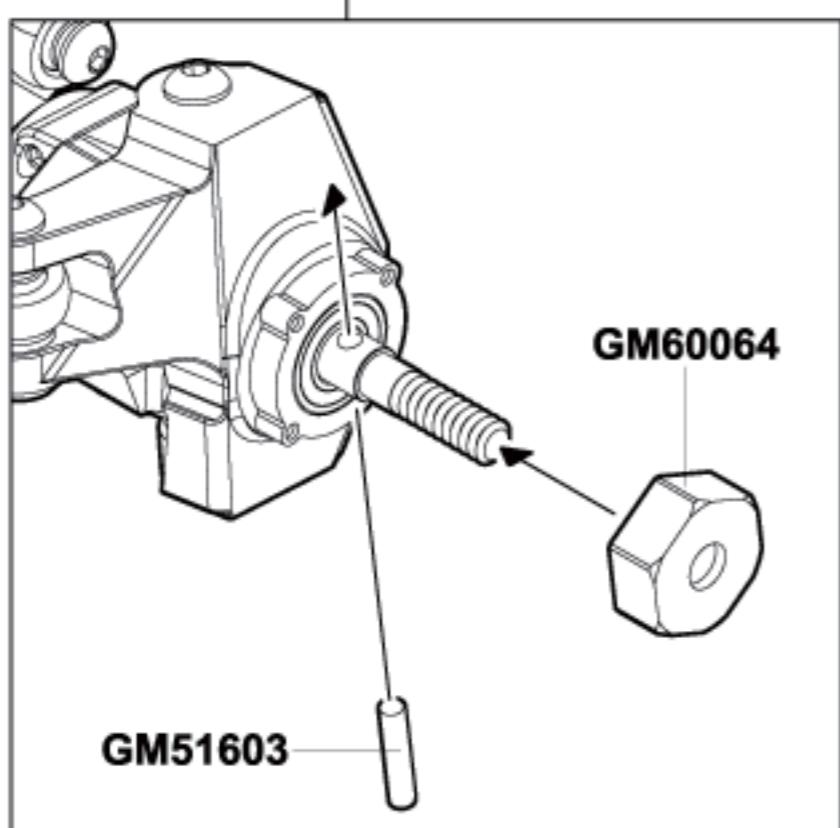
x2

**GM51603**  
Pin 2x10.3mm

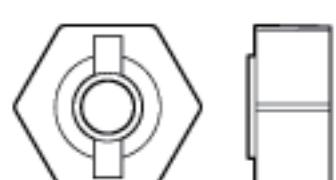
x2

**GMA0157**  
M4 nylon lock nut

x2



**58**



**GM60064**  
12mm Wheel hub

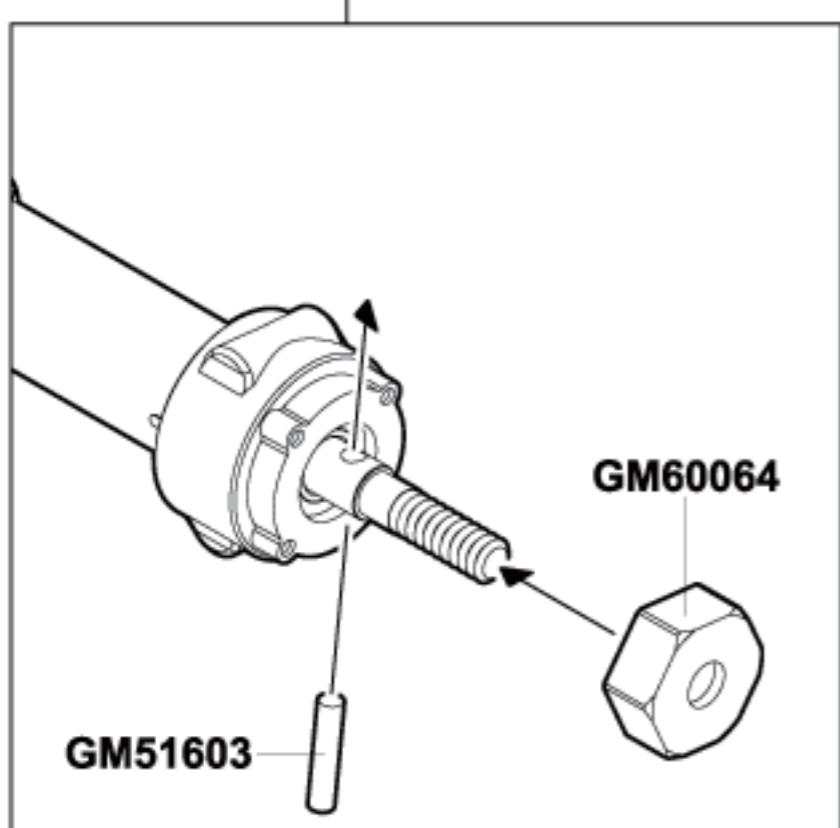
x2

**GM51603**  
Pin 2x10.3mm

x2

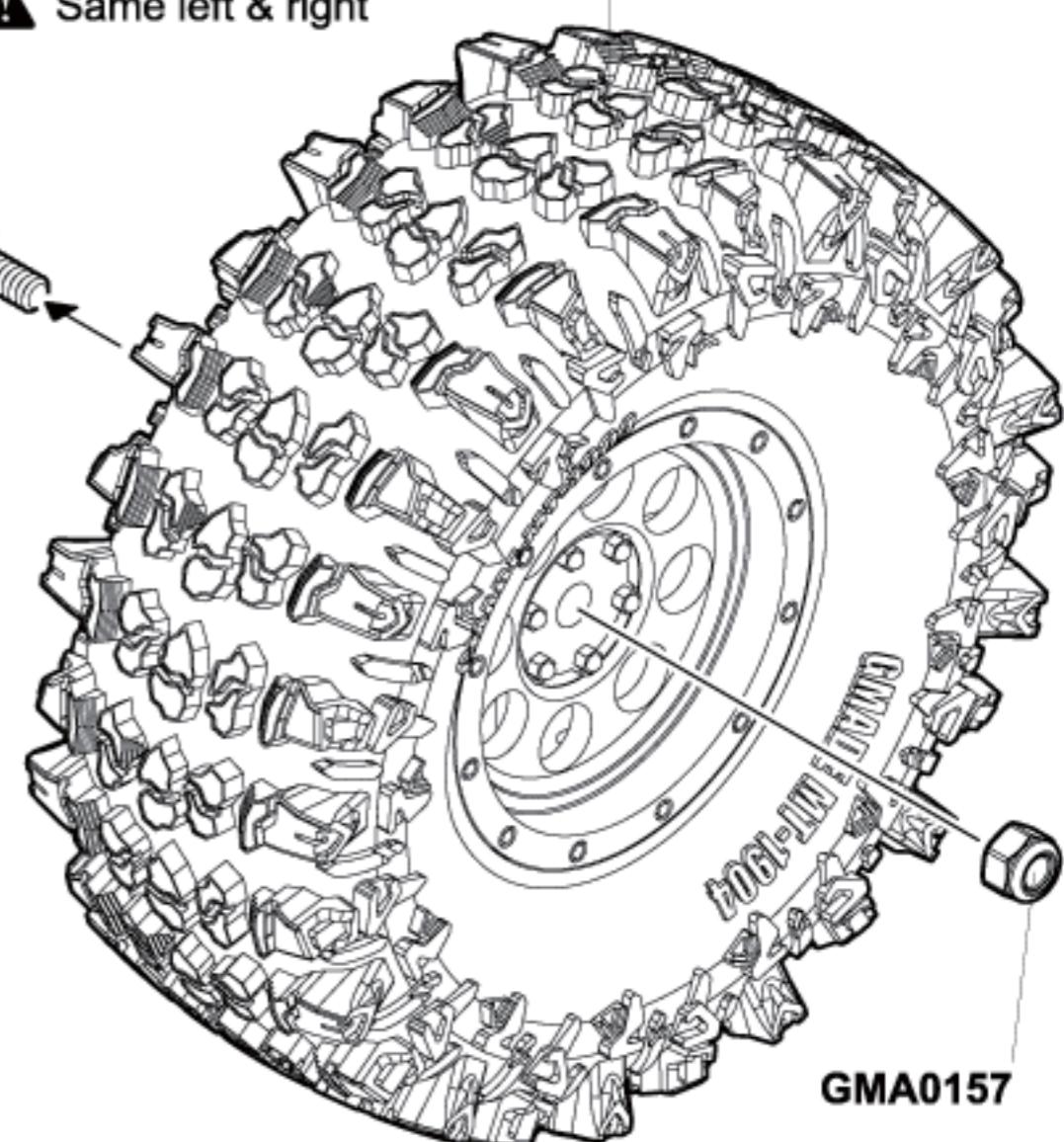
**GMA0157**  
M4 nylon lock nut

x2



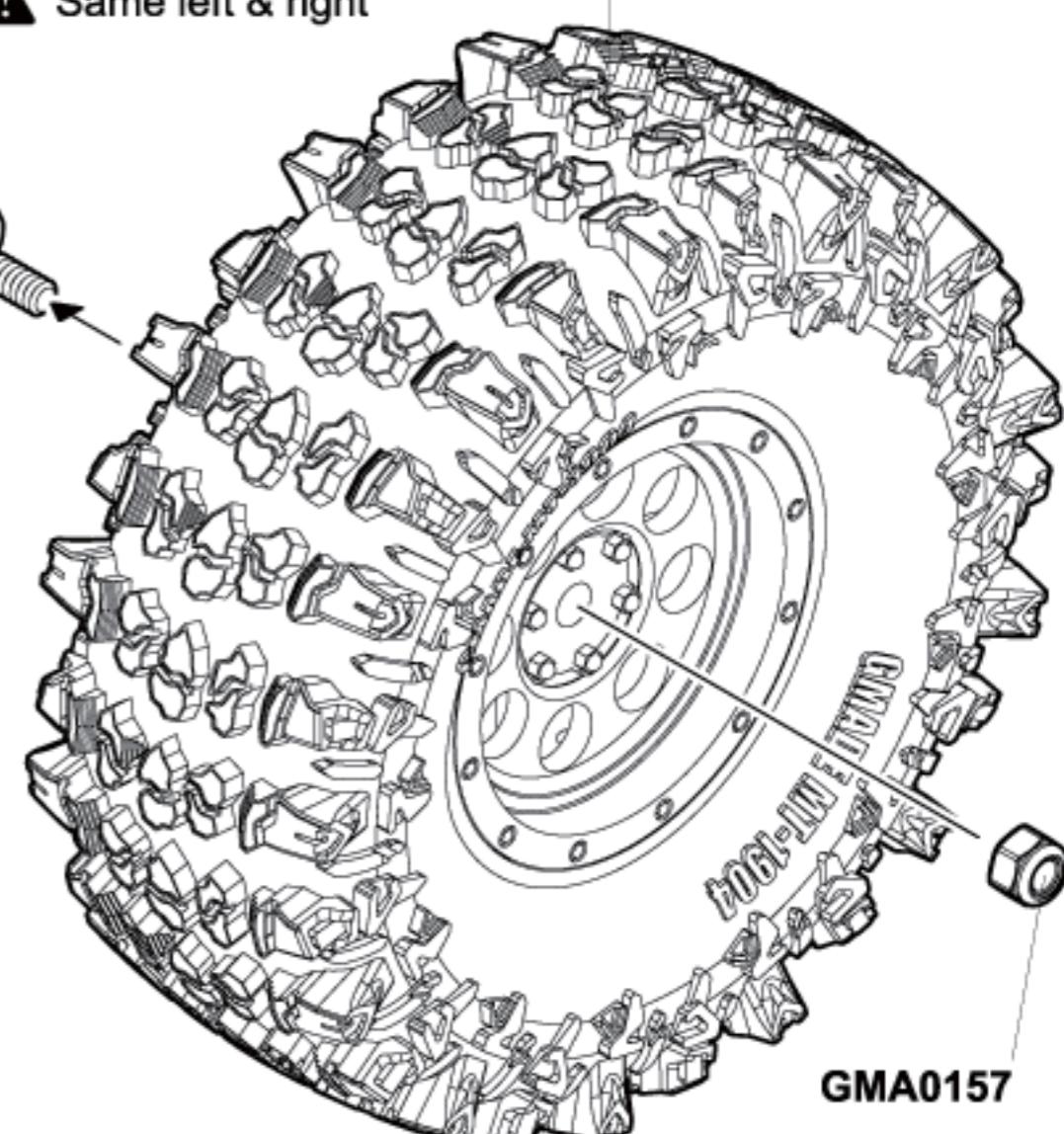
⚠ Same left & right

**56**



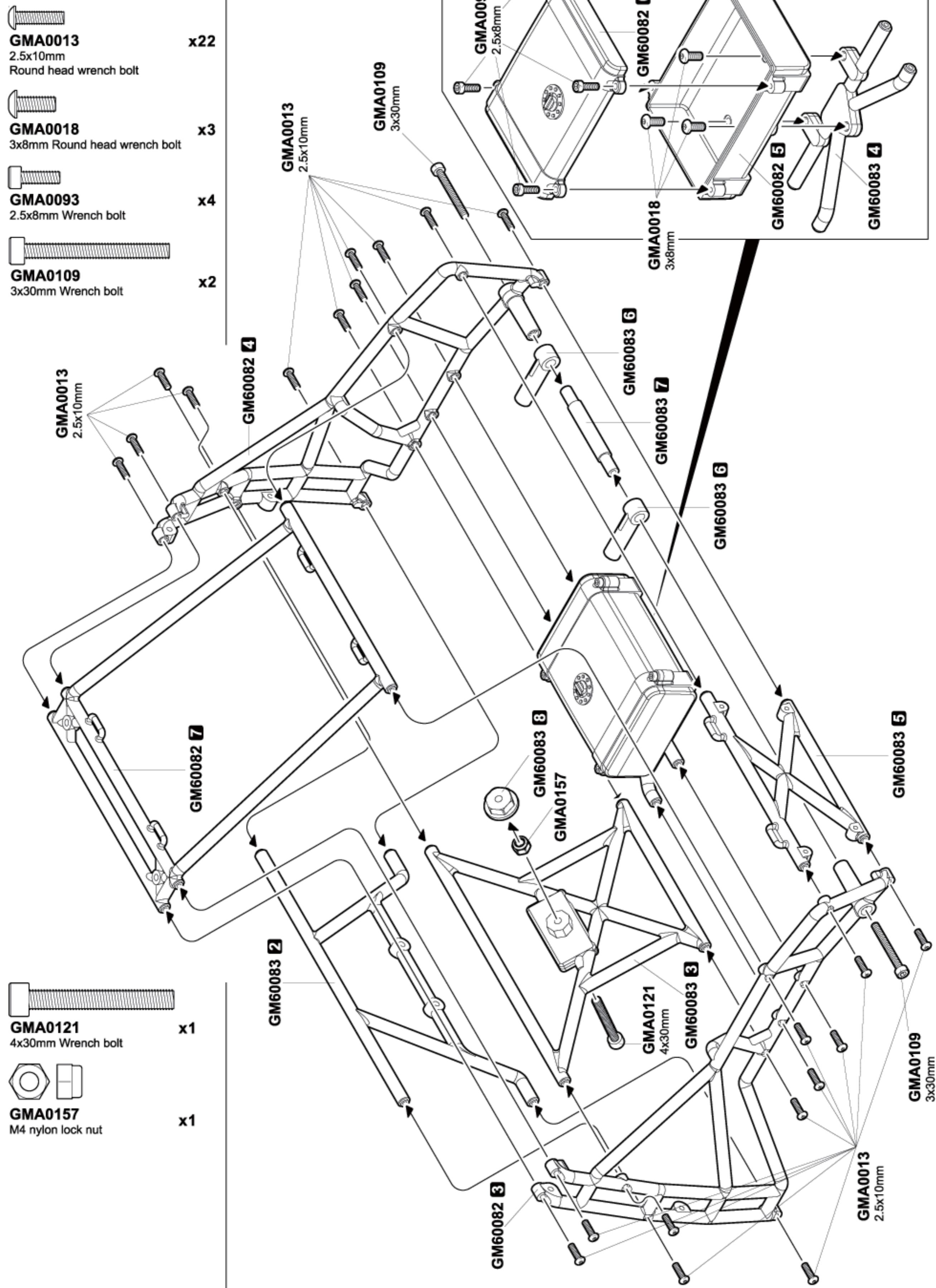
⚠ Same left & right

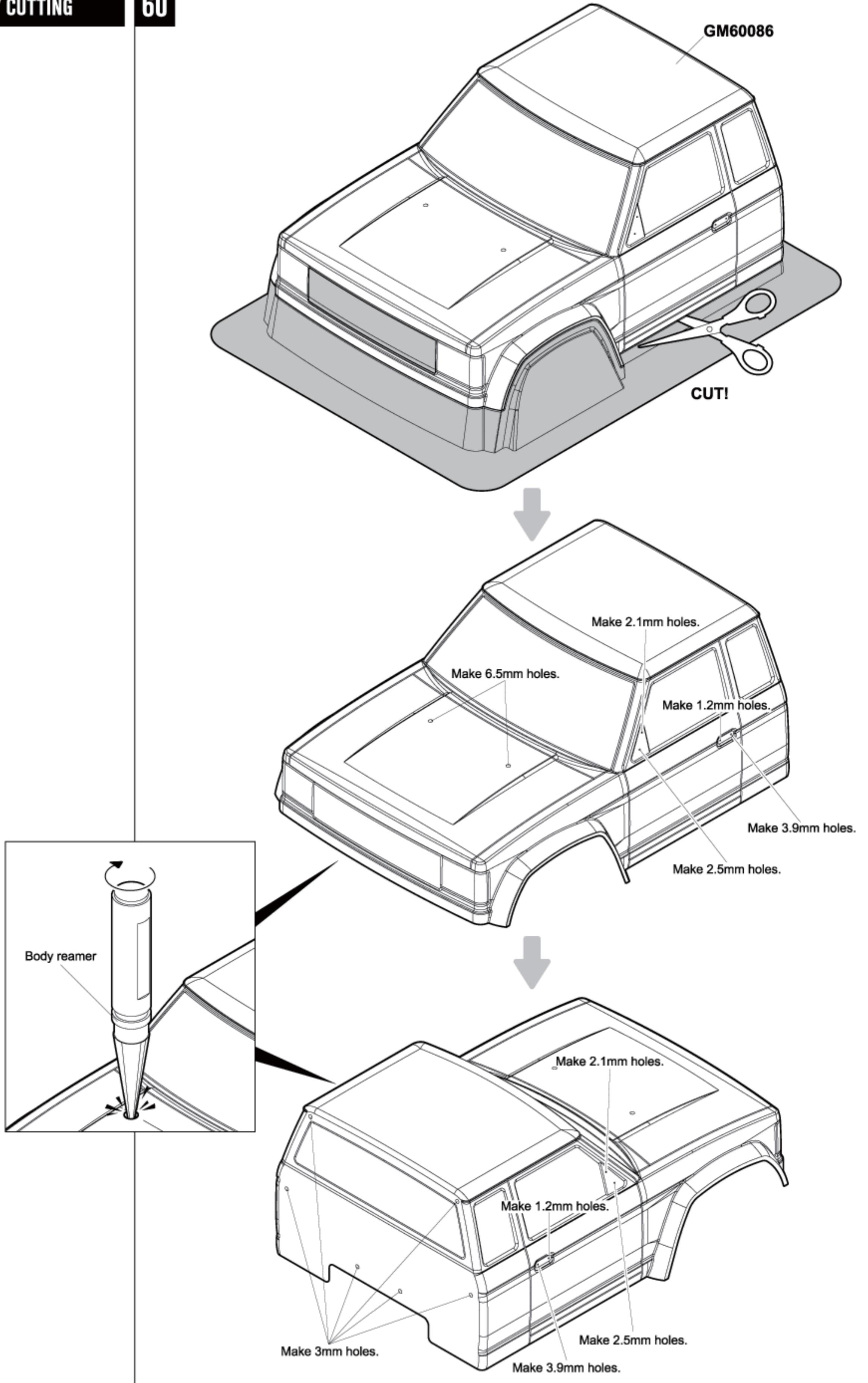
**56**

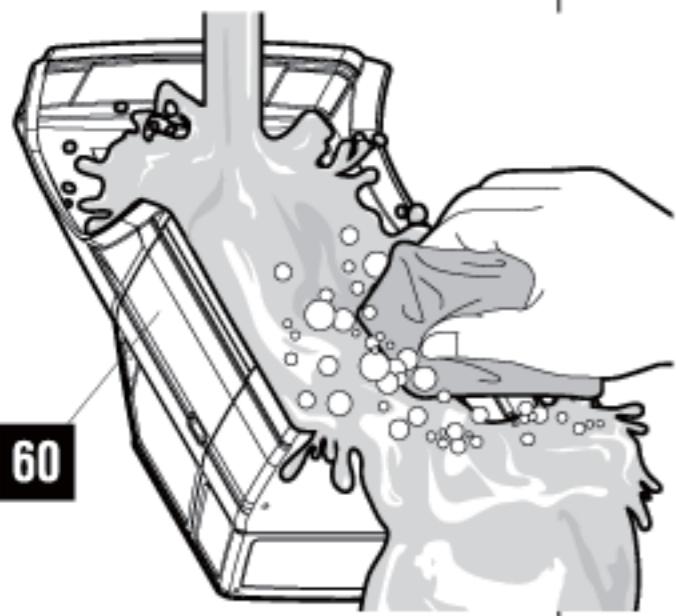


## REAR CAGE

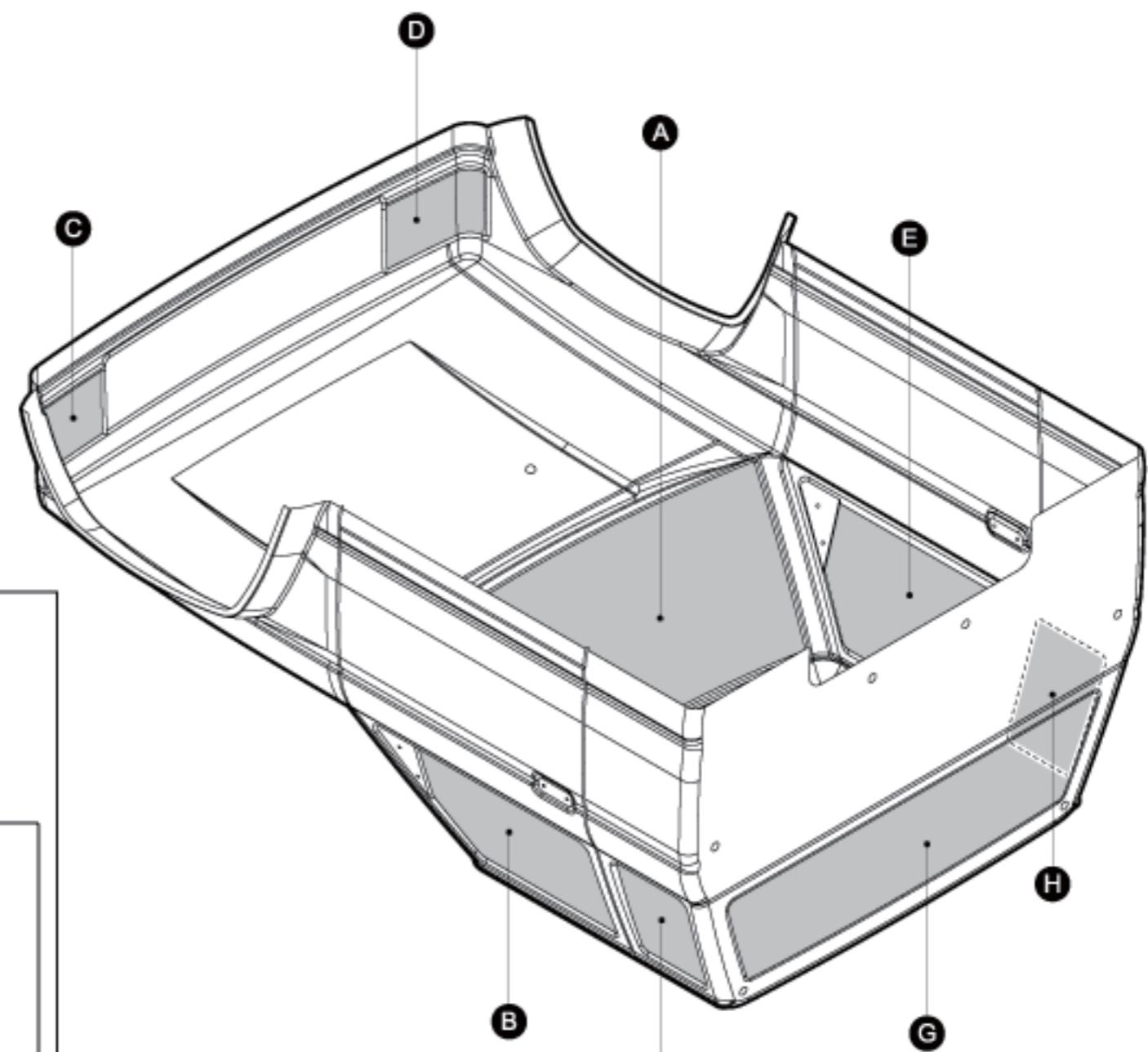
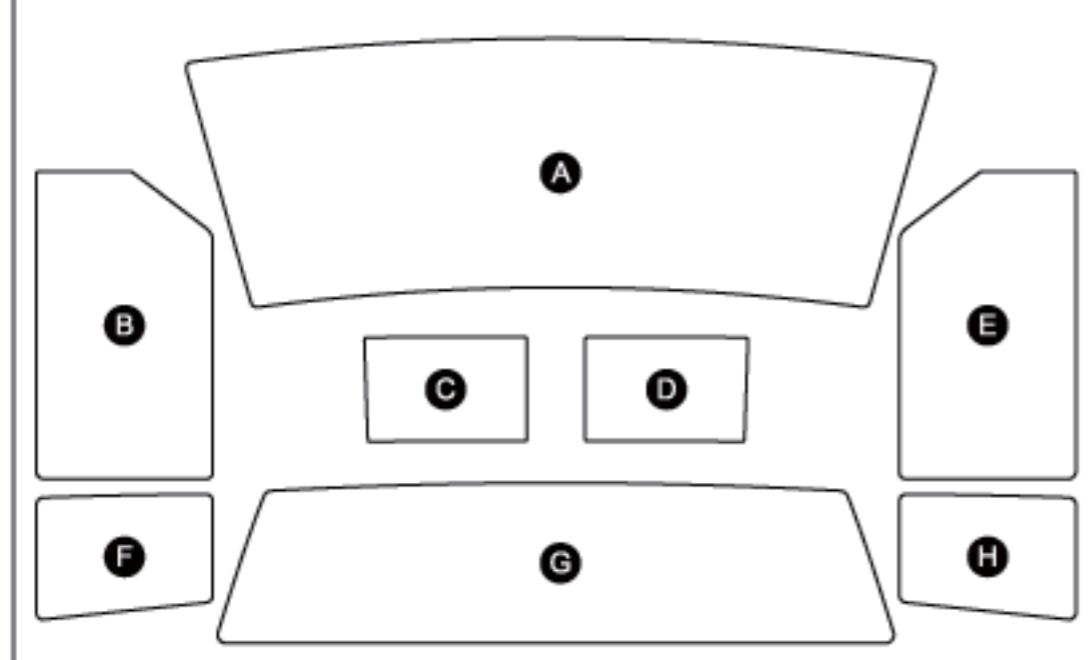
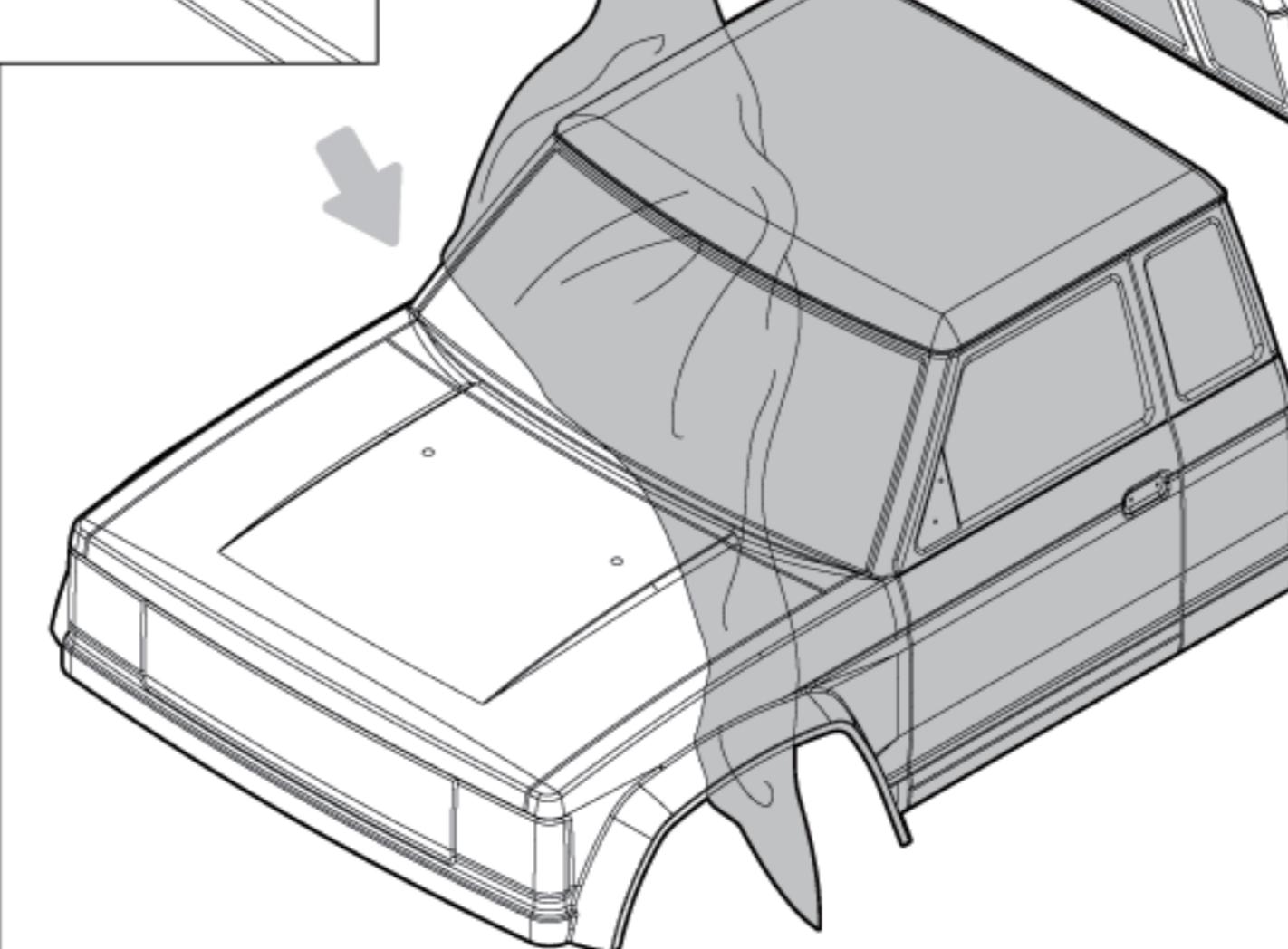
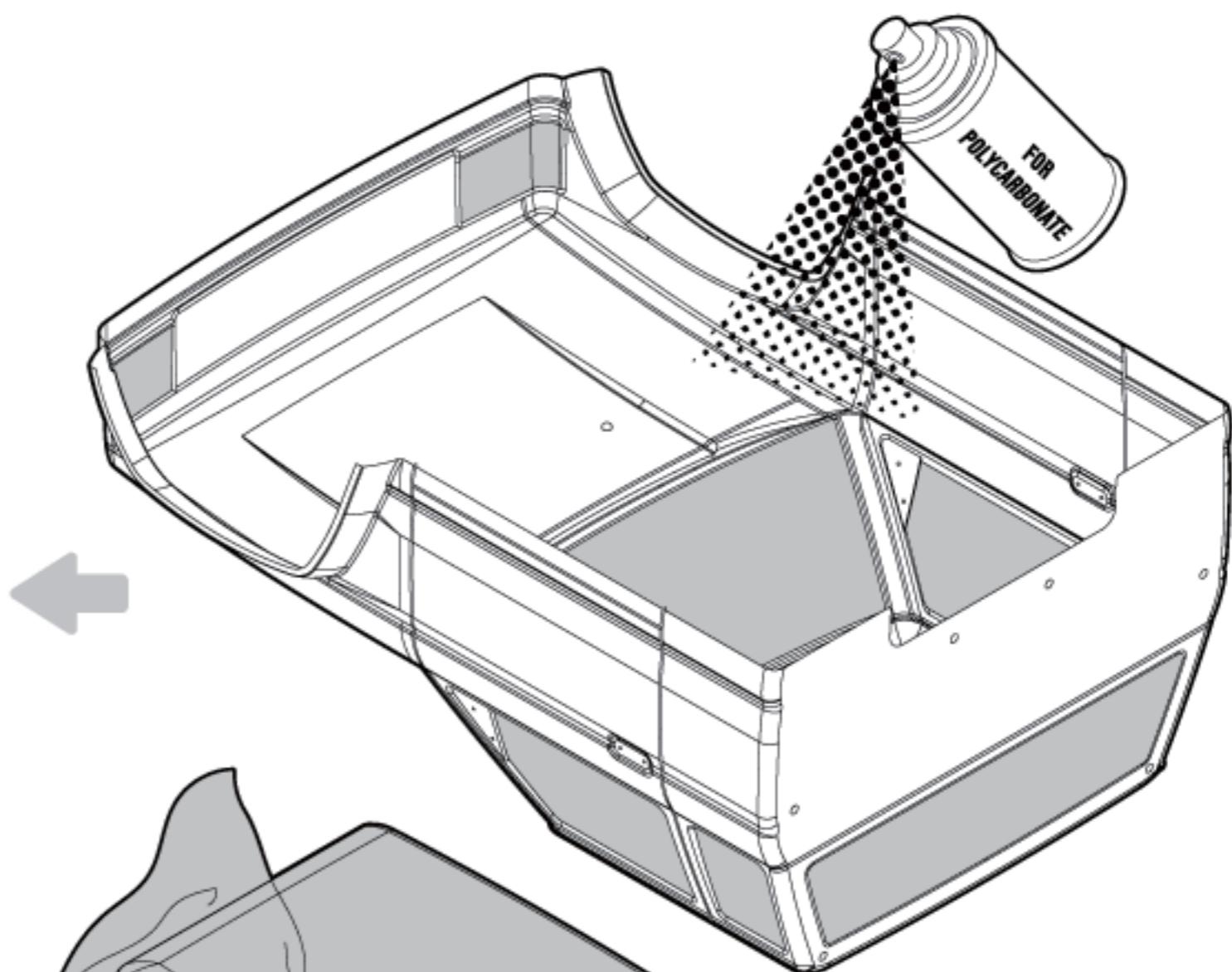
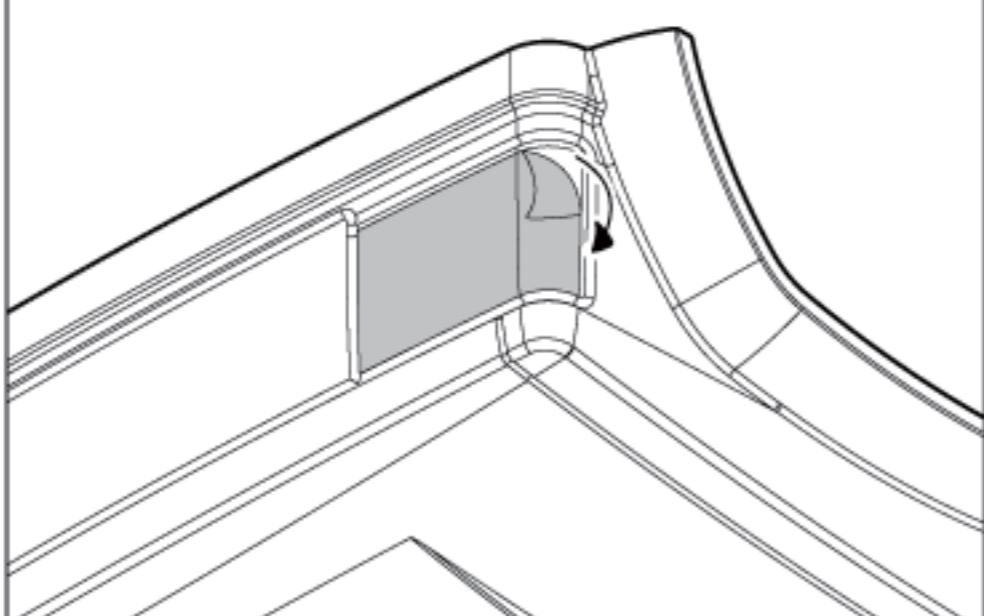
59





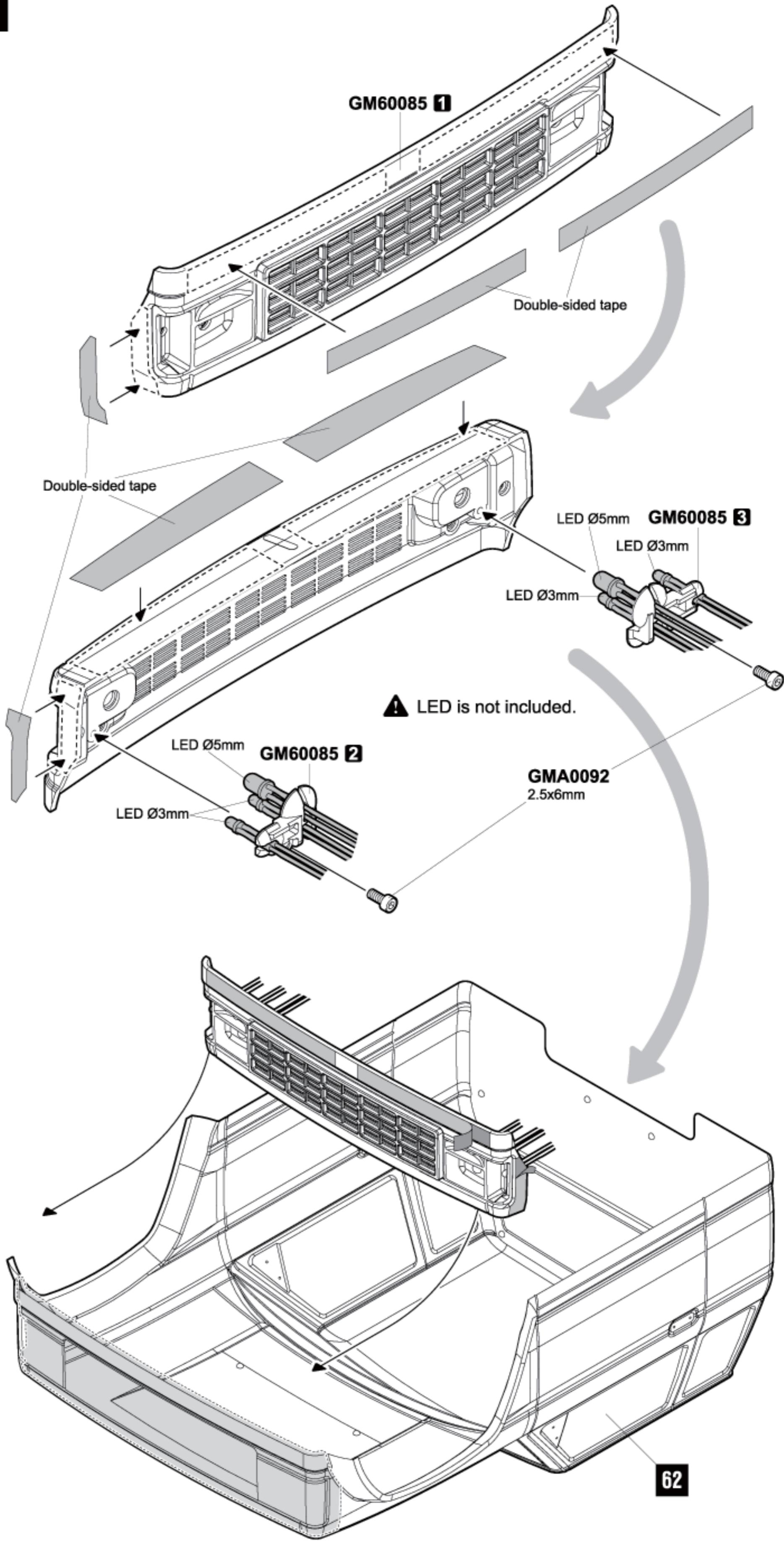
**BODY MASKING****61**

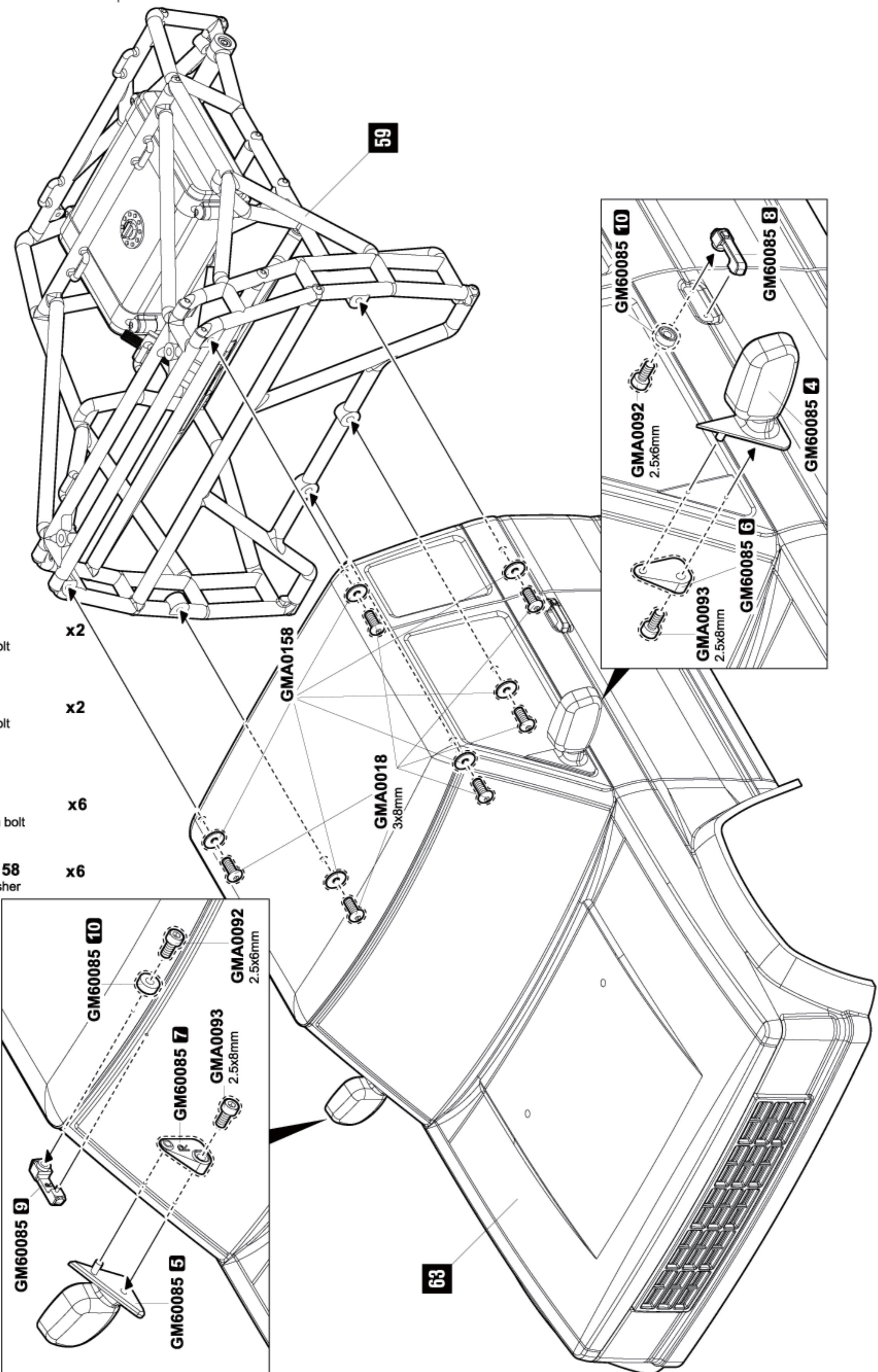
60

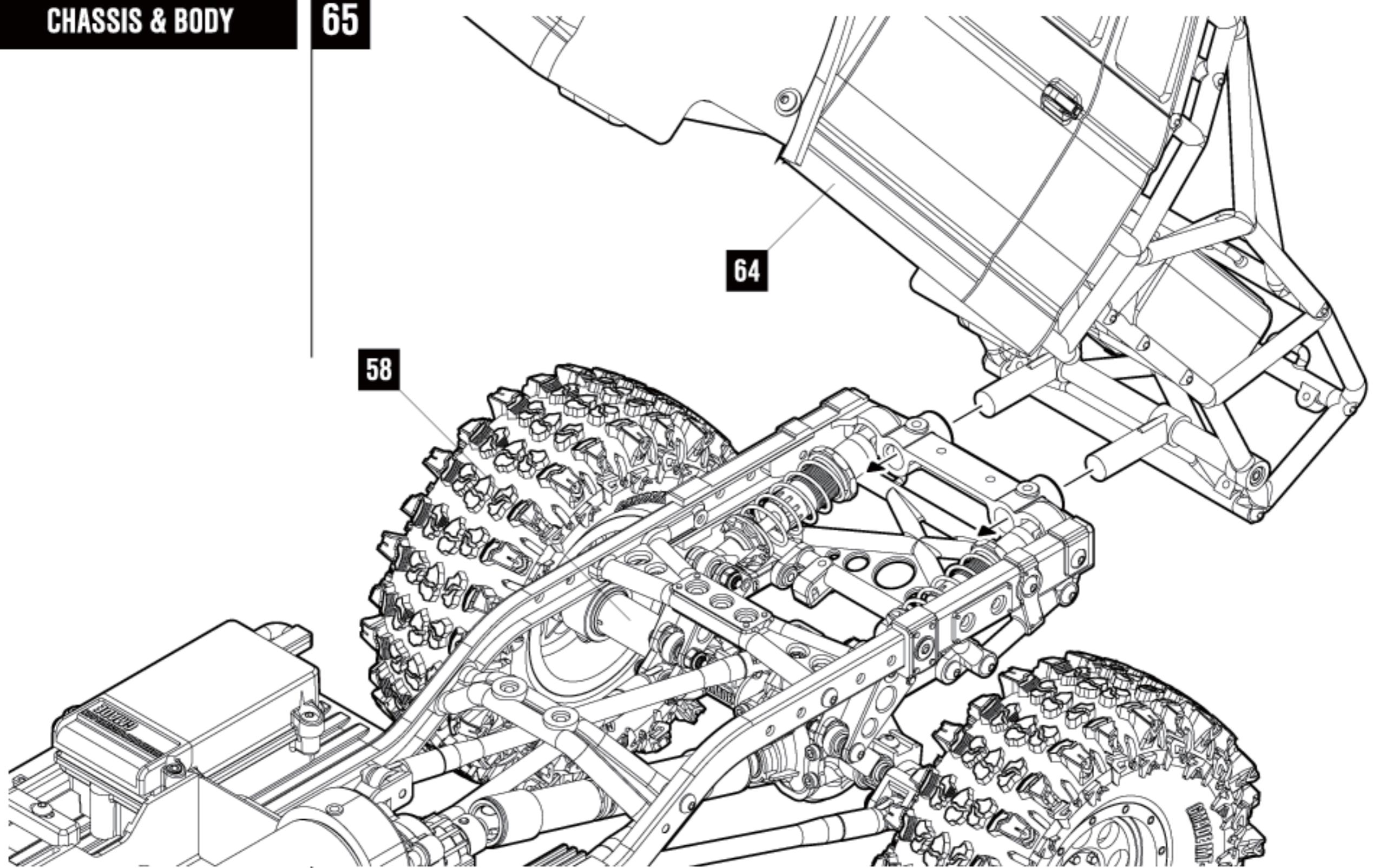
**GM60086**  
BOM masking tape**BODY PAINTING****62****⚠ Remove all masking tape**



**GMA0092**  
2.5x6mm Wrench bolt  
x2

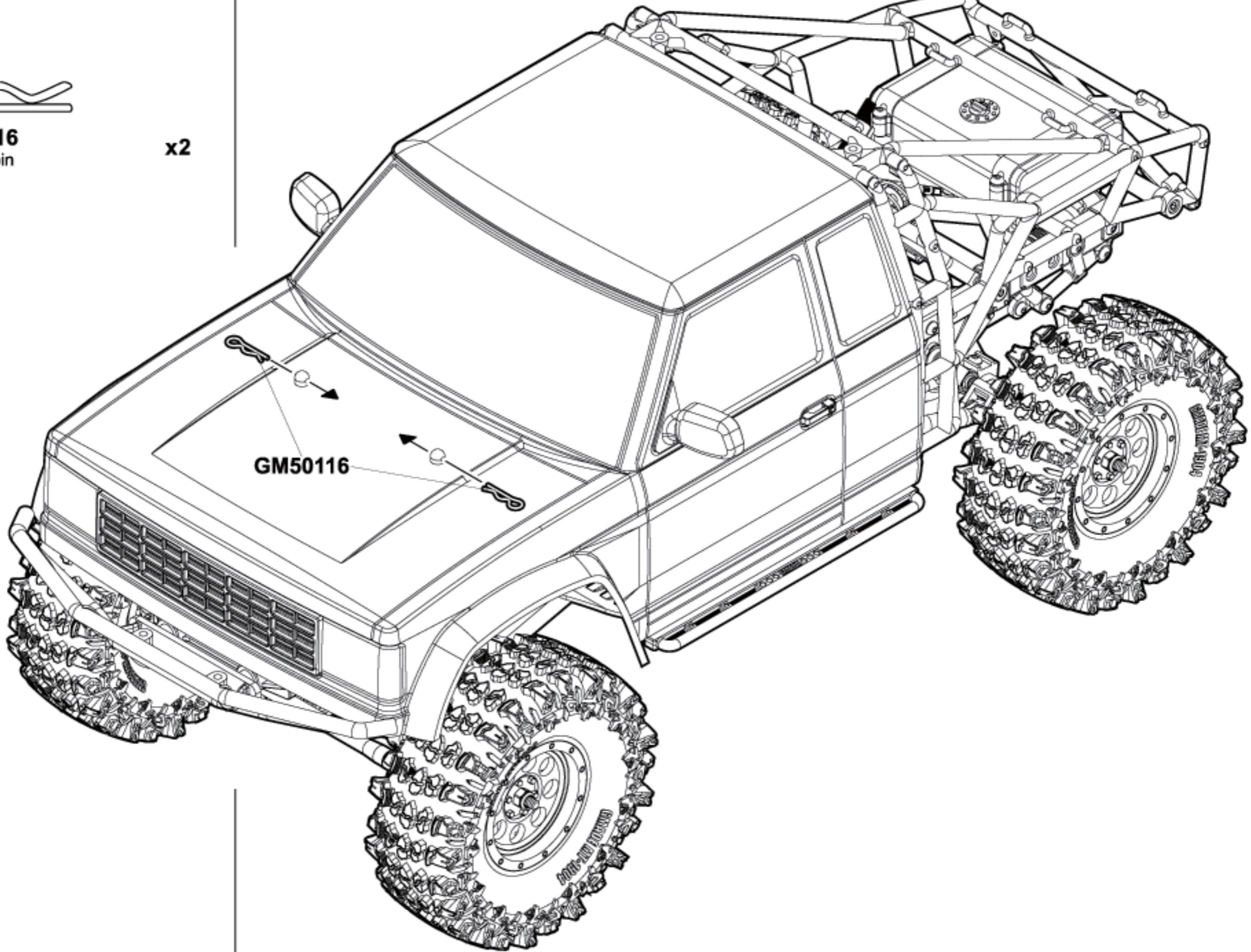






GM50116  
R6 snap pin

x2



## SPARE PARTS LIST

PART#	PRODUCT NAME	PART#	PRODUCT NAME
GM0020075	Shock shaft 3.5x46.4mm (2)	GM60117	Velcro strap 16x160mm (2)
GM0020078	RSD shock delrin pistons	GM60119	Universal joint drive coupler (2)
GM50116	R6 snap pin (12)	GM70304	1.9 MT 1904 Off-road Tires (2)
GM51603	Pin 2x10.3mm (4)	GM70574	1.9 NR03 wheel
GM60022	M4 5.8mm rod end set		
GM60023	5.8mm ball parts tree	GMA0011	2.5x6mm round head wrench bolt
GM60033	Pin 1.5x7.2mm (4)	GMA0012	2.5x8mm round head wrench bolt
GM60061	GA44 front axle housing parts tree	GMA0013	2.5x10mm round head wrench bolt
GM60062	GA44 rear axle housing parts tree	GMA0017	3x6mm round head wrench bolt
GM60063	GA44 axle parts tree	GMA0018	3x8mm round head wrench bolt
GM60064	GA44 axle hardware set	GMA0019	3x10mm round head wrench bolt
GM60065	Pin 2x11.4mm (4)	GMA0020	3x12mm round head wrench bolt
GM60067	11T bevel gear	GMA0021	3x15mm round head wrench bolt
GM60068	33T bevel gear	GMA0022	3x20mm round head wrench bolt
GM60069	48P 18T gear	GMA0023	3x25mm round head wrench bolt
GM60070	48P 30T gear	GMA0024	3x30mm round head wrench bolt
GM60071	48P 38T 1st gear (LO)	GMA0057	3x8mm flat head wrench bolt
GM60072	32P 13T pinion gear	GMA0058	3x10mm flat head wrench bolt
GM60073	TTR transmission housing parts tree	GMA0060	3x15mm flat head wrench bolt
GM60074	TTR transmission motor mount parts tree	GMA0082	2x6mm wrench bolt
GM60075	GS02 rear cantilever suspension parts tree	GMA0092	2.5x6mm wrench bolt
GM60076	GS02 side plate parts tree	GMA0093	2.5x8mm wrench bolt
GM60077	GS02 shock hoop & body post parts tree	GMA0094	2.5x10mm wrench bolt
GM60078	GS02 battery tray & cross member parts tree	GMA0095	2.5x12mm wrench bolt
GM60079	SD shock parts tree	GMA0109	3x30mm wrench bolt
GM60080A	32P 45T spur gear	GMA0121	4x30mm wrench bolt
GM60081	GS02 frame side rails	GMA0126	3x3mm socket set screw
GM60082	Rock slider & rear cage side parts tree	GMA0127	3x4mm socket set screw
GM60083	Front tube bumper & Rear cage parts tree	GMA0131	3x10mm socket set screw
GM60084	Universal shaft parts tree	GMA0132	3x12mm socket set screw
GM60085	BOM exterior detail parts tree	GMA0133	3x15mm socket set screw
GM60086	BOM clear body set	GMA0144	4x15mm socket set screw
GM60087	Slipper disk 20x1.5mm (2)	GMA0145	4x20mm socket set screw
GM60088	Slipper pad (2)	GMA0154	M3 nut
GM60089	Upper link M4x6.8x55mm (2)	GMA0156	M3 nylon lock nut
GM60090	Lower link M4x6.8x80mm (2)	GMA0157	M4 nylon lock nut
GM60091	Upper link M4x6.8x98mm (2)	GMA0158	3mm washer
GM60092	Lower link M4x6.8x100mm (2)	GMA0159	4mm washer
GM60093	5.8mm ball stud M3x5mm (5)	GMA0160	2mm E-ring
GM60094	SD 90mm shock body (2)	GMA0162	4mm E-ring
GM60095	SD 67mm shock body (2)	GMA0163	Ball bearing 5x8x2.5mm
GM60096	Shock shaft 3.5x33.9mm (2)	GMA0165	Ball bearing 5x11x4mm
GM60097	Shock spring 15.2x61mm (2)	GMA0167	Ball bearing 10x15x4mm
GM60098	Shock spring 16.2x36mm (2)	GMA0169	P3 O-ring
GM60099	Panhard rod 86mm	GMA0170	P5 O-ring
GM60100	GA44 steering rod set	GMA0172	3x18mm round head wrench bolt
GM60101	Universal joint set	GMA0205	Ball bearing 8x12x3.5mm
GM60102	CVA drive coupler (2)	GMA0210	4mm conical spring washer
GM60103	3x10mm Screw pin (4)	GMA0211	3x18mm flat head wrench bolt
GM60104	Foam seal (2)	GMA0212	7x1 O-ring
GM60105	BOM decal sheet	GMA0213	S56 O-ring
GM60109	GA44 CVA kit		
GM60110	CVA pin retaining ring (2)		
GM60111	Input universal joint set		
GM60112	Straight drive shaft 107mm (2)		
GM60113	Transmission shaft 26mm		
GM60114	Slipper shaft 46mm		
GM60115	Transmission output front shaft 25mm		
GM60116	Transmission output rear shaft 63mm		

